

CIGWELD

AN ESAB BRAND

FLAME SERIES

BINZEL® COMPATIBLE (BZ)*



FLAME MIG GUN

BZ24 COMPATIBLE MIG GUNS AND FRONT END CONSUMABLES

The CIGWELD FLAME Series MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a FLAME Series MIG gun to help you get your job done right.

ADVANTAGES OF THE FLAME SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and Comfortable on the hand for all day welding.
- Most guns are available in 3/4/5m lengths.
- EURO connector back-end for maximum compatibility.

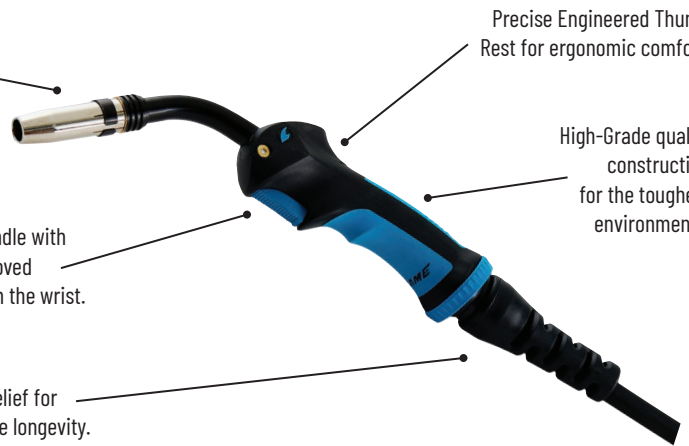
BZ24 Style Front End for a hassle-free integration with your workshop's consumables.

Precise Engineered Thumb Rest for ergonomic comfort.

High-Grade quality construction for the toughest environments.

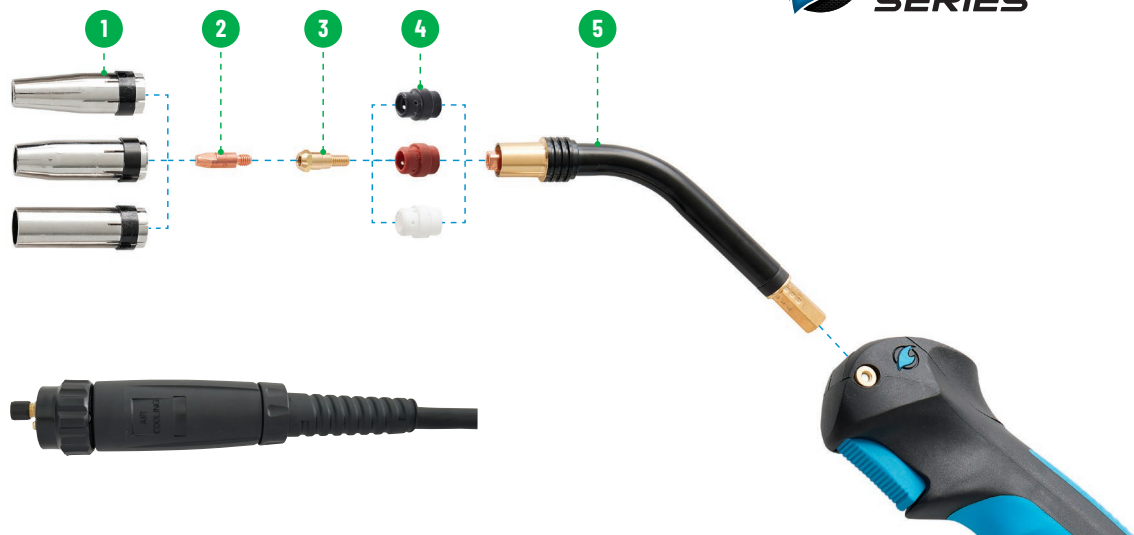
Ergonomic Pistol Grip Handle with Blue TPE inserts for improved comfort and less strain on the wrist.








Strong Ball Joint Strain Relief for cable flexibility and handle longevity.



PART NUMBER	MODEL NAME	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS DUTY CYCLE	BARCODE
W52BR24E3	BZ24E3	CIGWELD MIG GUN BZ24 Style	3m	M6 X L: 28mm	Euro Connector	250A@ 60%	220A@ 60%	9 310574 078659
W52BR24E4	BZ24E4	CIGWELD MIG GUN BZ24 Style	4m	M6 X L: 28mm	Euro Connector	250A@ 60%	220A@ 60%	9 310574 078666
W52BR24E5**	BZ24E5	CIGWELD MIG GUN BZ24 Style	5m	M6 X L: 28mm	Euro Connector	250A@ 60%	220A@ 60%	9 310574 078673

BINZEL® COMPATIBLE 24 SERIES



PICTURE REFERENCE	CIGWELD P/N:	DESCRIPTION	QTY	CIGWELD LEGACY P/N:	INDUSTRY P/N:
NOZZLES					
  	BZN2410	Nozzle Tapered 10mm	Pc/Pk 2	WS1450128/R	145.0128
	BZN2413	Nozzle Conical 13mm	Pc/Pk 2	WS1450080/R	145.0080
	BZN2417	Nozzle Cylindrical 17mm	Pc/Pk 2	WS1450047/R	145.0047
	BZN2417S**	Nozzle Spot Weld 17mm (Not Pictured)	Pc/Pk 2	WS1450174/R	145.0174
CONTACT TIPS					
	BZT6806	Contact Tip 0.6mm M6	Pc/Pk 10	WS1400005/R	140.0005
	BZT6808	Contact Tip 0.8mm M6	Pc/Pk 10	WS1400051/R	140.0051
	BZT6809	Contact Tip 0.9mm M6	Pc/Pk 10	WS1400169/R	140.0169
	BZT6810	Contact Tip 1.0mm M6 (Suitable for 0.9mm AL Wires)	Pc/Pk 10	WS1400242/R	140.0242
	BZT6812	Contact Tip 1.2mm M6 (Suitable for 1.0mm AL Wires)	Pc/Pk 10	WS1400379/R	140.0379
	BZT6814	Contact Tip 1.4mm M6 (Suitable for 1.2mm AL Wires)	Pc/Pk 10	WS1400516/R	140.0516
	BZT6816	Contact Tip 1.6mm M6	Pc/Pk 10	WS1400555/R	140.0555
TIP HOLDERS					
	BZH24M6	Tip Holder M6	Pc/Pk 2	WS1420003/R	142.0003
DIFFUSERS					
  	BZD24C**	Diffuser Ceramic	Pc/Pk 2	-	012.0183C
	BZD24S	Diffuser Silicone	Pc/Pk 2	-	-
	BZD24	Diffuser Standard	Pc/Pk 2	WS0120183/R	012.0183
SWAN NECK					
	BZS24**	Swan Neck	Pk 1	-	012.0001

** PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.

*CIGWELD is in no way affiliated with ABICOR BINZEL®. The parts advertised for sale are not genuine BINZEL® parts, they are replacement parts supplied by CIGWELD. Reference to BINZEL® Guns , torches and numbers are for your convenience only.