

# ARC TROLLEY-L

## ASSEMBLY INSTRUCTIONS

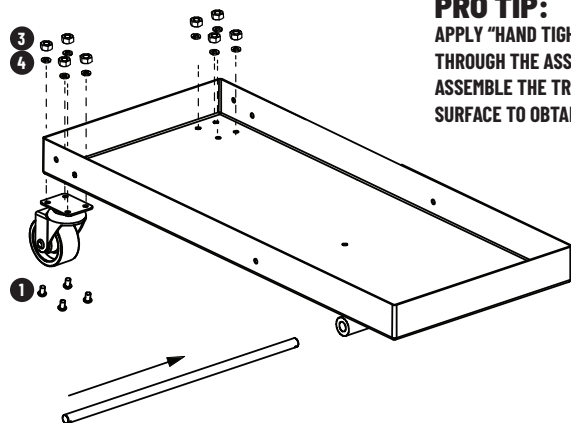
### ASSEMBLY HARDWARE (INCLUDED):

P/N	DESCRIPTION	QTY
1	HALF ROUND HEAD HEXAGONAL SOCKET SCREW M6 x 12	37
2	HALF ROUND HEAD HEXAGONAL SOCKET SCREW M6 x 20	4
3	SELF-LOCKING NUT	41
4	SPRING WASHER M6	41
5	REAR WHEEL WASHERS	4
6	COTTER PIN	2

### TOOLS (INCLUDED):

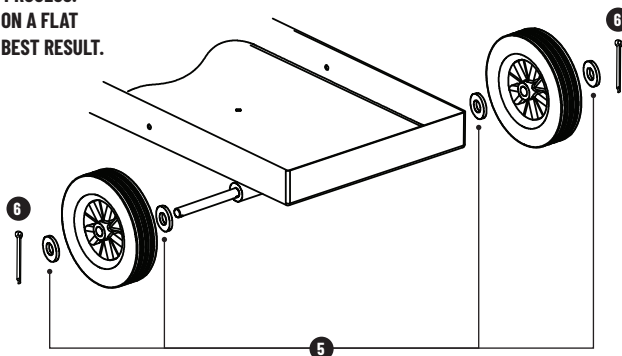
P/N	DESCRIPTION	QTY
7	OPEN END WRENCH	1
8	ALLEN KEY	1

### STEP 1



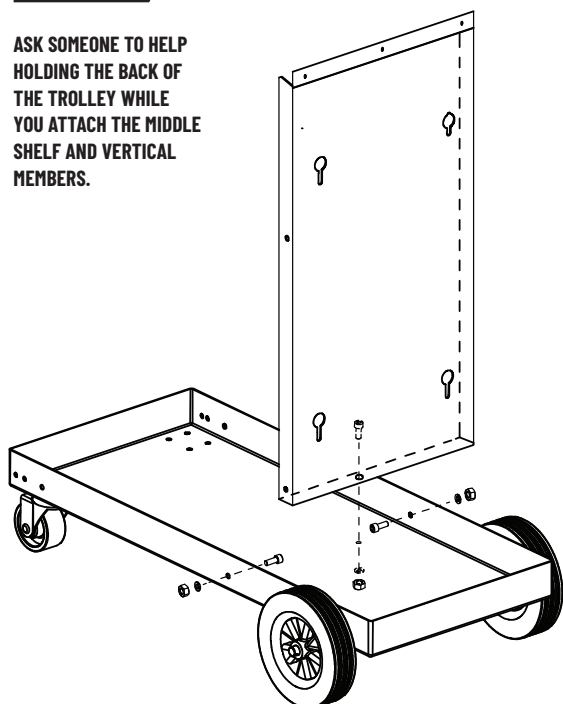
#### PRO TIP:

APPLY "HAND TIGHT" FORCE TO ALL SCREWS THROUGH THE ASSEMBLY PROCESS. ASSEMBLE THE TROLLEY ON A FLAT SURFACE TO OBTAIN THE BEST RESULT.



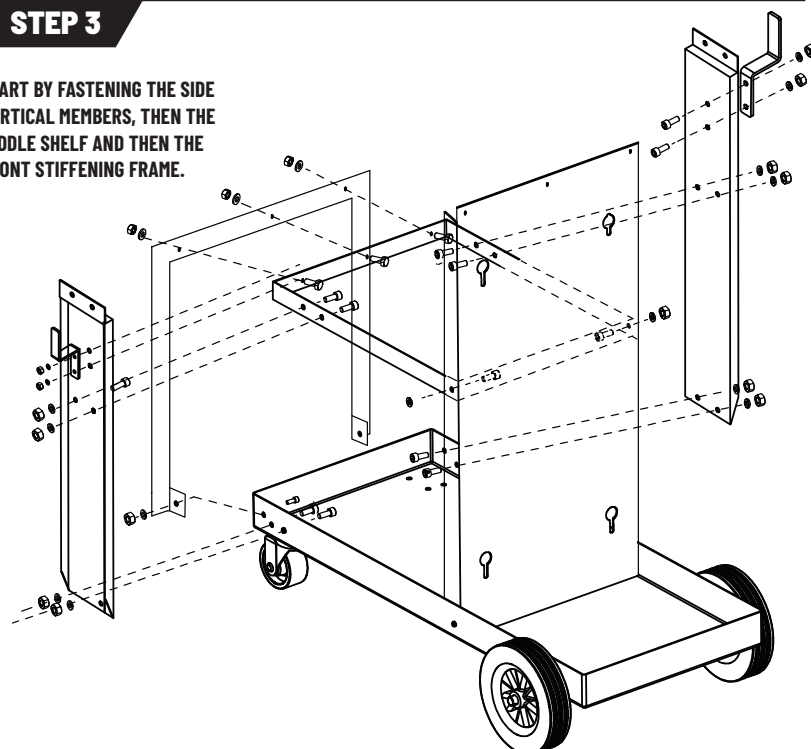
### STEP 2

ASK SOMEONE TO HELP HOLDING THE BACK OF THE TROLLEY WHILE YOU ATTACH THE MIDDLE SHELF AND VERTICAL MEMBERS.

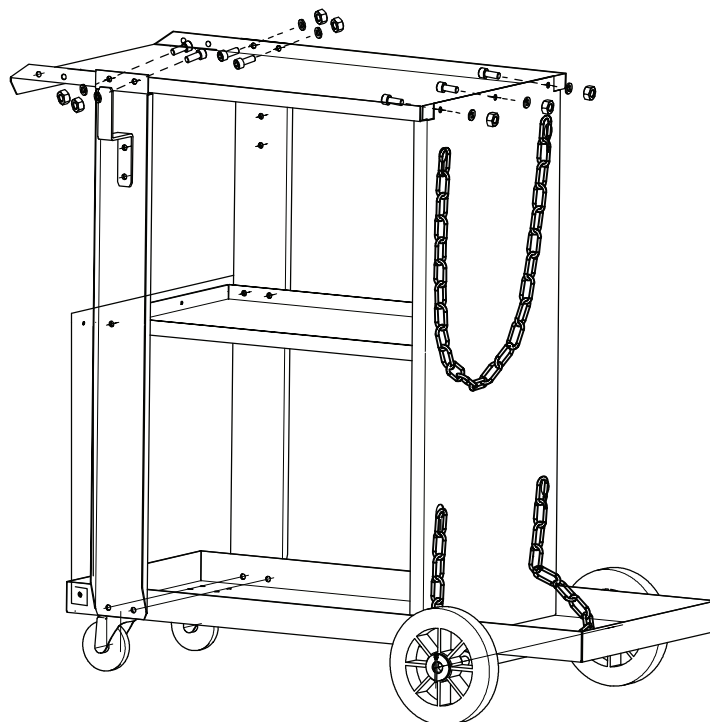


### STEP 3

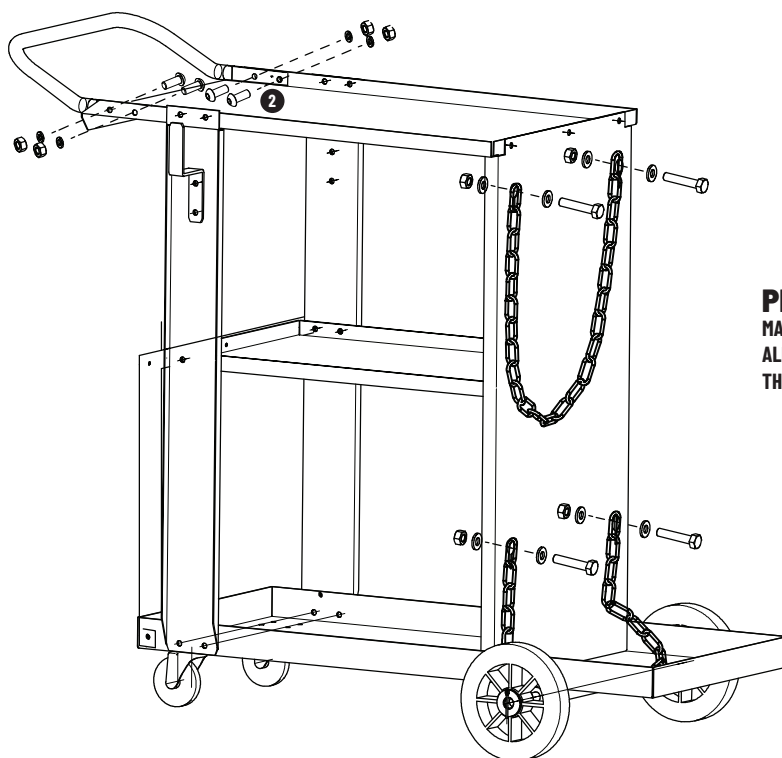
START BY FASTENING THE SIDE VERTICAL MEMBERS, THEN THE MIDDLE SHELF AND THEN THE FRONT STIFFENING FRAME.



## STEP 4



## STEP 5



**PRO TIP:**  
MAKE SURE TO FULLY TIGHTEN  
ALL THE NUTS AND SCREWS AT  
THIS POINT.