

PSF™ 250, 305, 405, 505,
PSF™ 405 RS3, 410w, 510w,
PSF™ 410w RS3, 510w RS3,
PSF™ 250C, 315C LD, 405C,
PSF™ 405C RS3, 410Cw,
PSF™ 410Cw RS3,
PSF™ 315M/315R,
MXH™ 300 PP, 400w PP



Spare parts list

Spare parts may be ordered through your nearest ESAB dealer, see the back cover of this document. When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

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ORDERING NUMBERS

**Ordering numbers PSF™ 250, 305, 405, 505, 405 RS3**

Ordering no.	Type	Description
0368 100 882	PSF™ 250	Welding Torch 3.0 m
0368 100 883	PSF™ 250	Welding Torch 4.5 m
0458 401 880	PSF™ 305	Welding Torch 3.0 m
0458 401 881	PSF™ 305	Welding Torch 4.5 m
0458 401 882	PSF™ 405	Welding Torch 3.0 m
0458 401 883	PSF™ 405	Welding Torch 4.5 m
0458 401 884	PSF™ 505	Welding Torch 3.0 m
0458 401 885	PSF™ 505	Welding Torch 4.5 m
0458 401 892	PSF™ 405 RS3	Welding Torch 3.0 m
0458 401 893	PSF™ 405 RS3	Welding Torch 4.5 m

Ordering numbers PSF™ 410w, 410w RS3, 510w, 510w RS3

Ordering no.	Type	Description
0458 400 882	PSF™ 410w	Welding Torch 3.0 m
0458 400 883	PSF™ 410w	Welding Torch 4.5 m
0458 400 886	PSF™ 410w	Welding Torch 5.0 m
0458 400 884	PSF™ 510w	Welding Torch 3.0 m
0458 400 885	PSF™ 510w	Welding Torch 4.5 m
0458 400 887	PSF™ 510w	Welding Torch 5.0 m
0458 400 898	PSF™ 410w RS3	Welding Torch 3.0 m
0458 400 899	PSF™ 410w RS3	Welding Torch 4.5 m
0458 400 900	PSF™ 510w RS3	Welding Torch 3.0 m
0458 400 901	PSF™ 510w RS3	Welding Torch 4.5 m



Ordering numbers PSF™ 250C, 315C LD, 405C, 410Cw, 410Cw RS3

Ordering no.	Type	Description
0468 410 882	PSF™ 250C	Welding torch 3.0 m
0468 410 883	PSF™ 250C	Welding torch 4.5 m
0468 410 885	PSF™ 315C LD	Welding torch 3.0 m
0468 410 886	PSF™ 315C LD	Welding torch 4.5 m
0458 499 882	PSF™ 405C	Welding torch 3.0 m
0458 499 883	PSF™ 405C	Welding torch 4.5 m
0458 450 880	PSF™ 410Cw	Welding torch 3.0 m
0458 450 881	PSF™ 410Cw	Welding torch 4.5 m
0458 450 884	PSF™ 410Cw RS3	Welding torch 3.0 m
0458 450 885	PSF™ 410Cw RS3	Welding torch 4.5 m



Ordering numbers MXH™ 300 PP, MXH™ 400w PP

Ordering no.	Type	Description
0700 200 015	MXH™ 400w PP	Welding Torch 6 m
0700 200 016	MXH™ 400w PP	Welding Torch 10 m
0700 200 017	MXH™ 300 PP	Welding Torch 6 m
0700 200 018	MXH™ 300 PP	Welding Torch 10 m
0700 200 019	MXH™ 400w PP 45°	Welding Torch 10 m
0700 200 020	MXH™ 300 PP 45°	Welding Torch 10 m

SPARE PARTS

PSF™ 250

(x) = Standard delivery (W) = Wear part (A) = Accessory

Item	Denomination	Ordering no.	PSF 250	Notes
	Welding torch 3.0 m	0366 100 882		EURO Connection
	Welding torch 4.5 m	0366 100 883		EURO Connection
100	Swan neck Complete std 45°	0366 315 880	x	Includes 101, 103, 104, 105, 106
	Swan neck 45°	0459 679 880	(A)	Excludes wear parts and fits PSF 160/250
100a	Swan neck Complete straight	0469 329 880	(A)	Includes 101, 103, 104, 105, 106
100b	Swan neck Complete 60°	0467 985 880	(A)	Includes 101, 103, 104, 105, 106
101	Gas nozzle standard Ø 14	0458 464 881	x	Included in item 100
–	Gas nozzle conical Ø 12	0458 465 881	(A)(W)	
–	Gas nozzle straight Ø 16	0458 470 881	(A)(W)	
101a	Gas nozzle “Slip-on”	0469 752 880	(A)(W)	
101d	Cooling sleeve “Slip-on”	0469 756 880	(A) (W)	
102	Spatter protection	0458 471 002	x	Included in item 101
102a	Spatter protection “Slip-on”	0469 538 001	(A)(W)	
103	Contact tip			See the Wear parts chapter.
104	Tip adapter standard M6	0366 314 001	x	Included in item 100
105	Insulation bushing	0366 397 001	x (W)	Included in item 100
106	Protective hose, L=75 mm	0192 086 006	x	Included in item 100 (Order by 5 m lengths.)
107	Plastic nut	0468 886 880	x	
108	Cable support	0468 087 001	x	
110	Handle complete	0468 912 880	x	Screws included
111	Mechanical switch	0369 611 880	x	
112	Trigger spring	0365 840 880	x	
113	Support sleeve	0700 200 150	x	Complete kit including screws
114	Adapter nut	0700 200 097	x	
115	Central connector	0700 200 151	x	Including control leads

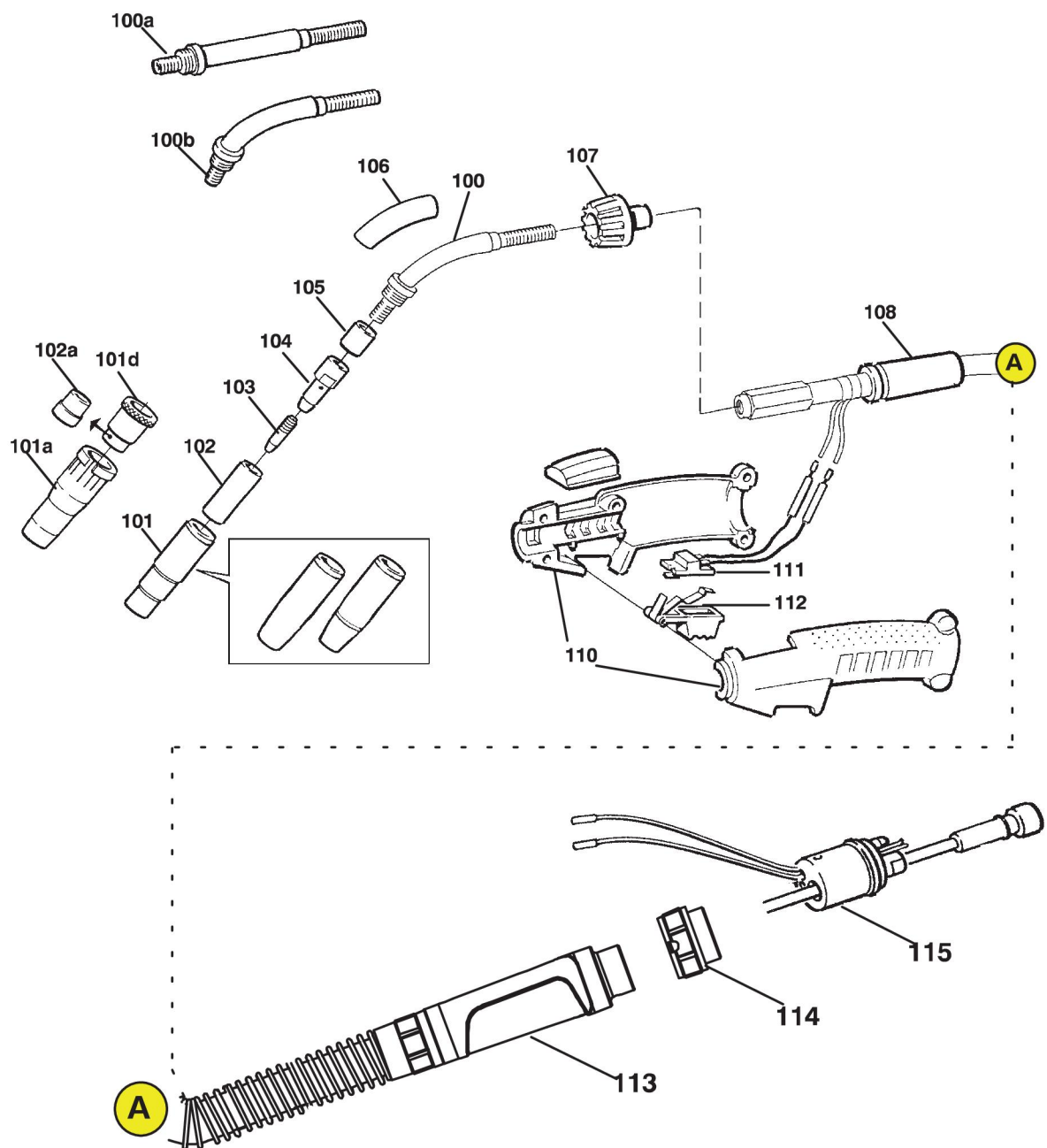
Discontinued spare parts:

0215 201 302 O-ring 4.1×1.6

Replaced by commercial available O-ring 4.1×1.6 CR70 SH (Neoprene)

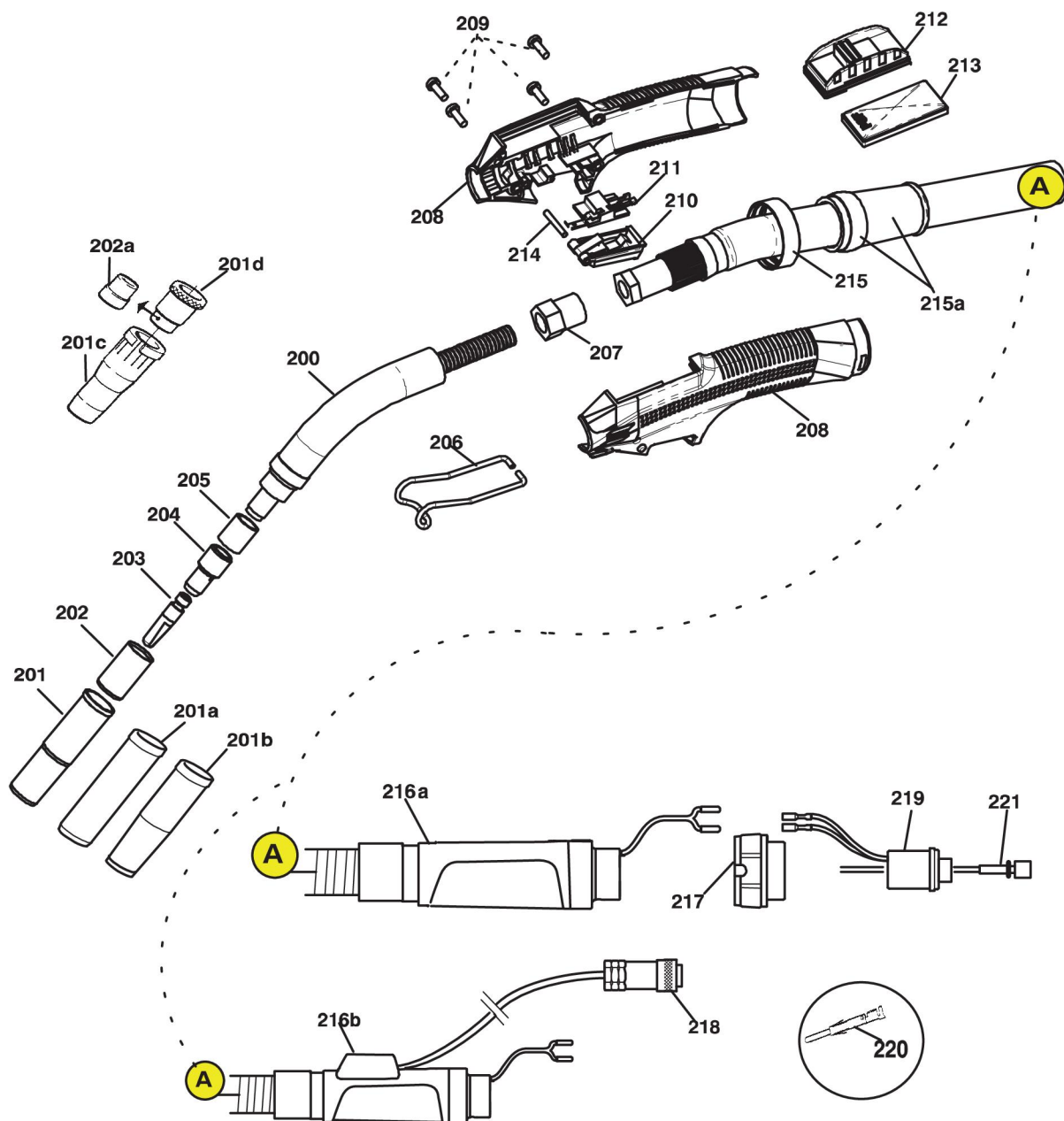
0456 215 001 O-ring PSF 160-510W Euro conn.

Replaced by commercial available O-ring 4×1 CR70 SH (Neoprene)



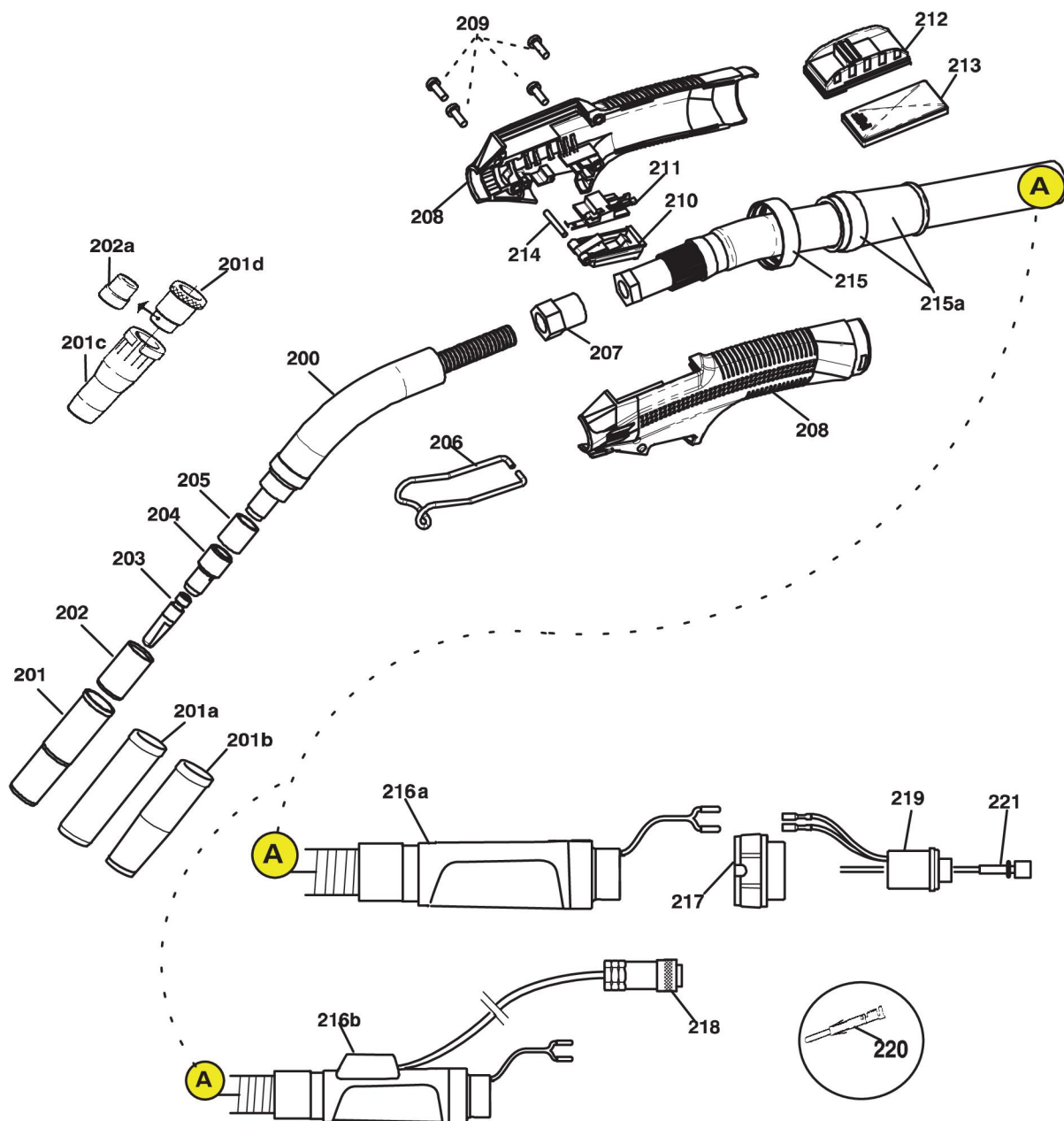
PSF™ 305, PSF™ 405, PSF™ 505, PSF™ 405 RS3**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 305	PSF 405	PSF 505	PSF405 RS3	Notes
	Welding torch 3.0 m	0458 401	-880	-882	-884	-892	EURO Connection
	Welding torch 4.5 m	0458 401	-881	-883	-885	-893	EURO Connection
200	Swan neck Complete std	0366 388 880	x				Incl. item 201, 203, 204, 205
200	Swan neck Complete std	0366 389 880		x		x	Incl. item 201, 203, 204, 205
200	Swan neck Complete std	0366 390 880			x		Incl. item 201, 203, 204, 205
	Swan neck Complete 60°	0467 988 881	(A)				Incl. item 201, 203, 204, 205
	Swan neck Complete 60°	0467 988 880		(A)		(A)	Incl. item 201, 203, 204, 205
	Swan neck Complete 60°	0467 989 880			(A)		Incl. item 201, 203, 204, 205
	Swan neck Complete straight	0469 333 880	(A)				Incl. item 201, 203, 204, 205
	Swan neck Complete straight	0469 334 880		(A)		(A)	Incl. item 201, 203, 204, 205
	Swan neck Complete straight	0469 335 880			(A)		Incl. item 201, 203, 204, 205
201	Gas nozzle standard Ø 16	0458 464 882	x (W)				Incl. item 202
201	Gas nozzle standard Ø 17	0458 464 883		x (W)		x (W)	Incl. item 202
201	Gas nozzle standard Ø 18	0458 464 884			x (W)		Incl. item 202
201a	Gas nozzle straight Ø 19	0458 470 882	(A) (W)				Incl. item 202
201a	Gas nozzle straight Ø 21	0458 470 883		(A) (W)		(A) (W)	Incl. item 202
201a	Gas nozzle straight Ø 21	0458 470 884			(A) (W)		Incl. item 202



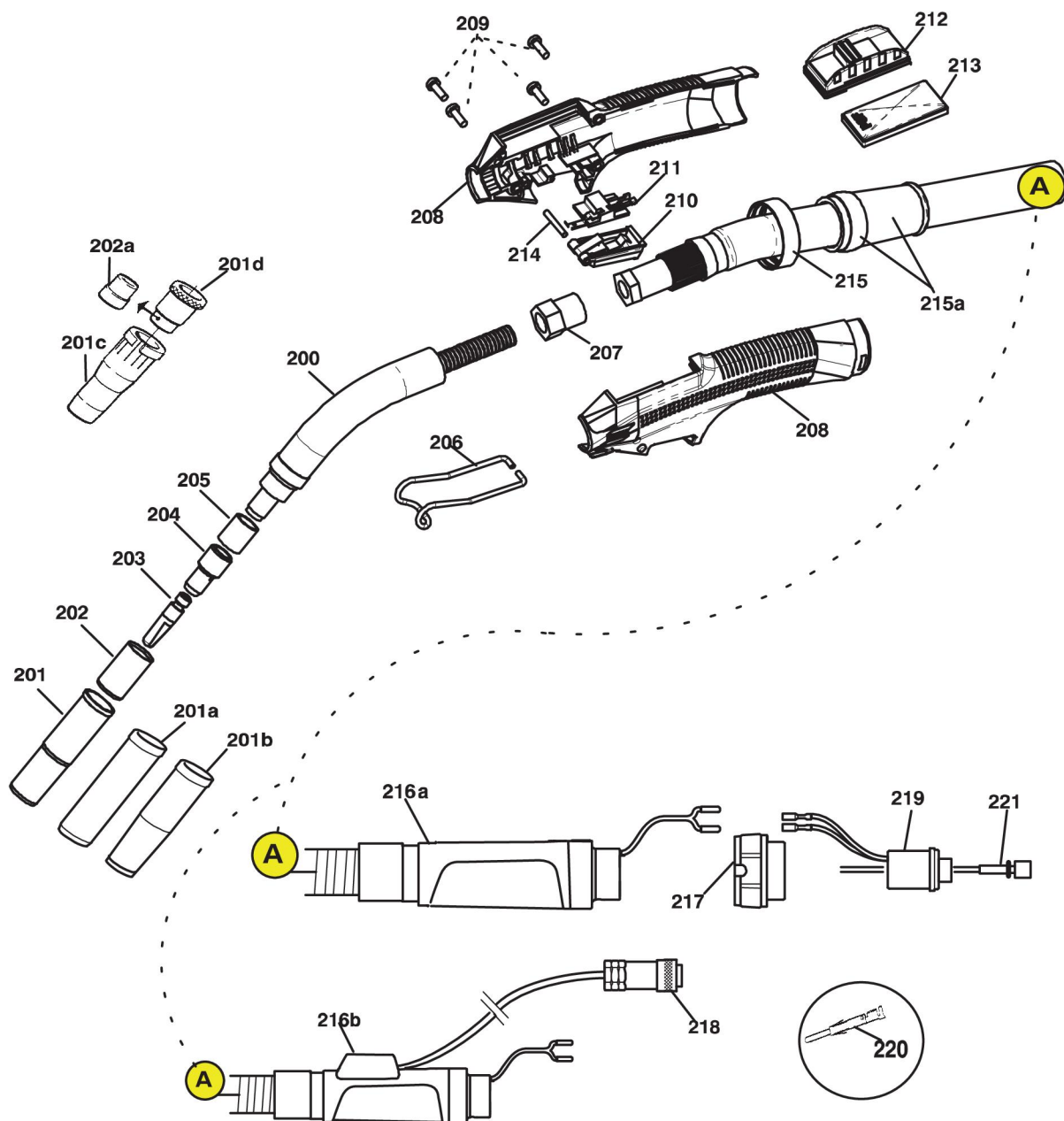
(x) = Standard delivery (W) = Wear part (A) = Accessory

Item	Denomination	Ordering no.	PSF 305	PSF 405	PSF 505	PSF405 RS3	Notes
201b	Gas nozzle conical Ø 14	0458 465 882	(A) (W)				Incl. item 202
201b	Gas nozzle conical Ø 15	0458 465 883		(A) (W)		(A) (W)	Incl. item 202
201b	Gas nozzle conical Ø 15	0458 465 884			(A) (W)		Incl. item 202
201c	Gas nozzle "Slip-on"	0469 753 880	(A) (W)				
201c	Gas nozzle "Slip-on"	0469 754 880		(A) (W)		(A) (W)	
201d	Cooling sleeve "Slip-on"	0469 757 880	(A) (W)				
201d	Cooling sleeve "Slip-on"	0469 758 880		(A) (W)		(A) (W)	
202	Spatter protection	0458 471 003	x (W)				Incl. in item 201
202	Spatter protection	0458 471 004		x (W)		x (W)	Incl. in item 201
202	Spatter protection	0458 471 005			x (W)		Incl. in item 201
202a	Spatter protection "Slip-on"	0469 539 001	(A) (W)				
202a	Spatter protection "Slip-on"	0469 540 001		(A) (W)		(A) (W)	
203	Contact tip	–					See the Wear parts chapter.
204	Tip adapter M6	0366 394 001	x (W)	(W)		(W)	Incl. in item 200, PSF 305
204	Tip adapter M8	0460 819 001	(W)	x (W)		x (W)	Incl. in item 200, PSF 405
204	Tip adapter M8	0366 395 001			x (W)		Incl. in item 200, PSF 505
204	Tip adapter Helix M7	0368 311 001	(A)	(A)		(A)	
205	Insulation bushing	0366 397 002	x	x		x	Incl. in 200, PSF305, 405, 405RS3
205	Insulation bushing	0366 397 003			x		Incl. in item 200, PSF 505
206	Hook	0458 445 001	(A)	(A)	(A)	(A)	
207	Lock nut with screw	0458 406 881	x	x	x	x	



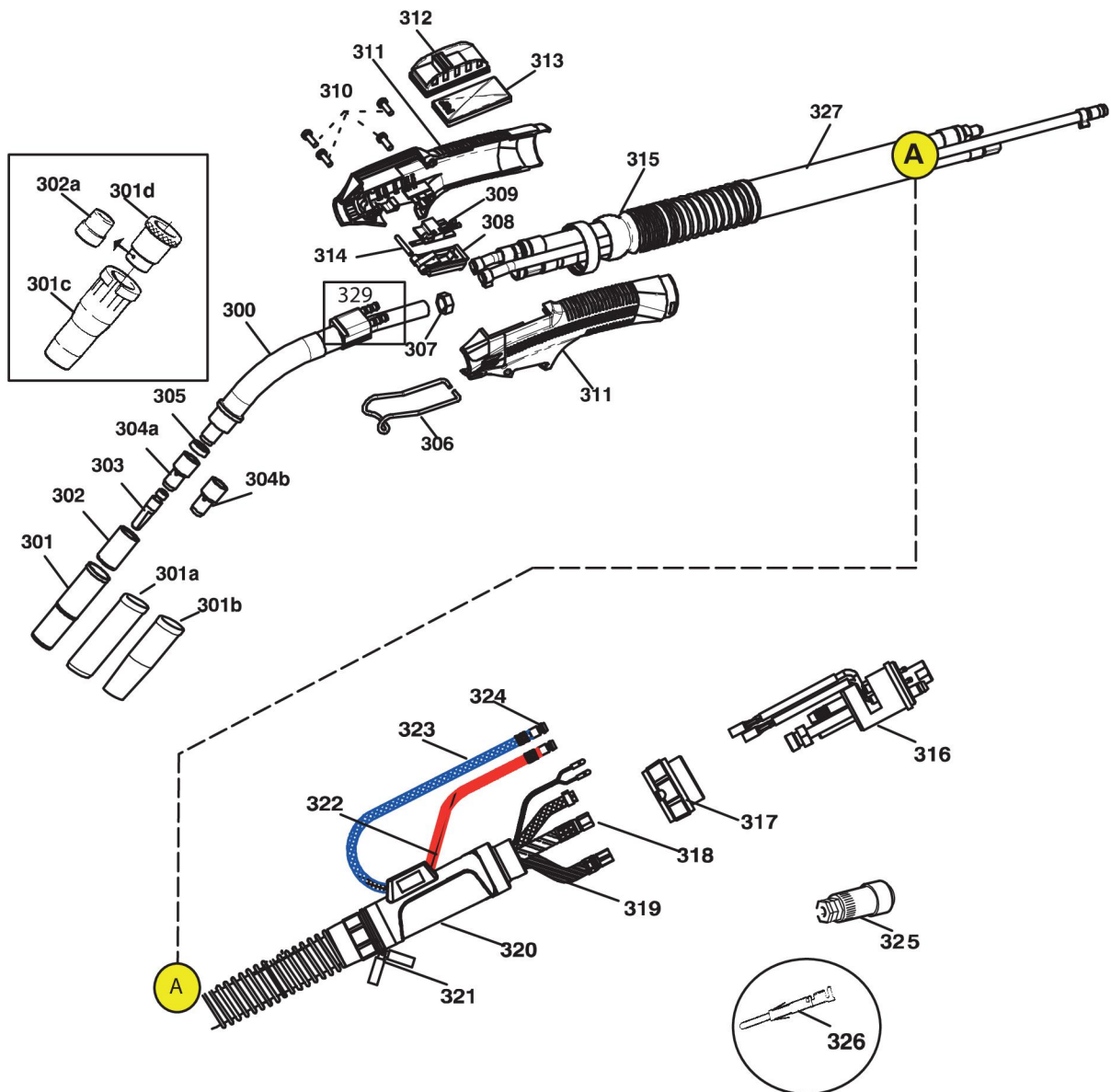
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Item	Denomination	Ordering no.	PSF 305	PSF 405	PSF 505	PSF405 RS3	Notes
208	Handle complete	0458 440 881	x	x	x	x	Incl. 209, 213, 214, 215
209	Screw 4 pcs (12 mm)	–	x	x	x	x	Incl. in 208
210	Trigger complete	0458 810 880	x	x	x	x	Incl. spring
211	Mechanical switch	0369 611 880	x	x	x	x	
212	Remote switch, complete	0458 420 880				x	Incl. in RS3 models only
213	Blind cover	–	x	x	x		Incl. in 208
214	Pin	–	x	x	x	x	Incl. in 208
215	Squeeze ring	–	x	x	x	x	Incl. in 208
215a	Cable support	0459 692 880	x	x	x	x	Incl. svivel ring, rubber sleeve
216a	Support sleeve	0700 200 150	x	x	x	x	Compl. kit incl. screw
216b	Support sleeve	0700 200 152	x	x	x	x	Compl. kit incl. screw
217	Adapter Nut	0700 200 097	x	x	x	x	
218	Pin plug, 23-pole	0368 541 005				x	Incl. in RS3 models only
219	Central connector	0700 200 151	x	x	x	x	
220	Contact pin	0323 945 004				x	Min. 50 pcs
221	Liner	–					See “Wire liner” in the Wear parts chapter.



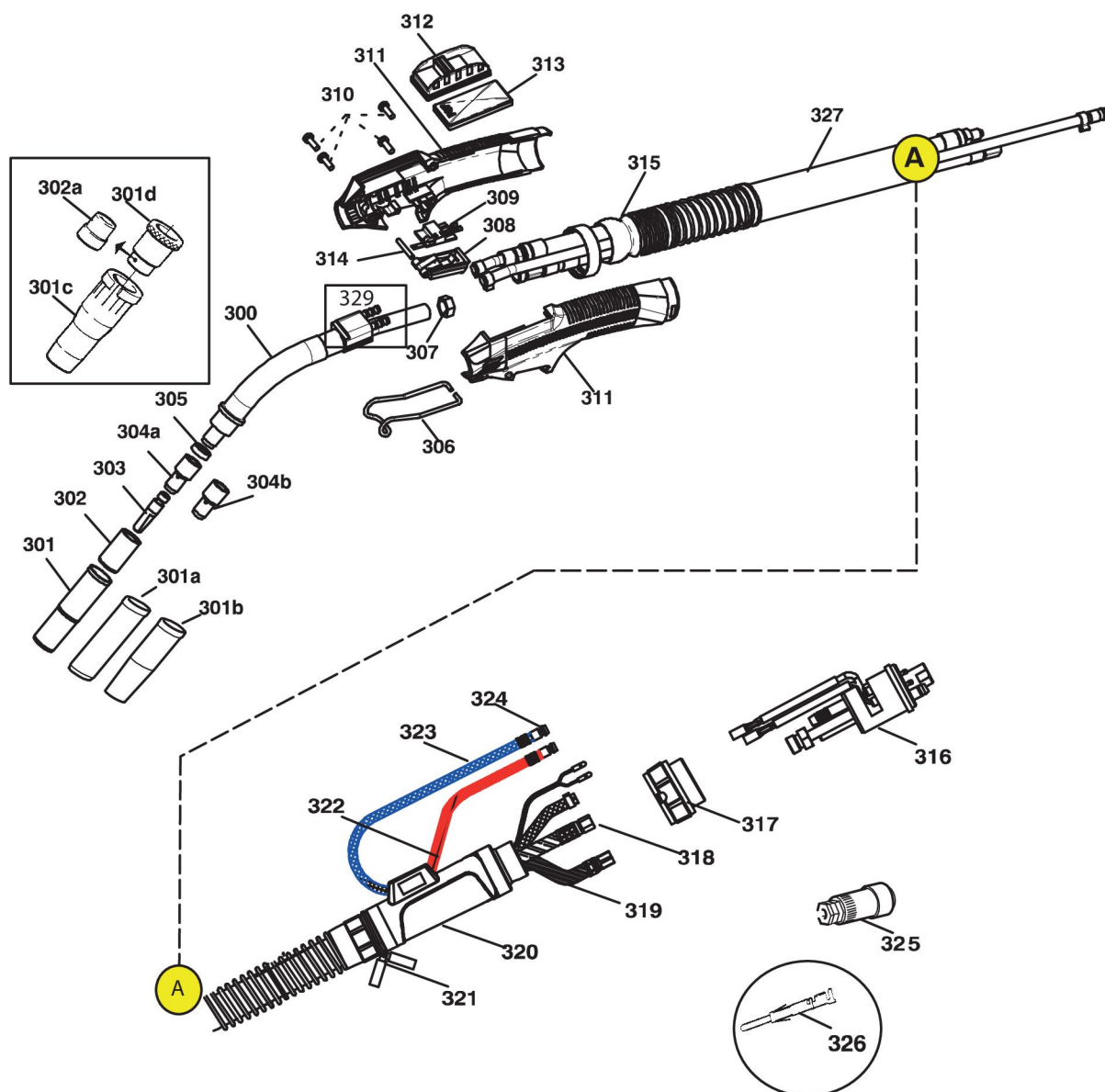
PSF™ 410w, PSF™ 410w RS3, PSF™ 510w, PSF™ 510w RS3**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 410w	PSF 510w	PSF 410w RS3	PSF 510w RS3	Notes
	Welding torch 3.0 m	0458 400	-882	-884	-898	-900	EURO Connection
	Welding torch 4.5 m	0458 400	-883	-885	-899	-901	EURO Connection
	Welding torch 5.0 m	0458 400	-886	-887			EURO Connection
300	Swan neck Complete std	0458 403 881	x		x		Incl. 301a, 303, 304a, 305
300	Swan neck Complete std	0458 403 882		x		x	Incl. 301a, 303, 304a, 305
300	Swan neck Complete 60°	0458 403 884	(A)		(A)		Incl. 301a, 303, 304a, 305
300	Swan neck Complete 60°	0458 403 885		(A)		(A)	Incl. 301a, 303, 304a, 305
300	Swan neck Complete straight	0458 403 886	(A)		x		Incl. 301a, 303, 304a, 305
300	Swan neck Complete straight	0458 403 887		(A)		(A)	Incl. 301a, 303, 304a, 305
301	Gas nozzle standard Ø 16	0458 464 882	x		x		Incl. 302
301	Gas nozzle standard Ø 17	0458 464 883		x		x	Incl. 302
301a	Gas nozzle straight Ø 19	0458 470 882	(A) (W)		(A) (W)		Incl. 302
301a	Gas nozzle straight Ø 21	0458 470 883		(A) (W)		(A) (W)	Incl. 302
301b	Gas nozzle conical Ø 14	0458 465 882	(A) (W)		(A) (W)		Incl. 302
301b	Gas nozzle conical Ø 15	0458 465 883		(A) (W)		(A) (W)	Incl. 302
301c	Gas nozzle "Slip-on"	0469 753 880	(A) (W)		(A) (W)		Incl. 302a
301c	Gas nozzle "Slip-on"	0469 754 880		(A) (W)		(A) (W)	Incl. 302a
301d	Cooling sleeve "Slip-on"	0469 757 880	(A) (W)		(A) (W)		
301d	Cooling sleeve "Slip-on"	0469 758 880		(A) (W)		(A) (W)	



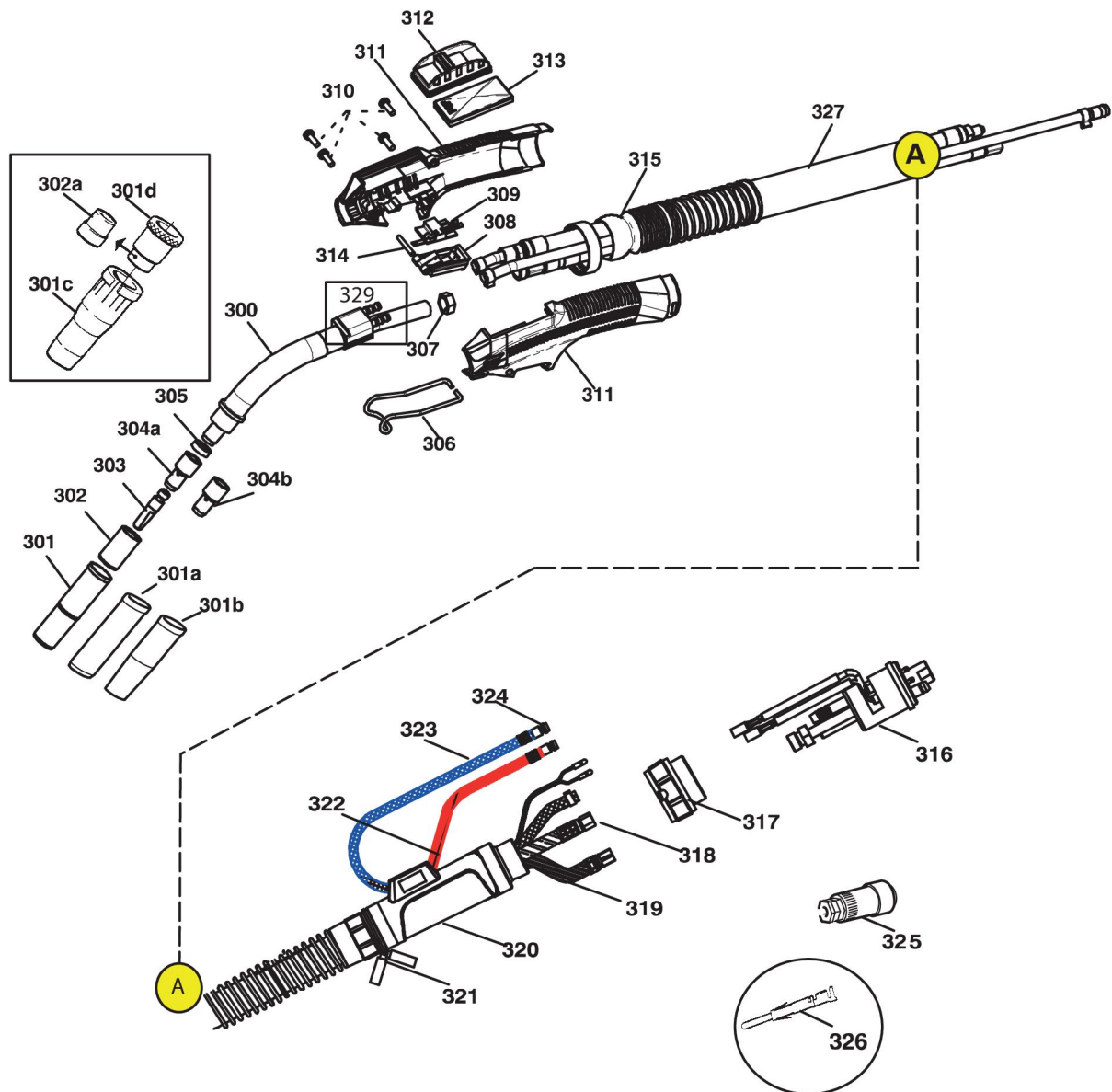
(x) = Standard delivery (W) = Wear part (A) = Accessory

Item	Denomination	Ordering no.	PSF 410w	PSF 510w	PSF 410w RS3	PSF 510w RS3	Notes
302	Spatter protection	0458 471 003	x (W)		x (W)		
302	Spatter protection	0458 471 004		x (W)		x (W)	
302a	Spatter protection "Slip-on"	0469 539 001	(A) (W)		(A) (W)		
302a	Spatter protection "Slip-on"	0469 540 001		(A) (W)		(A) (W)	
303	Contact tip		(W)	(W)	(W)	(W)	See the Wear parts chapter.
304a	Tip adapter M8	0460 819 001	x (W)	x (W)	x (W)	x (W)	
304b	Tip adapter Helix M7	0368 311 001	(W)	(W)	(W)	(W)	
305	Insulation washer	0458 874 001	x (W)	x (W)	x (W)	x (W)	
306	Hook	0458 445 001	(A)	(A)	(A)	(A)	
307	Current connection	0458 417 880	x	x	x	x	
308	Trigger complete	0458 810 880	x	x	x	x	Incl. spring
309	Mechanical switch	0369 611 880	x	x	x	x	
310	Screw 4 pcs (12 mm)	–	x	x	x	x	Incl. in 311
311	Handle spare	0458 440 881	x	x	x	x	Incl. 310, 313, 314
312	Remote switch, complete	0458 420 880			x	x	Incl. in RS3 models only
313	Blind cover	–	x	x			Incl. in 311
314	Pin	–	x	x	x	x	Incl. in 311
315	Support kit	0459 691 880	x	x	x	x	Incl. squeeze ring, swivel, spring
316	Central connector	0700 200 153	x	x	x	x	Incl. control leads
317	Adapter nut	0700 200 097	x	x	x	x	



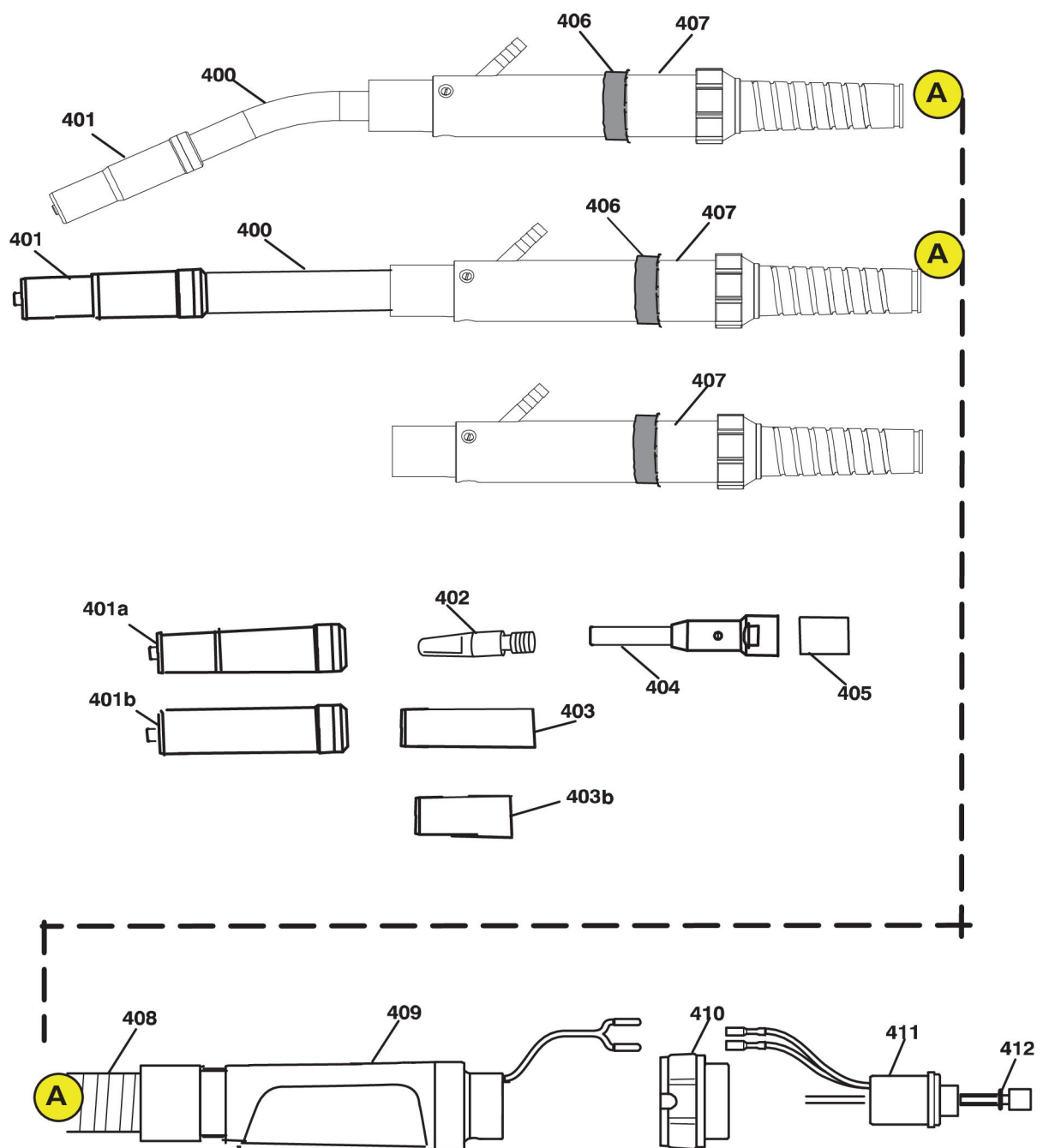
(x) = Standard delivery (W) = Wear part (A) = Accessory

Item	Denomination	Ordering no.	PSF 410w	PSF 510w	PSF 410w RS3	PSF 510w RS3	Notes
318	Current/water cable	0700 200 154	x	x	x	x	3.0 m
318	Current/water cable	0700 200 155	x	x	x	x	4.5 m
318	Current/water cable	0700 200 156	x	x	x	x	5.0 m
319	Support hose 3.0 m	0700 200 157	x	x	x	x	3.0 m
319	Support hose 4.5 m	0700 200 158	x	x	x	x	4.5 m
319	Support hose 5.0 m	0700 200 159	x	x	x	x	5.0 m
320	Support sleeve	0700 200 152	x	x	x	x	Compl. kit incl. screw
321	Moss cap	0460 306 880	x	x	x	x	Compl. set, 5 blue and 5 red
322	Hose return, red	0456 496 001	x	x	x	x	Only 200 m coil
323	Hose supply, blue	0456 496 002	x	x	x	x	Only 200 m coil
324	Hose connection kit	0459 673 880	x	x	x	x	10 pcs Quick connector/clamp
325	Pin plug, 23-pole	0368 541 005			x	x	Incl. in RS3 models only
326	Contact pin	0323 945 004			x	x	Min. 50 pcs
327	Outer hose	0467 822 004	x	x	x	x	
328	Rubber hose, black	–	x	x	x	x	EDM type D/d 8/5 mm
329	O-rings	–	x	x	x	x	Silicone type 4 × 1 mm



PSF™ 315 M, PSF™ 315 R**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 315M/315R	Notes
400	Swan neck 25°	0368 155 890	x	Excluding wear parts
–	Swan neck 25°, extended 100 mm	0368 155 892		Excluding wear parts
400	Swan neck, straight	0368 155 894		Excluding wear parts
–	Swan neck, straight, extended 100 mm	0368 155 896		Excluding wear parts
401	Gas nozzle, standard	0459 073 882	x	D/d 20/16 mm
401a	Gas nozzle, conical	0458 465 882	(A)	D/d 17/13 mm, incl item 403b
401b	Gas nozzle, straight	0458 470 882	(A)	D/d 18/13 mm
402	Contact tip	–		See the Wear parts chapter.
403	Spatter protection	0366 396 003	x	Included in item 401
403b	Spatter protection	0458 471 003	x	Included in item 401a and 401b
404	Tip adapter M6	0368 145 001	x	M6
–	Tip adapter Helix M7	0368 683 001	x	HELIX, M7
405	Insulation bushing	0366 397 002	x	
406	Clamping sleeve	0459 770 001	x	
407	Support sleeve kit	0700 200 204	x	0700 200 170 valid before week 628
408	Cable assembly 1.5 m	0700 200 198	x	
408	Cable assembly 2.2 m	0700 200 202	x	
408	Cable assembly 3.0 m	0700 200 206	x	
409	Support sleeve	0700 200 150	x	
410	Adapter nut	0700 200 097	x	
411	Central connector	0700 200 151	x	
412	Liner	–	–	See “Wire liner” in the Wear parts chapter.

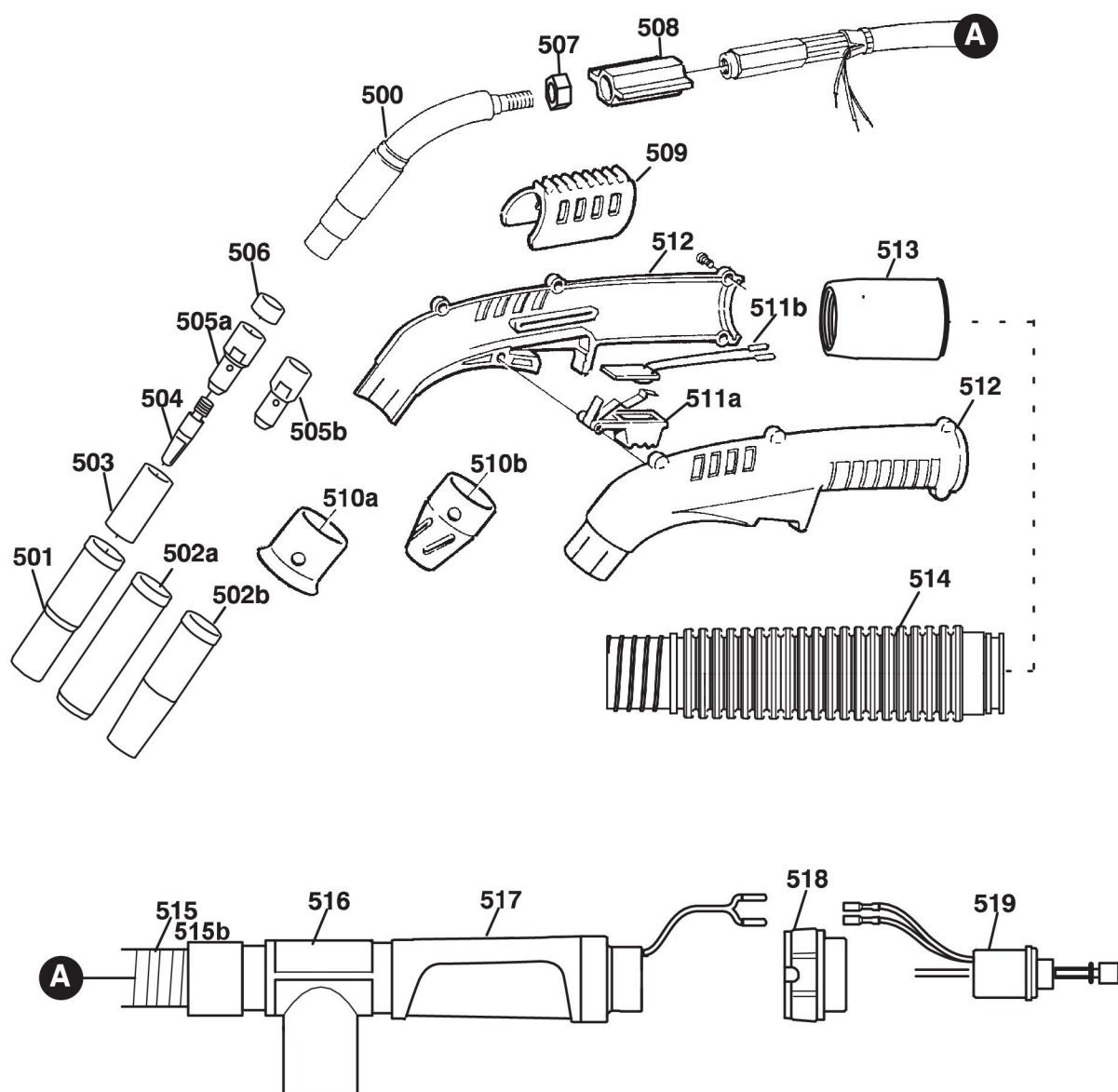


PSF™ 250C, PSF™ 315C LD**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 250C	PSF 315C LD	Notes
	Welding torch 3.0 m	0468 410-	-882	-885	EURO Connection
	Welding torch 4.5 m	0468 410-	-883	-886	EURO Connection
500	Swan neck std	0366 315 880	x		
500	Swan neck std	0457 862 880		x	
501	Gas nozzle standard	0458 464 881	x		
501	Gas nozzle standard	0458 464 882		x	
502a	Gas nozzle straight	0458 470 881	(A)		
502a	Gas nozzle straight	0458 470 882		(A)	
502b	Gas nozzle conical	0458 465 881	(A)		
502b	Gas nozzle conical	0458 465 882		(A)	
503	Spatter protection	0458 471 002	x		
503	Spatter protection	0458 471 003		x	
504	Contact tip				See the Wear parts chapter.
505a	Tip adapter M6	0366 314 001	x		
505a	Tip adapter M6	0366 394 001		x	
505a	Tip adapter M8	0460 819 001		(A)	
505b	Tip adapter Helix M7	0368 311 001		(A)	
506	Insulation bushing	0366 397 001	x		
506	Insulation bushing	0366 397 002		x	
507	Nut		x	x	M10×1
508	Mounting sleeve	0455 904 001	x	x	
509	Valve	0369 791 001	x	x	
510a	Suction nozzle L=40	0369 796 002	(A)	x	Conical out
510b	Suction nozzle L=54	0466 905 003	(A)		Conical in
510b	Suction nozzle L=75	0466 905 002	x		Conical in
510b	Suction nozzle L=54	0466 905 004		(A)	Conical in
511a	Trigger	0365 840 880	x	x	
511b	Micro switch	0341 934 880	x	x	
512	Handle complete	0466 977 880	x		Screws included
512	Handle complete	0457 861 880		x	Screws included
513	Swivel	0700 200 199	x	x	
514	Damask complete	0459 768 880	(A)	(A)	
515	Exhaust hose Ø 28	0700 200 168	x	x	
515b	Exhaust hose Ø 28	0700 200 211	(A)	(A)	With leather cover
516	Manifold kit Ø 28	0700 200 166	x	x	
517	Support sleeve	0700 200 152	x	x	
518	Adapter nut	0700 200 097	x	x	

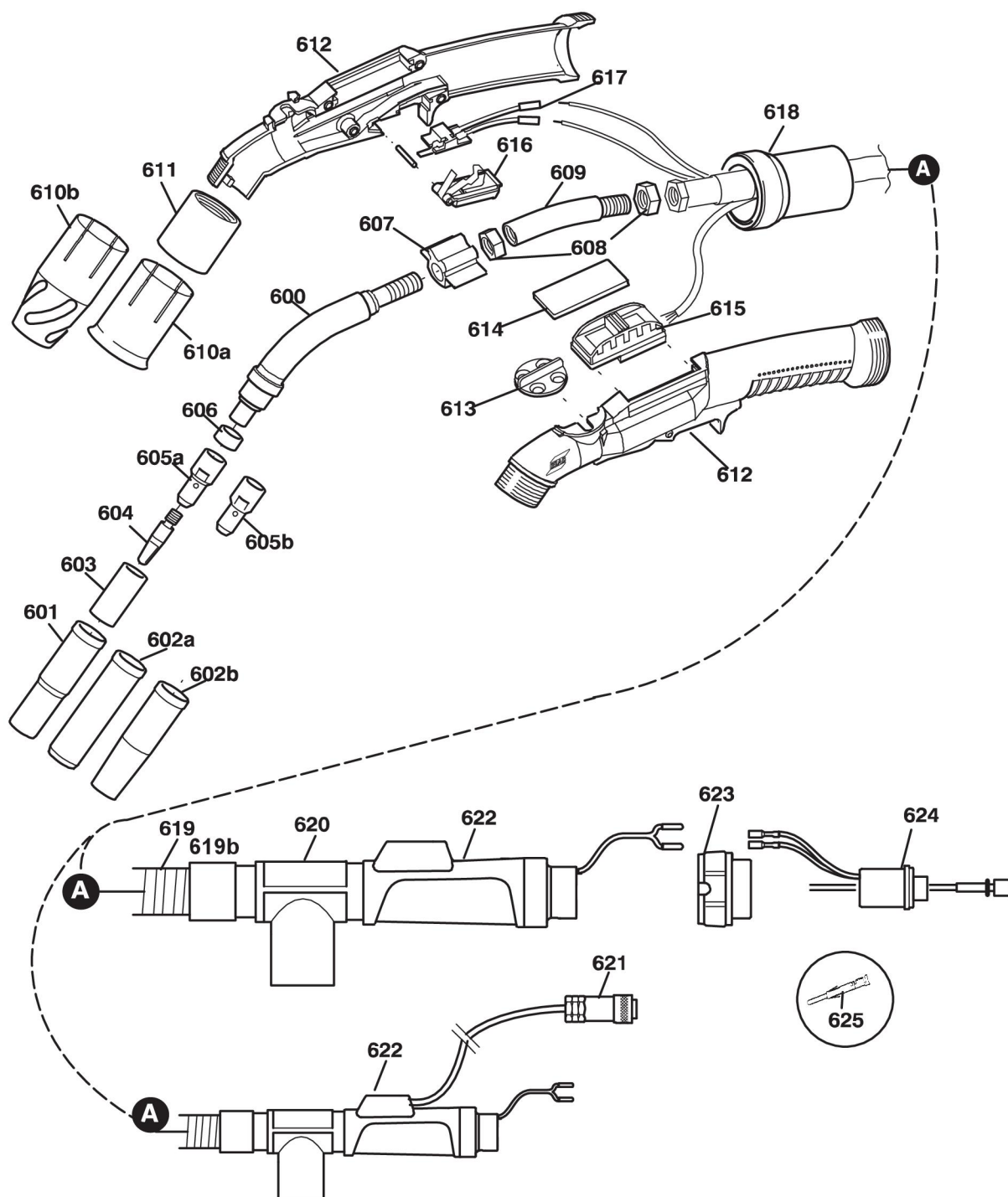
(x) = Standard delivery (W) = Wear part (A) = Accessory

Item	Denomination	Ordering no.	PSF 250C	PSF 315C LD	Notes
519	Central connector	0700 200 151	x	x	



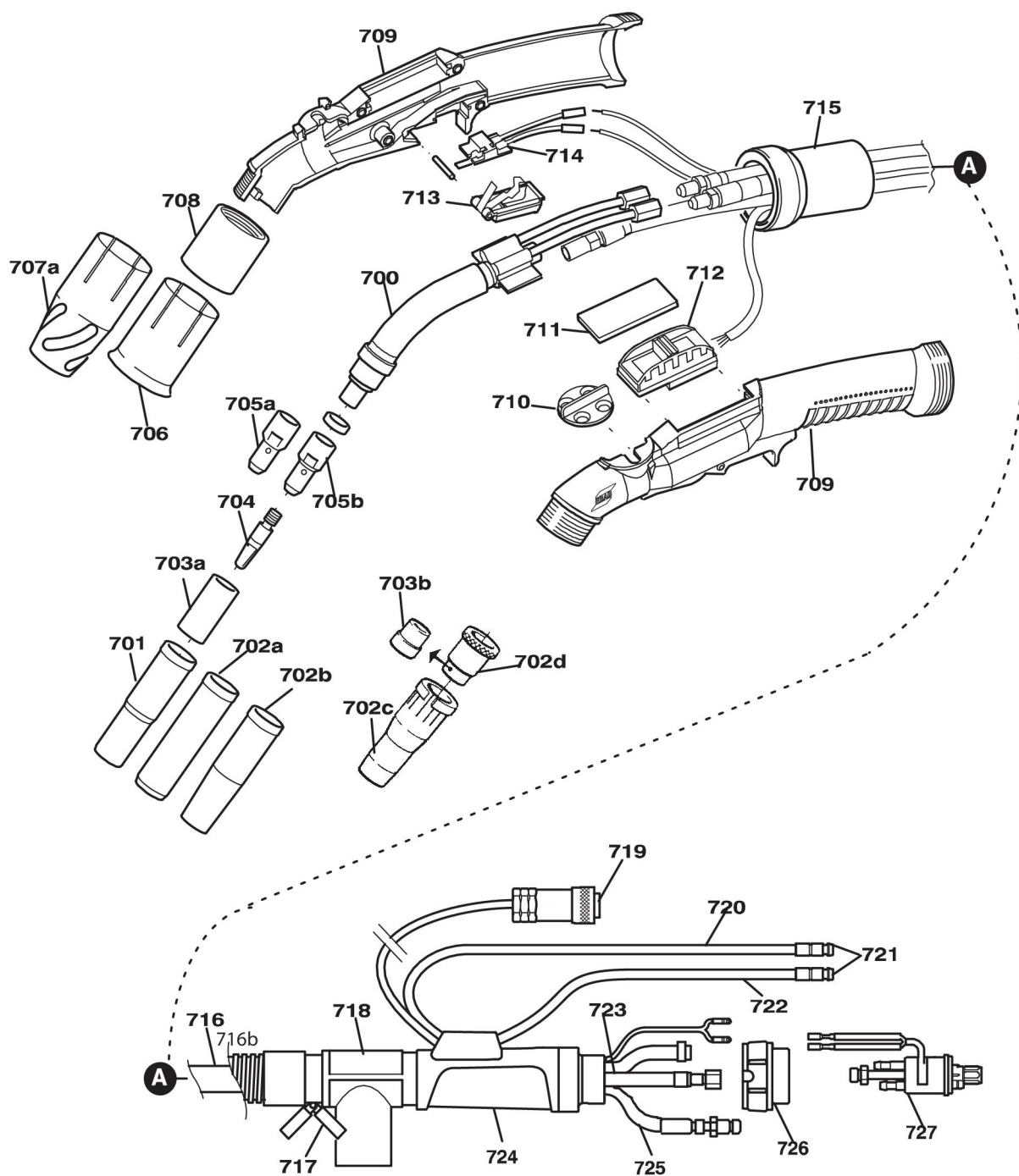
PSF™ 405C, PSF™ 405C RS3**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 405C	PSF 405C RS3	Notes
	Welding torch 3.0 m	0458 499–	–882		EURO Connection
	Welding torch 4.5 m	0468 499–	–883	–889	EURO Connection
600	Swan neck standard	0459 763 880	x	x	
601	Gas nozzle standard	0458 464 883	x	x	
602a	Gas nozzle straight	0458 470 883	(A)	(A)	
602b	Gas nozzle conical	0458 465 883	(A)	(A)	
603	Spatter protection	0458 471 004	x	x	
604	Contact tip	–			See the Wear parts chapter.
605a	Tip adapter M8	0460 819 001	x	x	
605b	Tip adapter Helix M7	0368 311 001	(A)	(A)	
606	Insulation bushing	0366 397 002	x	x	
607	Mounting sleeve	0458 761 001	x	x	
608	Counter nut	0366 402 001	x	x	
609	Connection tube	0458 764 001	x	x	
610a	Suction nozzle	0458 495 001	x	x	Conical out
610b	Suction nozzle	0458 498 001	(A)	(A)	Conical in
611	Sleeve	0458 494 001	x	x	
612	Handle complete	0458 809 880	x	x	Screws included
613	Valve	0369 791 001	x	x	
614	Blind cover	–	x	x	Included in 612
615	Remote switch, compl.	0458 420 880	x	x	Included in RS3 models only
616	Trigger	0458 810 880	x	x	
617	Mechanical switch	0369 611 880	x	x	
618	Swivel incl. locking nut	0700 200 200	x	x	
619	Exhaust hose Ø 32	0700 200 167	x	x	
619b	Exhaust hose Ø 32	0700 200 210	(A)	(A)	With leather cover
620	Manifold kit Ø 32	0700 200 169	x	x	
621	Pin plug, 23-pole	0368 541 005		x	Included in RS3 models only
622	Support sleeve	0700 200 152	x	x	
623	Adapter nut	0700 200 097	x	x	
624	Central connector	0700 200 151	x	x	
625	Connector pin	0323 945 004		x	50 pcs



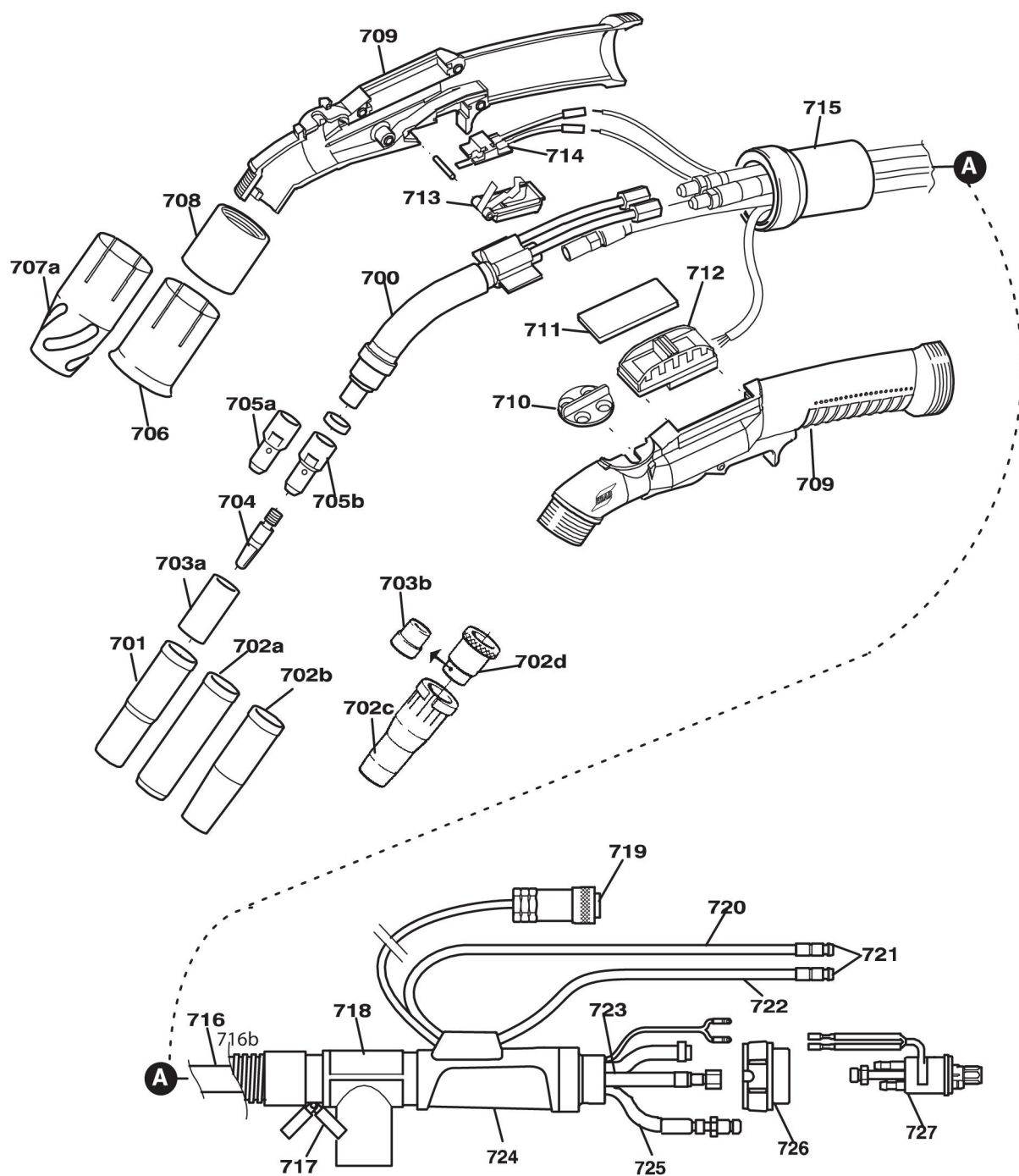
PSF™ 410Cw, PSF™ 410Cw RS3**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	PSF 410Cw	PSF 410Cw RS3	Notes
	Welding torch 3.0 m	0458 450–	–880	–884	EURO Connection
	Welding torch 4.5	0458 450–	–881	–885	EURO Connection
700	Swan neck complete	0458 487 880	x	x	Includes 701, 703, 705a
701	Gas nozzle standard Ø 16	0458 464 882	x	x	
702a	Gas nozzle straight Ø 18	0458 470 882	x	x	
702b	Gas nozzle conical Ø 13	0458 465 882	x	x	
702c	Gas nozzle “Slip-on”	0469 754 880	(A) (W)	(A) (W)	
702d	Cooling sleeve “Slip-on”	0469 758 880	(A) (W)	(A) (W)	
703	Spatter protection	0458 471 003	x	x	
703b	Spatter protection “Slip-on”	0469 540 001	(A) (W)	(A) (W)	
704	Contact tip				See the Wear parts chapter.
705a	Tip adapter M6	0366 394 001	(A)	(A)	
705a	Tip adapter M8	0460 819 001	x	x	
705b	Tip adapter Helix M7	0368 311 001	(A)	(A)	
706	Suction nozzle	0458 495 001	x	x	Conical out
707	Suction nozzle	0458 498 001	(A)	(A)	Conical in
708	Sleeve	0458 494 001	x	x	
709	Handle complete	0458 809 880	x	x	Include 710 and screws
710	Valve	–	x	x	Included in item 709
711	Blind cover	–	x	x	Included in item 709
712	Remote switch, complete	0458 420 880	x	x	Included RS3 models only
713	Trigger	0458 810 880	x	x	
714	Mechanical switch	0369 611 880	x	x	
715	Swivel complete	0700 200 200	x	x	
716	Exhaust hose Ø 32	0700 200 167	x	x	Ordering in length
716b	Exhaust hose Ø 32	0700 200 210	(A)	(A)	With leather cover
717	Moss cup	0460 306 880	x	x	Complete set, 5 blue and 5 red
718	Manifold kit Ø 32	0700 200 169	x	x	



(x) = Standard delivery (W) = Wear part (A) = Accessory

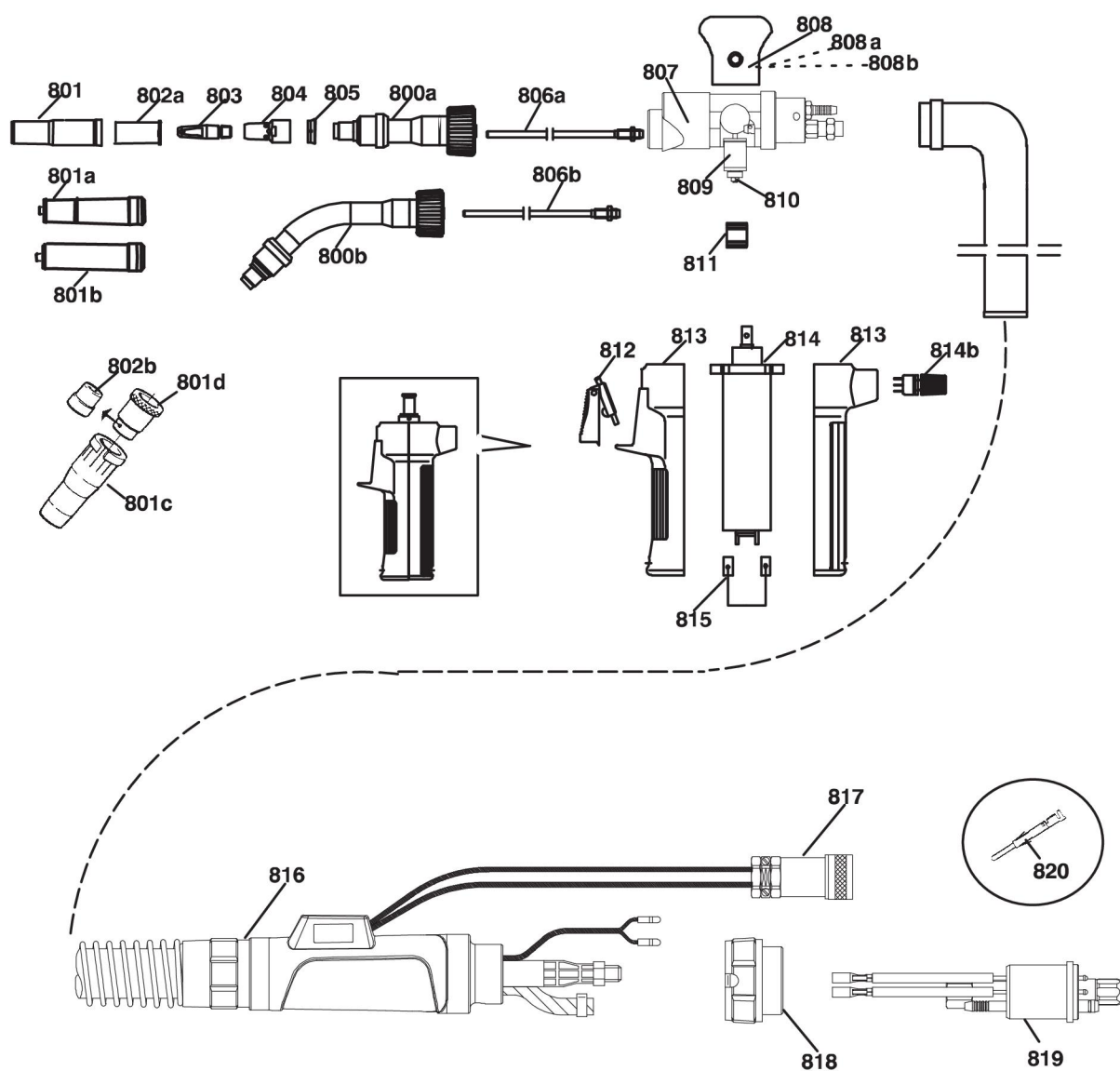
Item	Denomination	Ordering no.	PSF 410Cw	PSF 410Cw RS3	Notes
719	Pin plug, 23-pole	0368 541 005		x	Included RS3 models only
720	Hose supply, blue	0456 496 002	x	x	Ordering length in metre
721	Hose connection kit	0459 673 880	x	x	Quick connector clamp
722	Hose return red	0466 558 882	x	x	3 m
722	Hose return red	0466 558 883	x	x	4.5 m
723	Support hose	0458 490 880	x	x	3 m
723	Support hose	0458 490 881	x	x	4.5 m
724	Support sleeve	0700 200 152	x	x	Complete incl. screw
725	Current / water cable	0700 200 162	x	x	3 m
725	Current / water cable	0700 200 163	x	x	4.5 m
726	Adapter nut	0700 200 097	x	x	
727	Central connector	0700 200 153	x	x	
	Connector pin	0323 945 004	x	x	Solid pin requested 50 pcs



MXH™ 300 PP**(x) = Standard delivery (W) = Wear part (A) = Accessory**

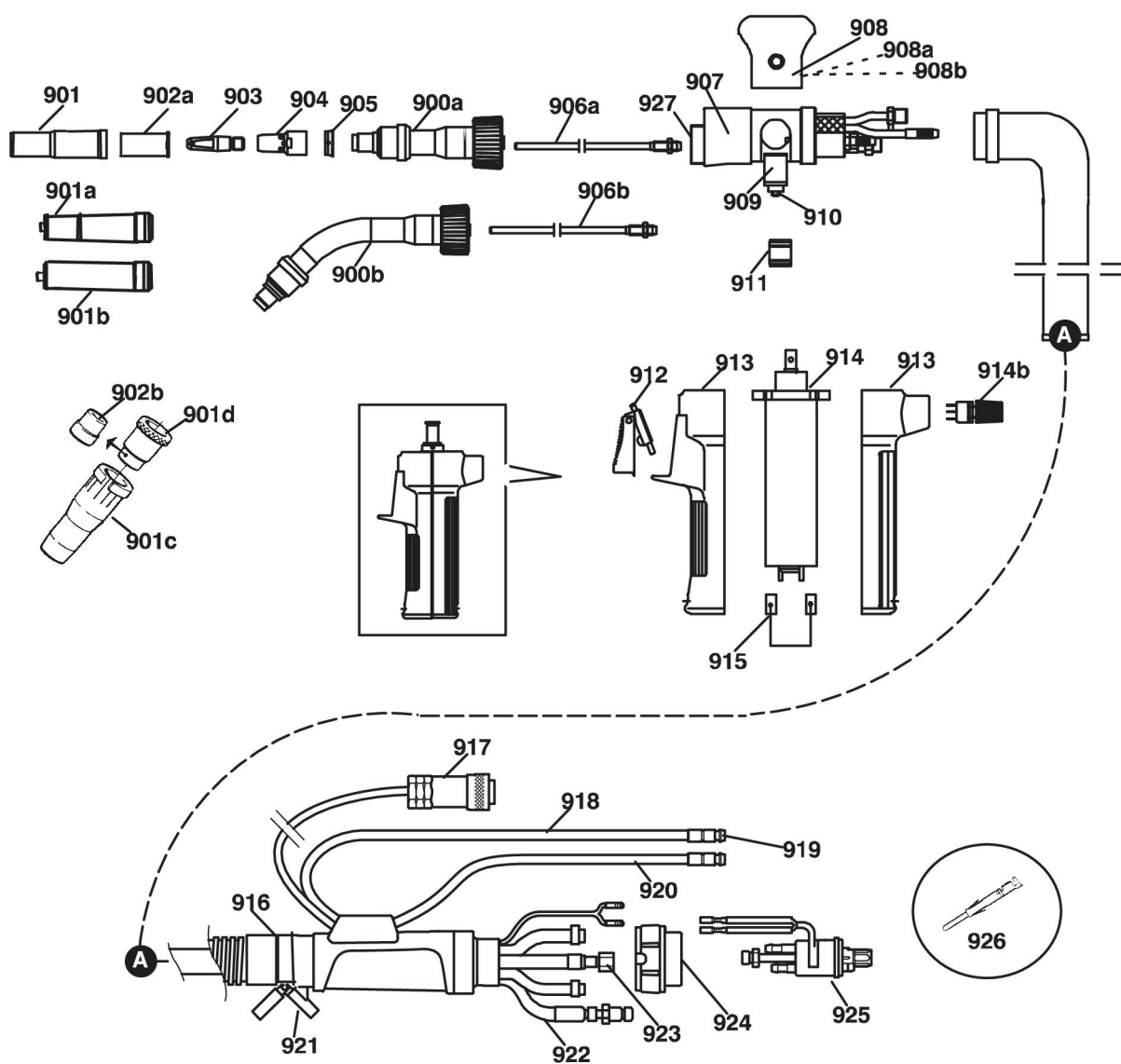
Item	Denomination	Ordering no.	MXH 300 PP	Notes
800a	Swan neck, straight	0700 200 252	x	Excluding wear parts
800b	Swan neck, 45°	0700 200 253	(A)	Excluding wear parts
801	Gas nozzle standard Ø 16	0458 464 882	x	
801a	Gas nozzle conical Ø 14	0458 465 882	(A)	
801b	Gas nozzle straight Ø19	0458 470 882	(A)	
801c	Gas nozzle "Slip-on"	0469 754 880	(A) (W)	
801d	Cooling sleeve "Slip-on"	0469758 880	(A) (W)	
802a	Spatter protection	0458 471 003	x	
802b	Spatter protection "Slip-on"	0469 540 001	(A) (W)	
803	Contact tip			See the Wear parts chapter.
804	Tip adapter M8 short	0460 819 001	(A)	
804	Tip adapter M8 long	0458 224 001	(A)	
805	Insulation washer	0458 874 001	x	
806a	Wear insert	0700 200 182	x	Cu tube complete suits 0.8–1.6 mm
806b	Wear insert	0700 200 183	(A)(W)	Brass spiral compl. 45° suits 0.8–1.2 mm
807	Torch body complete	0700 200 201	x	Including items 809 and 810
808	Drive roll cap complete	0700 200 188	x	Including items 808a and 808b
808a	Ball	0700 200 190	x	10 pcs (Part of 808)
808b	Spring	0700 200 189	x	10 pcs (Part of 808)
809	Idler arm complete	0700 200 192	x	Including item 810
810	Pressure roll	0700 200 193	x	
811	Feed roll 0.8 mm	0700 200 184	(A)	
811	Feed roll 1.0 mm	0700 200 185	(A)	
811	Feed roll 1.2 mm	0700 200 186	x	
812	Trigger complete	0700 200 196	x	
813	Handle complete	0700 200 195	x	Including screws
814	Motor complete	0700 200 187	x	24 V
814b	Potentiometer	0700 200 197	x	For adjustment of the wire feed speed, excl. the knob
815	Brushes for gear motor	0700 200 194	x	2 pcs
816	Support sleeve	0700 200 152	x	Complete kit incl. screw
817	Pin-plug, 23-pole	0368 541 005	x	
818	Adapter nut	0700 200 097	x	
819	Central connector	0700 200 101	x	Including control leads
820	Connector pin	0323 945 004	x	50 pcs

Item	Denomination	Ordering no.	MXH 300 PP	Notes
-	Steel liner	0700 200 176	(A)(W)	0.8 mm
-	Steel liner	0700 200 177	(A)(W)	1.0/1.2 mm
-	PTFE liner	0700 200 179	(A)(W)	0.8 mm
-	Polyamid-liner	0700 200 181	x	PA-liner suits 1.0–1.2 mm



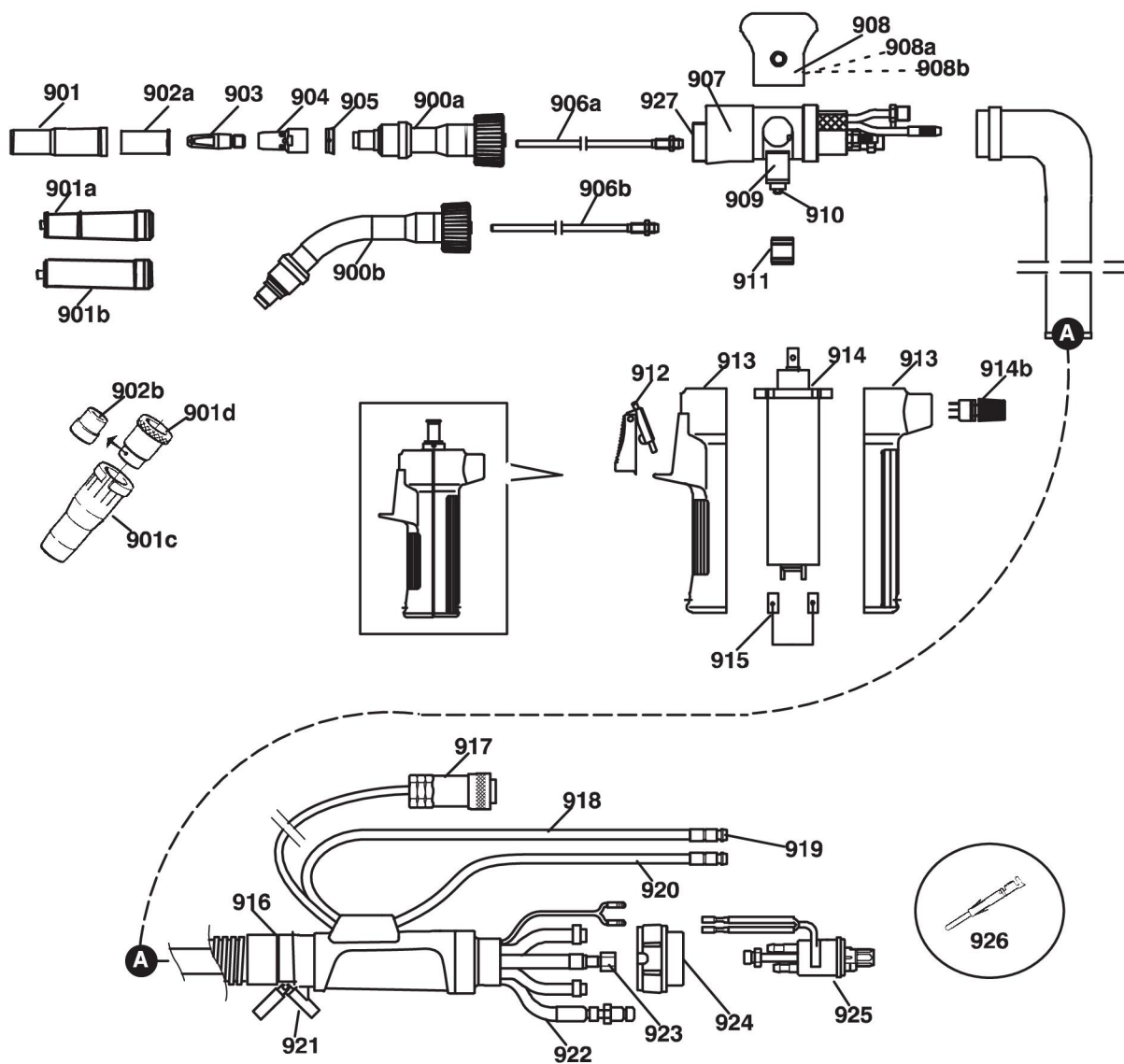
MXH™ 400w PP**(x) = Standard delivery (W) = Wear part (A) = Accessory**

Item	Denomination	Ordering no.	MXH 400w PP	Notes
900a	Swan neck, straight	0700 200 250	x	Excluding wear parts
900b	Swan neck, 45°	0700 200 251	(A)	Excluding wear parts
901	Gas nozzle standard Ø 16	0458 464 882	x	
901a	Gas nozzle conical Ø 14	0458 465 882	(A)	
901b	Gas nozzle straight Ø 19	0458 470 882	(A)	
901c	Gas nozzle "Slip-on"	0469 754 880	(A) (W)	
901d	Cooling sleeve "Slip-on"	0469 758 880	(A) (W)	
902a	Spatter protection	0458 471 003	x	
902b	Spatter protection "Slip-on"	0469 540 001	(A) (W)	
903	Contact tip			See the Wear parts chapter.
904	Tip adapter M8 short	0460 819 001	(A)	
904	Tip adapter M8 long	0458 224 001	(A)	
905	Insulation washer	0458 874 001	x	
906a	Wear insert	0700 200 182	x	Cu tube compl. suits 0.8–1.6 mm
906b	Wear insert	0700 200 183	(A)(W)	Brass spiral compl. 45° suits 0.8–1.2 mm
907	Torch body complete	0700 200 191	x	Incl. items 909 and 910
908	Drive roll cap complete	0700 200 188	x	Incl. items 808a and 908b
908a	Ball	0700 200 190	x	10 pcs (Part of 908)
908b	Spring	0700 200 189	x	10 pcs (Part of 908)
909	Idler arm complete	0700 200 192	x	Including item 910
910	Pressure roll	0700 200 193	x	
911	Feed roll 0.8 mm	0700 200 184	(A)	
911	Feed roll 1.0 mm	0700 200 185	x	
911	Feed roll 1.2 mm	0700 200 186	(A)	
911	Feed roll 1.6 mm	0700 200 205	(A)	
912	Trigger complete	0700 200 196	x	
913	Handle complete	0700 200 195	x	Including screws
914	Motor complete	0700 200 187	x	24 V
914b	Potentiometer	0700 200 197	x	For adjustment of the wire feed speed, excluding the knob
915	Brushes for gear motor	0700 200 194	x	2 pcs
916	Support sleeve	0700 200 152	x	Complete kit incl. screw
916a	Cable support front	0700 200 212	x	
917	Pin-plug, 23-pole	0368 541 005	x	



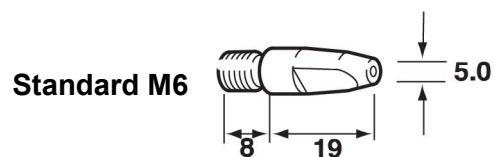
(x) = Standard delivery (W) = Wear part (A) = Accessory

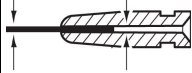
Item	Denomination	Ordering no.	MXH 400w PP	Notes
918	Hose supply, blue	0456 496 002	x	Order length in m
919	Hose connection kit	0459 673 880	x	Quick connector/clamp 10 pcs
920	Hose return, red	0456 496 001	x	Order length in m
921	Moss cap	0460 306 880	x	Complete set, 5 blue and 5 red
922	Current/water cable	0700 200 172	x	6.0 m
922	Current/water cable	0700 200 173	x	10.0 m
923	Support hose	0700 200 174	x	6.0 m
923	Support hose	0700 200 175	x	10.0 m
924	Adapter nut	0700 200 097	x	
925	Central connector	0700 200 171	x	Including control leads
926	Connector pin	0323 945 004	x	50 pcs
927	O-ring kit torch body	0700 200 203	x	Consists of 5 + 5 pcs
927	Polyamid-liner	0700 200 208	(A)(W)	PA-liner suits 1.6 mm, available on 55 m coils
	Nipples	0700 200 209	(A)(W)	Fits 0700 200 208, consists of 10 pcs
-	Steel liner	0700 200 176	(A)(W)	0.8 mm
-	Steel liner	0700 200 177	(A)(W)	1.0 - 1.2 mm
-	PTFE liner	0700 200 179	(A)(W)	0.8 mm
-	Polyamid-liner	0700 200 181	x	PA-liner suits 1.0 - 1.2 mm

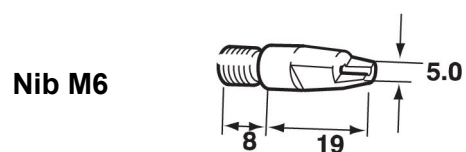


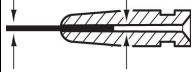
WEAR PARTS

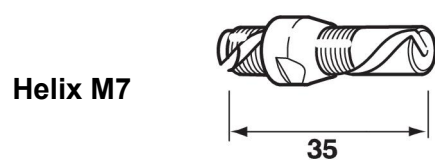
Contact tips PSF™ 250

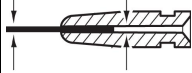


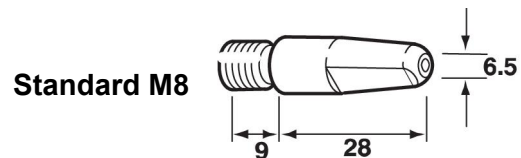
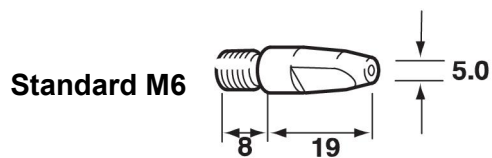
Shielding gas / Welding wire Ø		Contact tip	
CO ₂	Mix / Ar	M6	
0.6	–	0468 500 001	W0.6 0.8
–	0.6	0468 500 002	W0.8 0.9
0.8	–	0468 500 003	W0.8 1.0
0.9	0.8	0468 500 004	W0.9 1.1
1.0	0.9	0468 500 005	W1.0 1.2
–	1.0	0468 500 007	W1.2 1.5

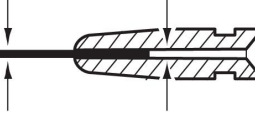


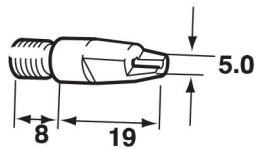
Shielding gas / Welding wire Ø		Contact tip	
CO ₂	Mix / Ar	M6	
–	0.6	0468 501 002	W0.8 1.0
0.8	–	0468 501 003	W0.9 1.1
0.9	0.8	0468 501 004	W1.0 1.2
1.0	0.9	0468 501 005	W1.2 1.5

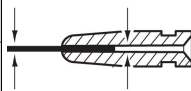


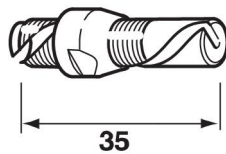
Shielding gas / Welding wire Ø		Contact tip	
CO ₂	Mix / Ar	M7	
–	0.6	0368 313 881	W0.8
0.9	0.8	0368 313 883	W1.0
1.0	0.9	0368 313 884	W1.2

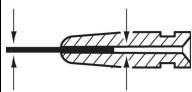
Contact tips PSF™ 305, PSF™ 405, PSF™ 505, PSF™ 410w, PSF™ 510w

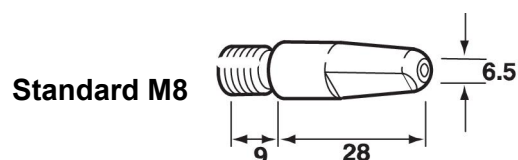
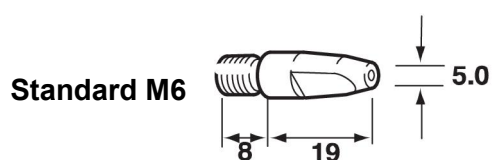
Gas / wire Ø		PSF 305		PSF 405 PSF 410w		PSF 505 PSF 510w		
CO ₂	Mix / Ar	M6	M8	M6	M8	M8	M6	M8
0.6	–	0468 500 001	–	0468 500 001	–	–	W0.6 0.8	–
–	0.6	0468 500 002	–	0468 500 002	–	–	W0.8 0.9	–
	–	0468 500 003	0468 502 003	0468 500 003	0468 502 003	0468 502 003	W0.8 1.0	W0.8 1.0
	0.8	0468 500 004	0468 502 004	0468 500 004	0468 502 004	0468 502 004	W0.9 1.1	W1.0 1.1
1.0	0.9	0468 500 005	0468 502 005	0468 500 005	0468 502 005	0468 502 005	W1.0 1.2	W1.0 1.2
1.2	–	0468 500 006	0468 502 006	0468 500 006	0468 502 006	0468 502 006	W1.2 1.4	W1.2 1.4
1.2	1.0	0468 500 007	0468 502 007	0468 500 007	0468 502 007	0468 502 007	W1.2 1.5	W1.2 1.5
1.4	1.2	0468 500 008	0468 502 008	0468 500 008	0468 502 008	0468 502 008	W1.4 1.7	W1.4 1.7
1.6	–	–	–	0468 500 009	0468 502 009	0468 502 009	W1.6 1.9	W1.6 1.9
–	1.6	–	–	0468 500 010	0468 502 010	0468 502 010	W1.6 2.1	W1.6 2.1
2.0	2.0	–	–	–	–	0468 502 011	–	W2.0 2.4
2.4	2.4	–	–	–	–	0468 502 012	–	W2.4 2.8

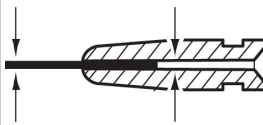
Nib M6

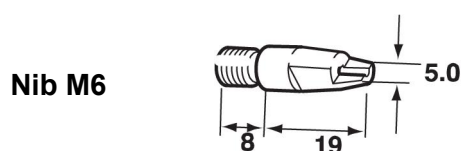
Shielding gas / Welding wire Ø		Contact tip	
CO ₂	Mix / Ar	M6	
–	0.6	0468 501 002	W0.8 1.0
0.8	–	0468 501 003	W0.9 1.1
0.9	0.8	0468 501 004	W1.0 1.2
1.0	0.9	0468 501 005	W1.2 1.5

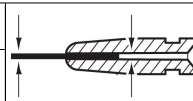
Helix M7 / M8

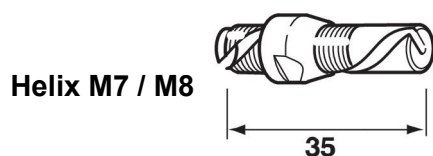
Shielding gas / Welding wire Ø		Contact nozzle		
CO ₂	Mix / Ar	M7	M8	
–	0.6	0368 313 881	–	W0.8
0.9	0.8	0368 313 883	0368 313 983	W1.0
1.0	0.9	0368 313 884	0368 313 984	W1.2
1.2	–	0368 313 885	–	W1.4

Contact tips PSF™ 250C, PSF™ 315C LD, PSF™ 405 C, PSF™ 410Cw

Gas / wire Ø		PSF 250C	PSF 315 CLD	PSF 405C		PSF 410Cw			
CO ₂	Mix/Ar	M6	M6	M6	M8	M6	M8	M6	M8
0.6	–	0468 500 001	0468 500 001	0468 500 001	–	0468 500 001	–	W0.6 0.8	–
–	0.6	0468 500 002	0468 500 002	0468 500 002	–	0468 500 002	–	W0.8 0.9	–
0.8	–	0468 500 003	0468 500 003	0468 500 003	0468 502 003	0468 500 003	0468 502 003	W0.8 1.0	W0.8 1.0
0.9	0.8	0468 500 004	0468 500 004	0468 500 004	0468 502 004	0468 500 004	0468 502 004	W0.9 1.1	W1.0 1.1
1.0	0.9	0468 500 005	0468 500 005	0468 500 005	0468 502 005	0468 500 005	0468 502 005	W1.0 1.2	W1.0 1.2
1.2	–	0468 500 006	0468 500 006	0468 500 006	0468 502 006	0468 500 006	0468 502 006	W1.2 1.4	W1.2 1.4
1.2	1.0	0468 500 007	0468 500 007	0468 500 007	0468 502 007	0468 500 007	0468 502 007	W1.2 1.5	W1.2 1.5
1.4	1.2	–	0468 500 008	0468 500 008	0468 502 008	0468 500 008	0468 502 008	W1.4 1.7	W1.4 1.7
1.6	–	–	–	0468 500 009	0468 502 009	0468 500 009	0468 502 009	W1.6 1.9	W1.6 1.9
–	1.6	–	–	0468 500 010	0468 502 010	0468 500 010	0468 502 010	W1.6 2.1	W1.6 2.1

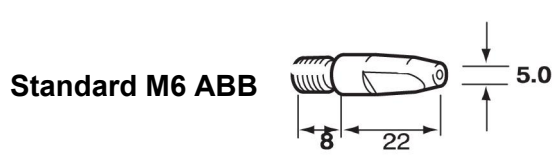
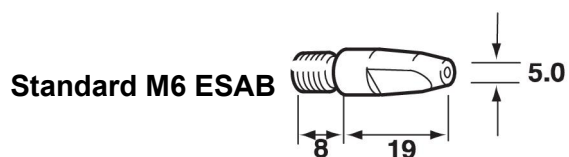


Shielding gas / Welding wire Ø		Contact nozzle	
CO ₂	Mix / Ar	M6	
–	0.6	0468 501 002	W0.8 1.0
0.8	–	0468 501 003	W0.9 1.1
0.9	0.8	0468 501 004	W1.0 1.2
1.0	0.9	0468 501 005	W1.2 1.5



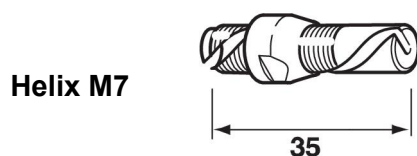
Shielding gas / Welding wire Ø		Contact nozzle		
CO ₂	Mix / Ar	M7	M8	
–	0.6	0368 313 880	–	W0.8
0.9	0.8	0368 313 883	0368 313 983	W1.0
1.0	0.9	0368 313 884	0368 313 984	W1.2
1.2	–	0368 313 885	–	W1.4

Contact tips PSF™ 315 M, PSF™ 315 R



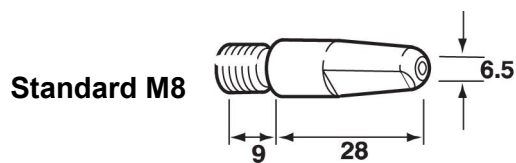
Welding wire		Contact tip hole Ø	Ordering no.	Marked	Wire Ø	Ordering no.	Contact tip hole Ø
Short arc CO ₂	Spray arc MIX		M6 × 27 ESAB			M6 × 30 ABB	
(0.8)	0.6	0.9	0468 500 002	W0.8 ESAB	0.8	–	–
0.8	(0.8)	1.0	0468 500 003	W0.8 ESAB	0.9	–	–
0.9	0.8	1.1	0468 500 004	W0.9 ESAB	1.0	0153 500 204*)	1.2
1.0	0.9	1.2	0468 500 005	W1.0 ESAB	–	–	–
1.1	(1.0)	1.3	0468 500 006	W1.2 ESAB	–	–	–
1.2	1.0–1.1	1.5	0468 500 007	W1.2 ESAB	–	–	–

*) Delivered as standard



Helix M7 contact tip must be combined with a special tip adapter, see Section “SPARE PARTS”, page 6.

Ordering number	Marked
Helix M7	
0368 313 881	W0.8 –
0368 313 883	W1.0 –
0368 313 884	W1.2 –

Contact tips MXH™ 300 PP, MXH™ 400w PP

Welding wire		Contact tip hole Ø	Ordering no.	Marked
Short arc CO ₂	Spray arc MIX		M8 × 37	
0.8	(0.8)	1.0	0468 502 003	W0.8 1.0
0.9	0.8	1.1	0468 502 004	W0.9 1.1
1.0	0.9	1.2	0468 502 005	W1.0 1.2
1.2	1.0–1.1	1.5	0468 502 007 *)	W1.2 1.5

*) Delivered as standard

Wire liner

Welding torch	Welding wire	Steel spiral liner		PTFE ceramic liner*) (beige)	
		3 m	4.5 m	3 m	4.5 m
PSF 250, PSF 250C	0.6–0.8 mm	0366 549 882	0366 549 883	–	–
	0.9–1.0 mm	0366 549 884	0366 549 885	0457 969 882	0457 969 883
PSF 305, PSF 315 CLD	1.2 mm	0366 549 886	0366 549 887	0457 969 882	0457 969 883
PSF 405, PSF 405C, PSF 410w, PSF 410Cw	1.4 mm	0366 549 888	0366 549 889	0457 969 884	–
	1.6 mm	0366 549 890	0366 549 891	–	–
PSF 505, PSF 510w	2.0 mm	–	0366 549 898	–	–

The wire guide is marked with the max. wire diameter (stamped on the nipple).

*) No wear insert needed

Welding torch	Welding wire	PTFE liner incl. wear insert (steel, white)		Wear insert separate for PTFE liner
		3 m	4.5 m	
PSF 250, PSF 250C	0.8 mm	0366 550 882	0366 550 883	0368 742 880
	0.9–1.0 mm	0366 550 884	0366 550 885	0368 742 880
PSF 305, PSF 315 CLD	1.2 mm	0366 550 886	0366 550 887	0368 742 883
PSF 405, PSF 405C, PSF 410w, PSF 410Cw	1.4 mm	0366 550 888	0366 550 889	0368 742 881
	1.6 mm	0366 550 890	0366 550 891	0368 742 881
PSF 505, PSF 510w	2.0/2.4 mm	0366 550 892	0366 550 893	–

The wire guide is marked with the max. wire diameter (stamped on the nipple).

Welding torch	Welding wire *)	PTFE conduit incl. wear insert (steel)	Wear insert separate
		3 m	
PSF 315 M/R	0.8 mm	0366 550 882	0368 742 880
	0.9–1.0 mm	0366 550 884	0368 742 880
	1.2 mm	0366 550 886	0368 742 881

*) The wire guide aperture = $1.5 \times$ wire diameter. The wire guide is marked with the max. wire diameter (stamped on the nipple).

Welding torch	Welding wire *)	Steel spiral	PTFE ceramic liner
		3 m	3 m **)
PSF 315 M/R	0.6–0.8 mm	0366 549 882	–
	0.9–1.0 mm	0366 549 884	0457 969 882
	1.2 mm	0366 549 886	0457 969 882

*) The wire guide aperture = $1.5 \times$ wire diameter. The wire guide is marked with the max. wire diameter (stamped on the nipple).

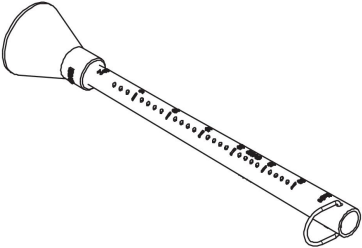
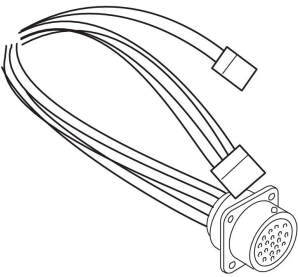
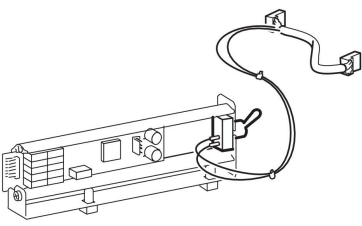
**) To be cut to gun length.

Welding torch	Welding wire *)	Steel liner	PTFE liner
		10 m	10 m
MXH 300 PP, MXH 400w PP	0.8 mm	0700 200 176	0700 200 179
	1.0 / 1.2 mm	0700 200 177	0700 200 181
MXH 400w PP	1.6 mm Al	–	0700 200 208 **)

*) The wire guide aperture = $1.5 \times$ wire diameter. The wire guide is marked with the max. wire diameter (stamped on the nipple).

**) Item number for PA liner on 55 m roll. To use this liner a nipple (0700 200 209) is required.

ACCESSORIES

0155 716 880	Gas flow meter	
0760 022 300	MIG handy support with strong magnetic foot	
0459 020 883	MXH 300 PP / MXH 400w PP Connection kit: Feed 3004 / 4804, Feed L3004	
0459 681 881 0459 681 891	MXH 300 PP / MXH 400w PP Connection and wire feed control kit: Feed 3004/4804/L3004 Mig C3000i	
0349 308 980	MXH 300 PP / MXH 400w PP Connection kit: Mig C340 PRO	
0349 308 337	MXH 300 PP / MXH 400w PP Connection kit: Mig C420 PRO	
0366 643 881 0366 643 882 0366 643 883	Spot welding accessory , Self and water cooled PSF 250, PSF 250C PSF 305, PSF 410w, PSF 315 CLD, PSF 410Cw PSF 405, PSF 510w, PSF 405C	

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