



AN **ESAB** BRAND

BINZEL° COMPATIBLE (BZ)\*



The CIGWELD FLAME Series MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a FLAME Series MIG gun to help you get your job done right.

## ADVANTAGES OF THE FLAME SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and comfortable on the hand for all day welding.
- Most guns are available in 3/4/5m lengths.
- EURO connector back-end for maximum compatibility.



PART NUMBER	MODEL Name	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS Duty cycle	BARCODE
W52BR36E3	BZ36E3	CIGWELD MIG GUN BZ36 Style	3m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	9 "310574" 078710
W52BR36E4**	BZ36E4	CIGWELD MIG GUN BZ36 Style	4m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	9 "310574" 078727"
W52BR36E5**	BZ36E5	CIGWELD MIG GUN BZ36 Style	5m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	9 310574 078734





## **BINZEL®** COMPATIBLE **36 SERIES**

	PICTURE REFERENCE	CIGWELD P/N:	DESCRIPTION	ОТY	CIGWELD LEGACY P/N:	INDUSTRY P/N:						
NOZZLES NOZZLES												
		BZN3612	Nozzle Tapered 12mm	(Pk 2)	WS1450126/R	145.0126						
1		BZN3616	Nozzle Conical 16mm	(Pk 2)	WS1450078/R	145.0078						
		BZN3620	Nozzle Cylindrical 20mm	(Pk 2)	WS1450045/R	145.0045						
		BZN3620S**	Nozzle Spot Weld 20mm	(Pk 2)	WS1450172/R	145.0172						
CONTACT TIPS M6												
		BZT6806	Contact Tip 0.6mm M6	(Pk 10)	WS1400005/R	140.0005						
		BZT6808	Contact Tip 0.8mm M6	(Pk 10)	WS1400051/R	140.0051						
2		BZT6809	Contact Tip 0.9mm M6	(Pk 10)	WS1400169/R	140.0169						
		BZT6810	Contact Tip 1.0mm M6 (Suitable for 0.9mm AL Wires)	(Pk 10)	WS1400242/R	140.0242						
		BZT6812	Contact Tip 1.2mm M6 (Suitable for 1.0mm AL Wires)	(Pk 10)	WS1400379/R	140.0379						
		BZT6814	Contact Tip 1.4mm M6 (Suitable for 1.2mm AL Wires)	(Pk 10)	WS1400516/R	140.0516						
		BZT6816	Contact Tip 1.6mm M6	(Pk 10)	WS1400555/R	140.0555						
CONTACT TIPS M8												
		BZT81008	Contact Tip 0.8mm M8	(Pk 10)	WS1400114/R	140.0114						
		BZT81009	Contact Tip 0.9mm M8	(Pk 10)	WS1400214/R	140.0214						
		BZT81010	Contact Tip 1.0mm M8 (Suitable for 0.9mm AL Wires)	(Pk 10)	WS1400313/R	140.0313						
		BZT81012	Contact Tip 1.2mm M8 (Suitable for 1.0mm AL Wires)	(Pk 10)	WS1400442/R	140.0442						
2		BZT81014	Contact Tip 1.4mm M8 (Suitable for 1.2mm AL Wires)	(Pk 10)	WS1400533/R	140.0553						
		BZT81016	Contact Tip 1.6mm M8	(Pk 10)	WS1400587/R	140.0587						
		BZT81018**	Contact Tip 1.8mm M8	(Pk 10)	-	-						
		BZT81020**	Contact Tip 2.0mm M8	(Pk 10)	WS1400653/R	140.0653						
		BZT81024**	Contact Tip 2.4mm M8	(Pk 10)	WS1400667/R	140.0667						
TIP HOLDERS												
3		BZH36M6	Tip Holder M6	(Pk 2)	WS1420005/R	-						
		BZH36M8	Tip Holder M8	(Pk 2)	WS1420020/R	142.0002						
4		BZD36C**	Diffuser Ceramic	(Pk 2)	-	014.0023						
		BZD36	Diffuser Standard	(Pk 2)	WS0140261/R	014.0261						
SWAN NECK												
5		BZS36**	Swan Neck	(Pk 1)	-	014.0006						

<sup>\*\*</sup> PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.

\*CIGWELD is in no way affiliated with ABICOR BINZEL®. The parts advertised for sale are not genuine BINZEL® parts, they are replacement parts supplied by CIGWELD. Reference to BINZEL® Guns, torches and numbers are for your convenience only.



