

CIGWELD

AN **ESAB** BRAND

BLUEJET™



3 SEAT CUTTING NOZZLES

FEATURES & BENEFITS:

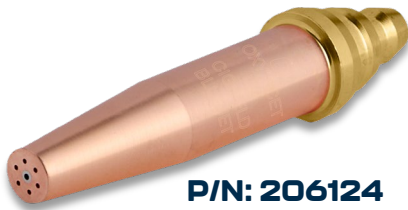
- Superior cutting quality
- Enhanced durability
- Built with high performance materials
- Optimised flow path ensures smooth gas flow and improved cutting efficiency
- Suitable for cutting steel
- Compatible with gas cutting machines including the COMET Platecutter (P/N: 338610) and COMET Pipecutter (P/N: 338601) when fitted with 3 seat torch (P/N: 338558)



P/N: 206114

STANDARD SPEED (OXY/ACETYLENE)

PART NUMBER	TIP SIZE	CUTTING THICKNESS (mm)	CUTTING SPEED (mm)	OXYGEN kPa		FUEL kPa	KERF WIDTH (mm)
				Cutting	PR-Heat		
206114	00	1-5	1-600	140	140	20	1.0
206115	0	5-10	660-550	200	200	20	1.3
206116	1	10-15	550-490	280	280	20	1.8
206117	2	15-30	490-400	300	300	20	2.0
206118	3	30-40	400-350	300	300	20	2.3
206119	4	40-50	350-320	300	300	25	2.8
206120	5	50-100	320-200	400	400	35	3.0
206121	6	100-150	200-150	450	450	40	3.6
206122	7	150-250	150-80	450	450	40	4.1
206123	8	250-300	80-45	450	450	40	4.3



P/N: 206124

HI-SPEED (OXY/ACETYLENE)

PART NUMBER	TIP SIZE	CUTTING THICKNESS (mm)	CUTTING SPEED (mm)	OXYGEN kPa		FUEL kPa	KERF WIDTH (mm)
				Cutting	PR-Heat		
206124	00	1-5	1-750	700	140	20	0.8
206125	0	5-10	700-680	700	200	20	1.3
206126	1	10-15	680-600	700	280	20	1.3
206127	2	15-30	600-500	700	300	20	1.8
206128	3	30-40	500-450	700	300	20	2.0
206129	4	40-50	450-400	700	300	25	2.6
206130	5	50-100	400-260	700	400	35	2.8



P/N: 206097

STANDARD SPEED (OXY/LPG)

PART NUMBER	TIP SIZE	CUTTING THICKNESS (mm)	CUTTING SPEED (mm)	OXYGEN kPa		FUEL kPa	KERF WIDTH (mm)
				Cutting	PR-Heat		
206097	0	5-10	660-550	210	200	20	1.3
206098	1	10-15	550-490	280	280	20	1.8
206099	2	15-30	490-400	315	315	20	2.0
206100	3	30-40	400-350	315	315	20	2.3
206101	4	40-50	350-320	315	315	25	2.8
206102	5	50-100	320-200	385	385	35	3.0
206103	6	100-150	200-150	455	455	40	3.6



P/N: 206104

HI-SPEED (OXY/LPG)

PART NUMBER	TIP SIZE	CUTTING THICKNESS (mm)	CUTTING SPEED (mm)	OXYGEN kPa		FUEL kPa	KERF WIDTH (mm)
				Cutting	PR-Heat		
206104	00	1-5	1-750	700	140	20	0.8
206105	0	5-10	700-680	700	200	20	1.3
206106	1	10-15	680-600	700	280	20	1.3
206107	2	15-30	600-500	700	315	20	1.8
206108	3	30-40	500-450	700	315	20	2.0
206109	4	40-50	450-400	700	315	25	2.6
206110	5	50-100	400-260	700	485	35	2.8
206111	6	100-150	260-180	700	455	40	3.6
206112	7	150-250	180-110	700	455	40	4.6