

CIGWELD

AN ESAB BRAND

TWECO TRADE

AN ESAB BRAND

TWECO® (TW)



TWECO 4 MIG GUN

TWECO NO.4 AND FUSION 400 MIG GUNS AND FRONT END CONSUMABLES

Note: This is a Fusion style MIG gun for illustrative purposes only. Tweco No.4 MIG guns come with the standard Tweco handle.

The Tweco No.4 and Fusion 400 MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a Tweco Series MIG gun to help you get your job done right.

ADVANTAGES OF THE TWECO AND FUSION SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and Comfortable on the hand for all day welding.
- Most guns are available in 3.6m and 4.6m lengths.
- EURO connector back-end for maximum compatibility, along with Tweco, Miller and Lincoln connectors available

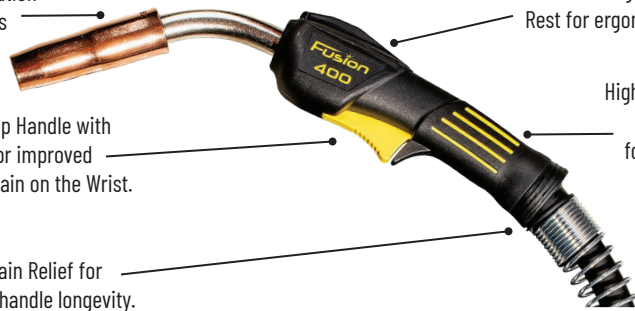
Tweco No.4 Front End for a hassle-free integration with your Workshop's Consumables.

Ergonomic Pistol Grip Handle with Yellow TPE inserts for improved Comfort and less strain on the Wrist.

Strong Ball Joint Strain Relief for cable flexibility and handle longevity.

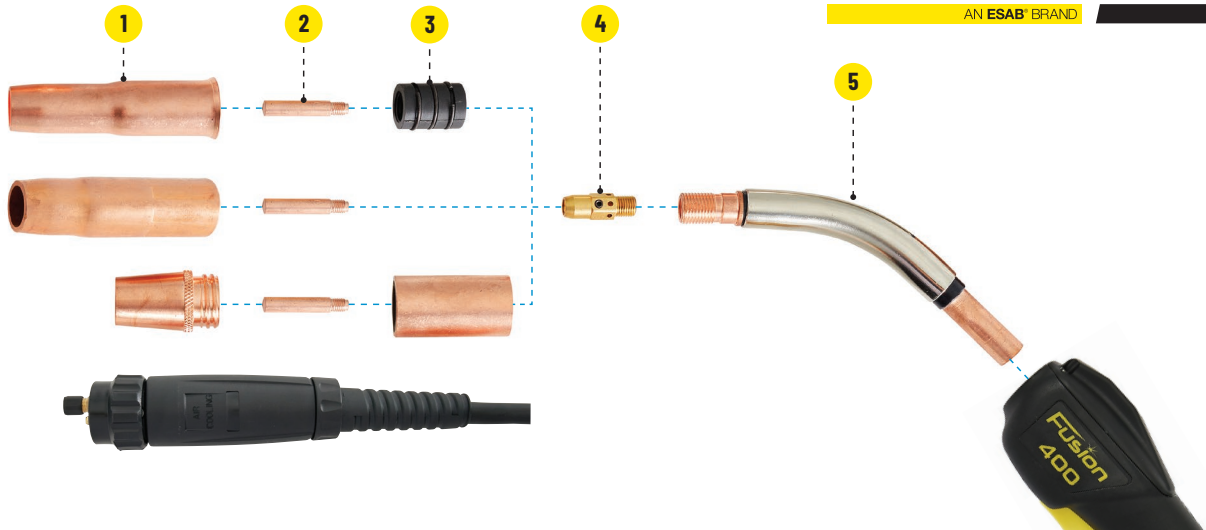
Precise Engineered Thumb Rest for ergonomic comfort.

High-Grade quality construction for the toughest environments.



PART NUMBER	MODEL NAME	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS DUTY CYCLE	BARCODE
OTWF412X3545	Fusion 400	Tweco Fusion 400 MIG Gun	3.6m	1/4" UNF X L:38mm	Euro	400A @ 40%	320A @ 40%	9 310574 057623
717201	Tweco No.4	Tweco No.4 Professional MIG Gun	3.6m	1/4" UNF X L:38mm	Tweco	400A @ 60%	320A @ 60%	9 310574 037687
717335	Tweco No.4	Tweco No.4 Professional MIG Gun	4.6m	1/4" UNF X L:38mm	Tweco	400A @ 60%	320A @ 60%	9 310574 037717
OTWX412/3545	Tweco No.4	Tweco No.4 Professional MIG Gun	3.6m	1/4" UNF X L:38mm	Euro	400A @ 60%	320A @ 60%	9 310574 037069
OTWX415/3545	Tweco No.4	Tweco No.4 Professional MIG Gun	4.6m	1/4" UNF X L:38mm	Euro	400A @ 60%	320A @ 60%	9 310574 061156
OTWM412/3545	Tweco No.4	Tweco No.4 Professional MIG Gun	3.6m	1/4" UNF X L:38mm	Miller	400A @ 60%	320A @ 60%	0 608246 012582
OTWL415-116	Tweco No.4	Tweco No.4 Professional MIG Gun	4.6m	1/4" UNF X L:38mm	Lincoln	400A @ 60%	320A @ 60%	9 310574 061187

TWECO® NO.4 AND FUSION 400



PICTURE REFERENCE	TWECO CW P/N:	QTY	TWECO TRADE P/N:	QTY	TWECO ORIGINAL P/N:	QTY	DESCRIPTION	INDUSTRY P/N:
NOZZLES								
	-	-	CTW2350	(Pk 5)	-	-	Nozzle Fixed 13mm	-
	TWN2316F	(Pk 2)	CTW2362	(Pk 5)	OTW23/62/F	(Pk 2)	Nozzle Fixed 16mm	23-62F
	-	-	CTW2375	(Pk 5)	-	-	Nozzle Fixed 19mm	-
	-	-	CTW23T37	(Pk 5)	-	-	Nozzle Fixed Tapered 10mm	-
	TWN24A16	(Pk 2)	CTW24A62	(Pk 5)	OTW24A/62	(Pk 2)	Nozzle Adjustable 16mm	24A62
	-	-	CTW24A75	(Pk 5)	OTW24A/75	(Pk 2)	Nozzle Adjustable 19mm	24A75
	-	-	CTW24AH62	(Pk 5)	OTW24AH/62	(Pk 2)	Nozzle Adjustable HD 16mm	24AH62
	-	-	CTW2437SS	(Pk 5)	717309	(Pk 2)	Nozzle Adjustable Tapered 10mm	2437SS
	-	-	CTW24CT62R	(Pk 5)	717534	(Pk 2)	Nozzle Fixed CT LONG 16mm	24CT62
	TWN24CT16	(Pk 2)	CTW24CT62S	(Pk 5)	717532	(Pk 2)	Nozzle Fixed CT SHORT 16mm	24CT62S
CONTACT TIPS								
	TWT1406	(Pk 10)	CTW1406	(Pk 25)	OTW14/23	(Pk 25)	Contact Tip 0.6mm	1423
	TWT1408	(Pk 10)	CTW1408	(Pk 25)	OTW14/30	(Pk 25)	Contact Tip 0.8mm	1430
	-	-	CTW1409	(Pk 25)	OTW14/35	(Pk 25)	Contact Tip 0.9mm	1435
	-	-	CTW1410	(Pk 25)	OTW14/40	(Pk 25)	Contact Tip 1.0mm	1440
	-	-	CTW1412	(Pk 25)	OTW14/45	(Pk 25)	Contact Tip 1.2mm	1445
	-	-	CTW1414	(Pk 25)	-	-	Contact Tip 1.4mm	1452
	-	-	CTW1416	(Pk 25)	OTW14/116	(Pk 25)	Contact Tip 1.6mm	14116
	TWT14H09	(Pk 10)	CTW14H09	(Pk 25)	OTW14H/35	(Pk 25)	Contact Tip HD 0.9mm	14H35
	TWT14H10	(Pk 10)	CTW14H10	(Pk 25)	OTW14H/40	(Pk 25)	Contact Tip HD 1.0mm	14H40
	TWT14H12	(Pk 10)	CTW14H12	(Pk 25)	OTW14H/45	(Pk 25)	Contact Tip HD 1.2mm	14H45
	TWT14H14	(Pk 10)	CTW14H14	(Pk 25)	717256	(Pk 25)	Contact Tip HD 1.4mm	14H52
	-	-	CTW14H16	(Pk 25)	OTW14H/116	(Pk 25)	Contact Tip HD 1.6mm	14H116
	-	-	CTW14T06	(Pk 25)	-	(Pk 25)	Contact Tip Tapered 0.6mm	14T23
	-	-	CTW14T08	(Pk 25)	OTW14T/30	(Pk 25)	Contact Tip Tapered 0.8mm	14T30
	-	-	CTW14T09	(Pk 25)	OTW14T/35	(Pk 25)	Contact Tip Tapered 0.9mm	14T35
	-	-	CTW14T10	(Pk 25)	-	-	Contact Tip Tapered 1.0mm	14T40
	-	-	CTW14T12	(Pk 25)	OTW14T/45	(Pk 25)	Contact Tip Tapered 1.2mm	14T45
	-	-	CTW14T14	(Pk 25)	-	-	Contact Tip Tapered 1.4mm	14T52
	-	-	CTW14T16	(Pk 25)	-	-	Contact Tip Tapered 1.6mm	14T116
NOZZLE INSULATOR								
	TWI34A	(Pk 2)	CTW34A	(Pk 25)	OTW34A	(Pk 25)	Insulator Adjustable	34A
	TWI34CT	(Pk 2)	CTW34CT	(Pk 5)	717540	(Pk 2)	Insulator Coarse Thread	34CT
DIFFUSER								
	TWD54A	(Pk 2)	CTW54A	(Pk 5)	OTW54A	(Pk 5)	Gas Diffuser	54A
CONDUCTOR TUBES								
	TWC445	(Pk 1)	-	-	OTW64J/45	(Pk 1)	Conductor Tube 45°	64J45
	TWC460	(Pk 1)	-	-	OTW64J/60	(Pk 1)	Conductor Tube 60°	64J60

** PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.