

CIGWELD

AN **ESAB** BRAND

WeldSkill GP

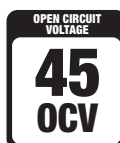
“ WeldSkill Electrode
handy-packs for all of
your smaller projects ”

FEATURES

- General purpose versatile electrode
- High operator appeal!
- All positional welding capabilities
- Ideal for all positional welding of thin steel sections
- Quiet, smooth arc action
- Excellent for welding joints with poor fit-up



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WELDSKILL GP

Flat, horizontal-vertical, vertical-up and overhead - you can weld in any position. Operating with either AC (min 45 O.C.V.) or DC current, Weldskill GP produces smooth professional mitre fillet welds in all positions with very low spatter levels, positive re-strike (hot or cold) and self-releasing slag.

Applications include the general workshop, field and structural welding of mild or galvanised steel components such as pipes, tanks, frames, fences and gates etc. Weldskill GP is particularly recommended for the lap and fillet welding of thin walled galvanised and mild steels where the low spatter levels and excellent edge wetting produce great results.

CLASSIFICATIONS

AS/NZS 4855:	B E4313 A
AWS/ASME-SFA A5.1:	E6013

TYPICAL ALL WELD METAL MECHANICAL PROPERTIES

Yield Stress	420 MPa
Tensile Strength	490 MPa
Elongation	29%
CVN Impact Values	80J av @ 0°C.

TYPICAL ALL WELD METAL ANALYSIS

C: 0.06%	Mn: 0.45%	Si: 0.35%
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All positional welding

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ORDERING INFO

Size	Current Range (amps)	Part No.	Pack Size	Carton
2.0mm	40-70	WEG0220	25 rods	25 x 25 rods
		WEG1020	1kg	12kg - 12 x 1kg
		WEG2520	2.5kg	15kg - 6 x 2.5kg
2.5mm	55-90	WEG0225	20 rods	25 x 20 rods
		WEG1025	1kg	12kg - 12 x 1kg
		WEG2525	2.5kg	15kg - 6 x 2.5kg
		WEG5025	5kg	15kg - 3 x 5kg
3.2mm	90-130	WEG1032	1kg	12kg - 12 x 1kg
		WEG2532	2.5kg	15kg - 6 x 2.5kg
		WEG5032	5kg	15kg - 3 x 5kg



CIGWELD Pty Ltd An ESAB Brand 71 Gower Street, Preston VIC 3072 Australia
Customer Care: Tel: 1300 654 674, Fax: 03 9474 7391, Email: enquiries@cigweld.com.au
International Enquiries: Tel: +61 3 9474 7508 Fax: +61 3 9474 7488



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In the interest of continuous improvements, CIGWELD Pty Ltd ABN 56 007 226 815 (An ESAB Brand) reserves the right to change specifications or design on any of its products without prior notice.

WE RECOMMEND GENUINE CIGWELD PRODUCTS

BIGGEST RANGE, BEST QUALITY & GUARANTEED PERFORMANCE

