

TEST REPORT

Issued Date: 2023-11-16

in accordance with Certificate number:

Your fax number:

Your e-mail:

Zn

EN 10204 - 2.2 EC27342103 rev. 0

Our order: Our reference: Customer number:

NA

Your order: Your reference:

Customer order date:

Receiver of certificate

Delivery address

< 0.01%

Invoice address
NA

DELIVERY Lot number: N/A Quantity:

PRODUCT CHEMICAL ANALYSIS

Brand: ESAB Wire/strip Description: OK Tigrod 4047 3.2x1000mm 2.5kg Si 11.5% Item number: 180532R120 Mn < 0.01% Cu 0.01% Αl Rem Be 0.0002% Fe 0.18% Mg < 0.01%

CLASSIFICATIONS SFA/AWS A5.10: R4047

EN ISO 18273: S Al 4047 (AlSi12)

MECHANICAL PROPERTIES

Tensile

Rp0.2 [MPa/ksi] Rm [MPa/ksi] A4-A5 [%] 55/8 124/18 12

A4, A5 = Elongation ReH = Upper Yield Point ReL = Lower Yield Point

Rm = Ultimate Tensile Strength (UTS) Rp0.2 = Yield Strength 0.2 offset Rp1.0 = Yield Strength 1.0 offset

COMMENTS

Certificate complies with requirements specified in ASME Sec II C, ed. 2017 Schedule F

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically.

Please refer any queries to:

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Validation

Tapio Huhtala, Joe Cacioppo