

CIGWELD

AN ESAB BRAND



100+
YEARS OF
WELDING
INNOVATION

BLUE VENOM FEEDX4

ARC WELDING WIRE FEEDER



PRECISION WELDING STARTS WITH A RELIABLE FEED

REACH BEYOND YOUR LIMITS!

The **BlueVenom FeedX4** – a heavy-duty wire feeder designed for the **BlueVenom XF250⁶ SiC**. Boasting a massive **15m interconnection cable**, the FeedX4 is perfect for welding over long distances. Mount the wire feeder to the power source with the swivel mount for 360 degrees of rotation or hang it on a gantry for complete freedom of movement; the choice is yours.

The BlueVenom FeedX4 is engineered to handle the same high intensity tasks as its welding power source, supporting **MIG, MIG Single Pulse, MIG Double Pulse, and Stick (with Pulse)** welding modes. Don't compromise on performance, the FeedX4 features pre-set **Synergic lines** and comes **Spool Gun** and **Push Pull Gun** ready.

Navigate with ease directly from the intuitive **5" Full Colour Touchscreen**, accessing all your parameters through one neat layout at any moment.

FEED THE HEAT AND STAY COOL

Pair it with the **CoolVenom 7LTR** water cooler for those lengthy welding runs to extend the life of your favourite water-cooled TIG torches and MIG guns. The BlueVenom FeedX4 includes all the bells and whistles to seamlessly extend the reach of your welds.



TECHNICAL SPECIFICATIONS

| | |
|--|--------------------------------------|
| Nominal Input Voltage: | 24V DC |
| International Standard: | EN IEC 60974-5:2021 |
| Nominal Supply Frequency: | 50/60Hz |
| Maximum Input Current | 3.5 Amps |
| Amperage Range | MIG: 30A – 250A STICK: 10A – 250A |
| MIG Duty Cycle @ 40° | 250A @100%, 26.5V |
| STICK Duty Cycle @ 40° | 250A @100%, 30.0V |
| Weight (Wire Feeder): | 12.7kg |
| Weight (Package): | 37.5kg |
| Dimensions (Wire Feeder) - L x W x H: | 650mm x 240mm x 360mm |
| Dimensions (Package) - L x W x H: | 700mm x 420mm x 580mm |
| Wire Spool Size(s): | 5kg (200mm), 15kg (300mm) |
| Spool Gun Compatible: | Yes, MIG MAN/SYN modes only |
| Push-Pull Gun Compatible: | Yes, all MIG modes |
| Water Cooler Compatible: | Yes |
| Protection Class: | IP23S |

EXPANSIVE MEMORY

With an impressive **100x** memory bank, you can save and load job parameters instantly, enabling quick and seamless switching between jobs.

WARRANTY PERIOD

We stand behind the quality of our products, which is why the **BlueVenom FeedX4** comes with **5-Year Warranty***.

WHAT'S IN THE BOX:

- BlueVenom FeedX4 Wire Feeder
- 15m Water-cooled Interconnection Lead
- Power Source Swivel Mount
- Strain Relief Bracket for Interconnection Lead
- Operating Manual

ORDERING DETAILS



BlueVenom
FeedX4
P/N: W3000250

*5-Year Warranty applies to power source only. See website for more details.

CIGWELD Info Sheet **BlueVenom FeedX4 V1-2026**
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BLUE VENOM

FEED X4



5+ YEAR WARRANTY
EXTENDED WARRANTY
6 MONTHS
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