

CIGWELD

AN ESAB BRAND

FLAME SERIES

BINZEL® COMPATIBLE (BZ)*



FLAME MIG GUN

BZ25 COMPATIBLE MIG GUNS AND FRONT END CONSUMABLES

The CIGWELD FLAME Series MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a FLAME Series MIG gun to help you get your job done right.

ADVANTAGES OF THE FLAME SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and comfortable on the hand for all day welding.
- Most guns are available in 3/4/5m lengths.
- EURO connector back-end for maximum compatibility.

BZ25 Style Front End for a hassle-free integration with your workshop's consumables.


Precise Engineered Thumb Rest for ergonomic comfort.

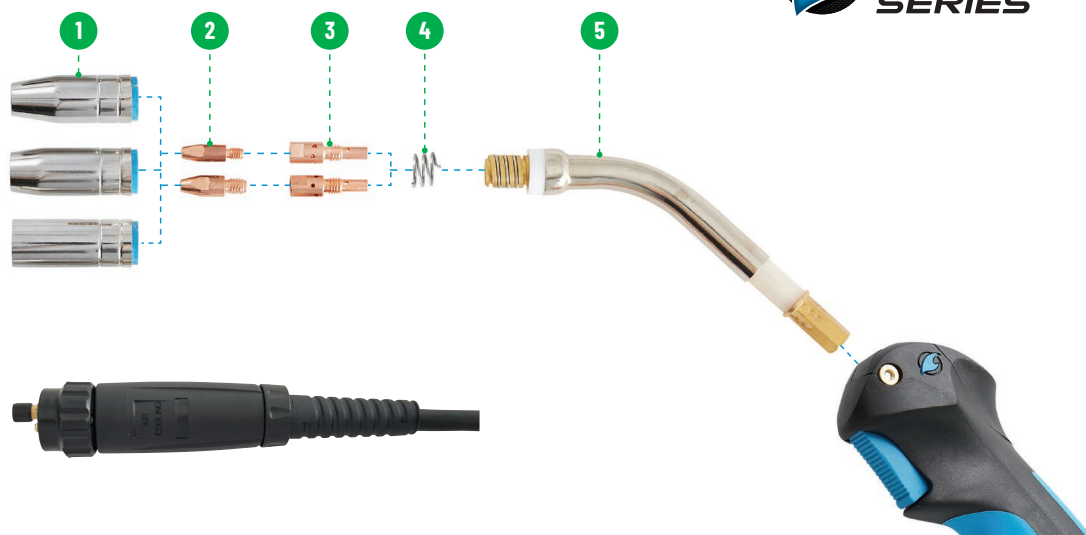
High-Grade quality construction for the toughest environments.

Ergonomic Pistol Grip Handle with Blue TPE inserts for improved comfort and less strain on the wrist.

Strong Ball Joint Strain Relief for cable flexibility and handle longevity.



PART NUMBER	MODEL NAME	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS DUTY CYCLE	BARCODE
W52BR25E3	BZ25E3	CIGWELD MIG GUN BZ25 Style	3m	M6 X L: 28mm	Euro Connector	230A@ 60%	200A@ 60%	 9 310574 078680
W52BR25E4**	BZ25E4	CIGWELD MIG GUN BZ25 Style	4m	M6 X L: 28mm	Euro Connector	230A@ 60%	200A@ 60%	 9 310574 078697
W52BR25E5**	BZ25E5	CIGWELD MIG GUN BZ25 Style	5m	M6 X L: 28mm	Euro Connector	230A@ 60%	200A@ 60%	 9 310574 078703



PICTURE REFERENCE		CIGWELD P/N:	DESCRIPTION	QTY	CIGWELD LEGACY P/N:	INDUSTRY P/N:
NOZZLES						
1		BZN2513	Nozzle Tapered 13mm	(Pk 2)	WS1450124/R	145.0124
		BZN2515	Nozzle Conical 15mm	(Pk 2)	WS1450076/R	145.0076
		BZN2520	Nozzle Cylindrical 20mm	(Pk 2)	WS1450042/R	145.0042
CONTACT TIPS M6						
2		BZT6806	Contact Tip 0.6mm M6	(Pk 10)	WS1400005/R	140.0005
		BZT6808	Contact Tip 0.8mm M6	(Pk 10)	WS1400051/R	140.0051
		BZT6809	Contact Tip 0.9mm M6	(Pk 10)	WS1400169/R	140.0169
		BZT6810	Contact Tip 1.0mm M6 (Suitable for 0.9mm AL Wires)	(Pk 10)	WS1400242/R	140.0242
		BZT6812	Contact Tip 1.2mm M6 (Suitable for 1.0mm AL Wires)	(Pk 10)	WS1400379/R	140.0379
		BZT6814	Contact Tip 1.4mm M6 (Suitable for 1.2mm AL Wires)	(Pk 10)	WS1400516/R	140.0516
		BZT6816	Contact Tip 1.6mm M6	(Pk 10)	WS1400555/R	140.0555
CONTACT TIPS M8						
2		BZT81008	Contact Tip 0.8mm M8	(Pk 10)	WS1400114/R	140.0114
		BZT81009	Contact Tip 0.9mm M8	(Pk 10)	WS1400214/R	140.0214
		BZT81010	Contact Tip 1.0mm M8 (Suitable for 0.9mm AL Wires)	(Pk 10)	WS1400313/R	140.0313
		BZT81012	Contact Tip 1.2mm M8 (Suitable for 1.0mm AL Wires)	(Pk 10)	WS1400442/R	140.0442
		BZT81014	Contact Tip 1.4mm M8 (Suitable for 1.2mm AL Wires)	(Pk 10)	WS1400533/R	140.0553
		BZT81016	Contact Tip 1.6mm M8	(Pk 10)	WS1400587/R	140.0587
		BZT81018**	Contact Tip 1.8mm M8	(Pk 10)	-	-
		BZT81020**	Contact Tip 2.0mm M8	(Pk 10)	WS1400653/R	140.0653
		BZT81024**	Contact Tip 2.4mm M8	(Pk 10)	WS1400667/R	140.0667
TIP HOLDERS						
3	 	BZH25M6	Tip Holder M6	(Pk 2)	WS1420001/R	142.0001
		BZH25M8	Tip Holder M8	(Pk 2)	-	-
NOZZLE SPRING & SWAN NECK						
4		BZNS25**	Nozzle Spring	(Pk 5)	-	003.0013
5		BZS25**	Swan Neck	(Pk 1)	-	004.0012

** PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.