



AN **ESAB** BRAND

BINZEL° COMPATIBLE (BZ)*



The CIGWELD FLAME Series MIG guns have been designed for ultimate ergonomics and precision welding. With a power rating to suit most applications and machines, there's a FLAME Series MIG gun to help you get your job done right.

ADVANTAGES OF THE FLAME SERIES RANGE:

- Full amperage range of MIG Guns.
- Industry Leading Duty Cycles for Heavy Duty Welding.
- Cool and Comfortable on the hand for all day welding.
- Most guns are available in 3/4/5m lengths.
- EURO connector back-end for maximum compatibility.



PART NUMBER	MODEL Name	DESCRIPTION	LENGTH (M)	CONTACT TIP SIZE	CONNECTOR TYPE	CO2 DUTY CYCLE	MIXED GAS Duty cycle	BARCODE
W52BR15E3	BZ15E3	CIGWELD MIG GUN BZ15 Style	3m	M6 X L: 25mm	Euro Connector	180A@ 60%	150A@ 60%	9 "310574" 078628
W52BR15E4	BZ15E4	CIGWELD MIG GUN BZ15 Style	4m	M6 X L: 25mm	Euro Connector	180A@ 60%	150A@ 60%	9 "310574" 078635
W52BR15E5**	BZ15E5	CIGWELD MIG GUN BZ15 Style	5m	M6 X L: 25mm	Euro Connector	180A@ 60%	150A@ 60%	9 310574 078642





BINZEL® COMPATIBLE 15 SERIES

PICTURE REFERENCE		CIGWELD P/N:	DESCRIPTION	ОТY	CIGWELD LEGACY P/N:	INDUSTRY P/N:					
NOZZLES											
	BZN1510		Nozzle Tapered 10mm	Pc/Pk 2	WS1450123/R	145.0123					
•		BZN1512	Nozzle Conical 12mm	Pc/Pk 2	WS1450075/R	145.0075					
		BZN1516	Nozzle Cylindrical 16mm	Pc/Pk 2	WS1450041/R	145.0041					
		BZN15GL	Nozzle Gasless Wires 7mm	Pc/Pk 2	-	-					
CONTACT TIPS											
2		BZT6606	Contact Tip 0.6mm M6	Pc/Pk 10	WS1400008/R	140.0008					
		BZT6608	Contact Tip 0.8mm M6	Pc/Pk 10	WS1400059/R	140.0059					
	(Control of the Control of the Contr	BZT6609	Contact Tip 0.9mm M6	Pc/Pk 10	WS1400177/R	140.0177					
		BZT6610	Contact Tip 1.0mm M6 (Suitable for 0.9mm AL Wires)	Pc/Pk 10	WS1400253/R	140.0253					
		BZT6612	Contact Tip 1.2mm M6 (Suitable for 1.0mm AL Wires)	Pc/Pk 10	WS1400387/R	140.0387					
		BZT6614	Contact Tip 1.4mm M6 (Suitable for 1.2mm AL Wires)	Pc/Pk 10	-	-					
NOZZLE SPRING											
3	W	BZNS15**	Nozzle Spring	Pc/Pk 5	W6000598	002.0058					
TIP HOLDERS											
		BZH15	Tip Holder M6 LH x 34mm OAL	Pc/Pk 2	W6000605	-					
4		BZH15L	Tip Holder M6 LH x 42mm OAL	Pc/Pk 2	WS0020078/R	002.0078					
		BZH15R	Tip Holder M6 RH (E-180 MIG Gun)	Pc/Pk 2	W6000606	-					
SWAN NECK											
5		BZS15	Swan Neck	Pk 1	-	002.0009					

^{**} PLEASE NOTE: Items marked with this symbol may not be readily available and have low stock holdings. Please check with our Sales Department for current availability.



