

# CIGWELD

AN ESAB BRAND

# FLAME SERIES

BINZEL® COMPATIBLE (BZ)\*



## FLAME MIG GUN

### BZ36 COMPATIBLE MIG GUNS AND FRONT END CONSUMABLES

The CIGWELD FLAME Series MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a FLAME Series MIG gun to help you get your job done right.

#### ADVANTAGES OF THE FLAME SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and comfortable on the hand for all day welding.
- Most guns are available in 3/4/5m lengths.
- EURO connector back-end for maximum compatibility.

BZ36 Style Front End for a hassle-free integration with your workshop's consumables.




Precise Engineered Thumb Rest for ergonomic comfort.

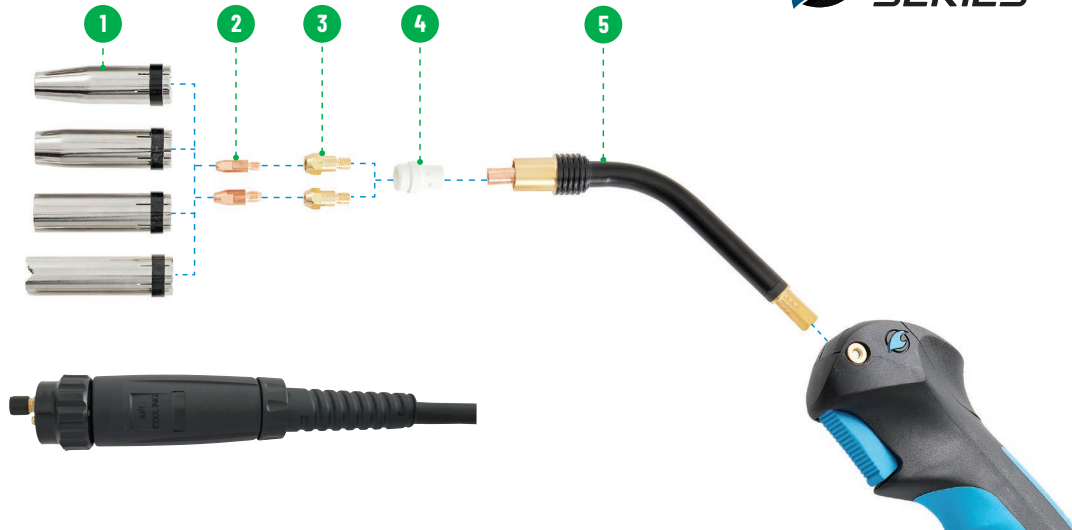
High-Grade quality construction for the toughest environments.

Ergonomic Pistol Grip Handle with Blue TPE inserts for improved comfort and less strain on the wrist.

Strong Ball Joint Strain Relief for cable flexibility and handle longevity.



PART NUMBER	MODEL NAME	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS DUTY CYCLE	BARCODE
W52BR36E3	BZ36E3	CIGWELD MIG GUN BZ36 Style	3m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	 9 310574 078710
W52BR36E4**	BZ36E4	CIGWELD MIG GUN BZ36 Style	4m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	 9 310574 078727
W52BR36E5**	BZ36E5	CIGWELD MIG GUN BZ36 Style	5m	M8 X L: 30mm	Euro Connector	320A@ 60%	280A@ 60%	 9 310574 078734



PICTURE REFERENCE	CIGWELD P/N:	DESCRIPTION	QTY	CIGWELD LEGACY P/N:	INDUSTRY P/N:
<b>NOZZLES</b>					
1		BZN3612 Nozzle Tapered 12mm	Pc/Pk 2	WS1450126/R	145.0126
		BZN3616 Nozzle Conical 16mm	Pc/Pk 2	WS1450078/R	145.0078
		BZN3620 Nozzle Cylindrical 20mm	Pc/Pk 2	WS1450045/R	145.0045
		BZN3620S** Nozzle Spot Weld 20mm	Pc/Pk 2	WS1450172/R	145.0172
<b>CONTACT TIPS M6</b>					
2		BZT6806 Contact Tip 0.6mm M6	Pc/Pk 10	WS1400005/R	140.0005
		BZT6808 Contact Tip 0.8mm M6	Pc/Pk 10	WS1400051/R	140.0051
		BZT6809 Contact Tip 0.9mm M6	Pc/Pk 10	WS1400169/R	140.0169
		BZT6810 Contact Tip 1.0mm M6 (Suitable for 0.9mm AL Wires)	Pc/Pk 10	WS1400242/R	140.0242
		BZT6812 Contact Tip 1.2mm M6 (Suitable for 1.0mm AL Wires)	Pc/Pk 10	WS1400379/R	140.0379
		BZT6814 Contact Tip 1.4mm M6 (Suitable for 1.2mm AL Wires)	Pc/Pk 10	WS1400516/R	140.0516
		BZT6816 Contact Tip 1.6mm M6	Pc/Pk 10	WS1400555/R	140.0555
<b>CONTACT TIPS M8</b>					
2		BZT81008 Contact Tip 0.8mm M8	Pc/Pk 10	WS1400114/R	140.0114
		BZT81009 Contact Tip 0.9mm M8	Pc/Pk 10	WS1400214/R	140.0214
		BZT81010 Contact Tip 1.0mm M8 (Suitable for 0.9mm AL Wires)	Pc/Pk 10	WS1400313/R	140.0313
		BZT81012 Contact Tip 1.2mm M8 (Suitable for 1.0mm AL Wires)	Pc/Pk 10	WS1400442/R	140.0442
		BZT81014 Contact Tip 1.4mm M8 (Suitable for 1.2mm AL Wires)	Pc/Pk 10	WS1400533/R	140.0553
		BZT81016 Contact Tip 1.6mm M8	Pc/Pk 10	WS1400587/R	140.0587
		BZT81018** Contact Tip 1.8mm M8	Pc/Pk 10	-	-
		BZT81020** Contact Tip 2.0mm M8	Pc/Pk 10	WS1400653/R	140.0653
		BZT81024** Contact Tip 2.4mm M8	Pc/Pk 10	WS1400667/R	140.0667
<b>TIP HOLDERS</b>					
3		BZH36M6 Tip Holder M6	Pc/Pk 2	WS1420005/R	-
		BZH36M8 Tip Holder M8	Pc/Pk 2	WS1420020/R	142.0002
<b>DIFFUSERS</b>					
4		BZD36C** Diffuser Ceramic	Pc/Pk 2	-	014.0023
		BZD36 Diffuser Standard	Pc/Pk 2	WS0140261/R	014.0261
<b>SWAN NECK</b>					
5		BZS36** Swan Neck	Pk 1	-	014.0006

\*\* PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.