



AN ESAB BRAND

## CIGWELD Comweld Galvanising Bar

### Cigweld Pty Ltd

Chemwatch: 46936

Version No: 8.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 23/12/2022

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L.GHS.AUS.EN.E

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

Product name	CIGWELD Comweld Galvanising Bar
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	321695, 322085

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Alloy which when applied on a heated base metal, will melt and produce a strong corrosion-resistant alloy coating. Can be used as a pre-treatment to protect base metals and forms a strong permanent bond to the surface. Used where any welding of galvanised parts is performed and can be used with gas or electric welding.
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### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Cigweld Pty Ltd
Address	71 Gower Street Victoria 3072 Australia
Telephone	+613 9474 7400   +1 1300 654 674
Fax	Not Available
Website	<a href="http://www.cigweld.com.au">www.cigweld.com.au</a>
Email	Not Available

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

## SECTION 2 Hazards identification

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

CIGWELD Comweld Galvanising Bar

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	1	
Reactivity	0	
Chronic	4	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

<b>Poisons Schedule</b>	Not Applicable
<b>Classification [1]</b>	Carcinogenicity Category 1A, Reproductive Toxicity Category 1A, Reproductive Toxicity Effects on or via Lactation, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

<b>Hazard pictogram(s)</b>	
<b>Signal word</b>	<b>Danger</b>

Hazard statement(s)

<b>H350</b>	May cause cancer.
<b>H360Df</b>	May damage the unborn child. Suspected of damaging fertility.
<b>H362</b>	May cause harm to breast-fed children.
<b>H411</b>	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P260</b>	Do not breathe dust/fume.
<b>P263</b>	Avoid contact during pregnancy and while nursing.
<b>P280</b>	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
<b>P391</b>	Collect spillage.

Precautionary statement(s) Storage

<b>P405</b>	Store locked up.
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Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7439-92-1	56	<u>lead</u>
7440-31-5	33	<u>tin</u>
7440-66-6	11	<u>zinc</u>
Not Available		In use fumes may form as

## CIGWELD Comweld Galvanising Bar

CAS No	%[weight]	Name
7439-92-1.		<u>lead fumes</u>
1314-13-2		<u>zinc oxide fume</u>
7440-31-5		<u>tin fume</u>
Not Available	>1	<u>welding fumes</u>

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

## Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul> <p>In case of burns:</p> <ul style="list-style-type: none"> <li>▶ Quickly immerse affected area in cold running water for 10 to 15 minutes.</li> <li>▶ Bandage lightly with a sterile dressing. Treat for shock if required.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract

## Indication of any immediate medical attention and special treatment needed

- ▶ Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- ▶ Particles of less than 1 µm diameter are substantially absorbed by the alveoli following inhalation.
- ▶ Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- ▶ Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- ▶ Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 µg/dL.
- ▶ British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 µg/dL; stop CaNa2EDTA if blood lead decreases below 40 µg/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

## BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 µg/100 ml	Not Critical	
2. Lead in urine	150 µg/gm creatinine	Not Critical	B
3. Zinc protoporphyrin in blood	250 µg/100 ml erythrocytes OR 100 µg/100 ml blood	After 1 month exposure	B

B: Background levels occur in specimens collected from subjects **NOT** exposed.

Continued...

## SECTION 5 Firefighting measures

### Extinguishing media

- There is no restriction on the type of extinguisher which may be used.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals. Welding arc and metal sparks can ignite combustibles.
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▸ Use fire fighting procedures suitable for surrounding area.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Non combustible.</li> <li>▸ Not considered to be a significant fire risk, however containers may burn.</li> <li>▸ In a fire may decompose on heating and produce toxic / corrosive fumes.</li> </ul>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety glasses. Use dry clean up procedures and avoid generating dust. Place spilled material in clean, dry, sealable, labelled container.
<b>Major Spills</b>	Minor hazard. <ul style="list-style-type: none"> <li>▸ Clear area of personnel.</li> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Control personal contact with the substance, by using protective equipment if risk of overexposure exists.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▸ Limit all unnecessary personal contact.</li> <li>▸ Wear protective clothing when risk of exposure occurs.</li> <li>▸ Use in a well-ventilated area.</li> <li>▸ Avoid contact with incompatible materials.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▸ Keep dry.</li> <li>▸ Store under cover.</li> <li>▸ Protect containers against physical damage.</li> <li>▸ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▸ Packaging as recommended by manufacturer.</li> <li>▸ Check that containers are clearly labelled</li> </ul> <p>Multi-wall paper container <b>NOTE:</b> Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse.</p>
<b>Storage incompatibility</b>	Segregate from strong acids

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	tin	Tin, metal	2 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	lead fumes	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	zinc oxide fume	Zinc oxide (fume)	5 mg/m <sup>3</sup>	10 mg/m <sup>3</sup>	Not Available	Not Available
Australia Exposure Standards	zinc oxide fume	Zinc oxide (dust)	10 mg/m <sup>3</sup>	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available


#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
lead	0.15 mg/m <sup>3</sup>	120 mg/m <sup>3</sup>	700 mg/m <sup>3</sup>
tin	6 mg/m <sup>3</sup>	67 mg/m <sup>3</sup>	400 mg/m <sup>3</sup>
zinc	6 mg/m <sup>3</sup>	21 mg/m <sup>3</sup>	120 mg/m <sup>3</sup>
lead fumes	0.15 mg/m <sup>3</sup>	120 mg/m <sup>3</sup>	700 mg/m <sup>3</sup>
zinc oxide fume	10 mg/m <sup>3</sup>	15 mg/m <sup>3</sup>	2,500 mg/m <sup>3</sup>
tin fume	6 mg/m <sup>3</sup>	67 mg/m <sup>3</sup>	400 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
lead	Not Available	Not Available
tin	Not Available	Not Available
zinc	Not Available	Not Available
lead fumes	Not Available	Not Available
zinc oxide fume	500 mg/m <sup>3</sup>	Not Available
tin fume	Not Available	Not Available
welding fumes	Not Available	Not Available

#### MATERIAL DATA

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <ul style="list-style-type: none"> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</li> </ul> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p> <ul style="list-style-type: none"> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.</li> </ul>

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	<p>Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available.</p> <ul style="list-style-type: none"> <li>▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection.</li> <li>▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	Welding Gloves Safety footwear
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	Overalls <ul style="list-style-type: none"> <li>▶ Eyewash unit.</li> </ul> Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.

## Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	@1@ P2	-	-
	Air-line*	-	-
up to 50 x ES	Air-line**	@1@ P2	@1@ PAPR-P2
	-	Air-line*	-
up to 100 x ES	-	Air-line**	@1@ PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

<b>Appearance</b>	Grey rod.		
<b>Physical state</b>	Manufactured	<b>Relative density (Water = 1)</b>	9
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Applicable
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	300	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Applicable	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Not Applicable
<b>Vapour pressure (kPa)</b>	Not Applicable	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Applicable	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

## CIGWELD Comweld Galvanising Bar

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▸ Unstable in the presence of incompatible materials.</li> <li>▸ Product is considered stable.</li> <li>▸ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>Inhaled</b>	<p>Lead fume is toxic and acts as a cumulative poison. Regular blood testing should be considered for workers who are regularly exposed.</p> <p>Inhalation of freshly formed zinc oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever", with symptoms resembling influenza. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p>
<b>Ingestion</b>	Not normally a hazard due to physical form of product.
<b>Skin Contact</b>	Skin contact does <b>not</b> normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.
<b>Eye</b>	Fumes from welding/brazing operations may be irritating to the eyes.
<b>Chronic</b>	<p>Excessive exposure to lead can affect the blood, the nervous system, heart, endocrine organs and the immune system and the digestive system. The synthesis of haemoglobin is inhibited and can result in anaemia. If left untreated, neuromuscular dysfunction, possible paralysis and encephalopathy (brain tissue damage) may result. Other symptoms of overexposure include joint and muscle pain, weakness of the extensor muscles (frequently the hand and wrist), headache, dizziness, abdominal pain, diarrhoea, constipation, nausea, vomiting, blue line on the gums, insomnia and metallic taste.</p> <p>Following an oral intake of extremely high doses of zinc (where 300 mg Zn/d – 20 times the US Recommended Dietary Allowance (RDA) – is a "low intake" overdose), nausea, vomiting, pain, cramps and diarrhea may occur. There is evidence of induced copper deficiency, alterations of blood lipoprotein levels, increased levels of LDL, and decreased levels of HDL at long-term intakes of 100 mg Zn/d. The USDA RDA is 15 mg Zn/d.</p> <p>There is also a condition called the "zinc shakes" or "zinc chills" or metal fume fever that can be induced by the inhalation of freshly formed zinc oxide formed during the welding of galvanized materials.</p>

CIGWELD Comweld Galvanising Bar	TOXICITY	IRRITATION
	Not Available	Not Available
lead	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50: >5.05 mg/4h <sup>[1]</sup>	
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
tin	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50: >4.75 mg/4h <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
zinc	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 1130 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

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lead fumes	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50: >5.05 mg/l4h <sup>[1]</sup>	
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
zinc oxide fume	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 500 mg/24h mild
	Inhalation(Rat) LC50: >1.79 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >5000 mg/kg <sup>[1]</sup>	Skin (rabbit): 500 mg/24h mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
tin fume	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50: >4.75 mg/l4h <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
welding fumes	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>LEAD</b>	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.
<b>LEAD FUMES</b>	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
<b>ZINC OXIDE FUME</b>	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>WELDING FUMES</b>	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable.</p> <p><b>WARNING:</b> This substance has been classified by the IARC as Group 1: <b>CARCINOGENIC TO HUMANS</b>. Not available. Refer to individual constituents.</p>
<b>TIN &amp; ZINC &amp; TIN FUME</b>	No significant acute toxicological data identified in literature search.
<b>ZINC &amp; ZINC OXIDE FUME</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✗	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✗	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

Continued...



## CIGWELD Comweld Galvanising Bar

CIGWELD Comweld Galvanising Bar	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
lead	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	672h	Fish	0.00003mg/l	4
	EC50	96h	Algae or other aquatic plants	0.282-0.864mg/l	4
	EC50	72h	Algae or other aquatic plants	0.0205mg/l	2
	LC50	96h	Fish	0.0079mg/l	2
EC50	48h	Crustacea	0.029mg/l	2	
tin	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	168h	Crustacea	<0.005mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.0192mg/l	2
LC50	96h	Fish	>0.0124mg/l	2	
zinc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC10(ECx)	168h	Algae or other aquatic plants	0.0025mg/l	2
	EC50	96h	Algae or other aquatic plants	0.042mg/l	2
	EC50	72h	Algae or other aquatic plants	0.005mg/l	4
	LC50	96h	Fish	0.01068-0.01413mg/l	4
EC50	48h	Crustacea	0.06-0.08mg/l	4	
lead fumes	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	672h	Fish	0.00003mg/l	4
	EC50	96h	Algae or other aquatic plants	0.282-0.864mg/l	4
	EC50	72h	Algae or other aquatic plants	0.0205mg/l	2
	LC50	96h	Fish	0.0079mg/l	2
EC50	48h	Crustacea	0.029mg/l	2	
zinc oxide fume	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1344h	Fish	19-110	7
	LC50	96h	Fish	0.112mg/l	2
	EC50	72h	Algae or other aquatic plants	0.036-0.049mg/l	4
	EC50	48h	Crustacea	0.105mg/l	2
	EC10(ECx)	168h	Algae or other aquatic plants	0.0025mg/l	2
EC50	96h	Algae or other aquatic plants	0.3mg/l	2	
tin fume	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	168h	Crustacea	<0.005mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.0192mg/l	2
LC50	96h	Fish	>0.0124mg/l	2	
welding fumes	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

## Bioaccumulative potential

Continued...

## CIGWELD Comweld Galvanising Bar

Ingredient	Bioaccumulation
zinc oxide fume	LOW (BCF = 217)

## Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients


## SECTION 13 Disposal considerations

## Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"> <li>▸ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▸ Consult State Land Waste Management Authority for disposal.</li> <li>▸ Bury residue in an authorised landfill.</li> <li>▸ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>

## SECTION 14 Transport information

## Labels Required

Marine Pollutant	
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
lead	Not Available
tin	Not Available
zinc	Not Available
lead fumes	Not Available
zinc oxide fume	Not Available
tin fume	Not Available
welding fumes	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
lead	Not Available
tin	Not Available
zinc	Not Available
lead fumes	Not Available
zinc oxide fume	Not Available
tin fume	Not Available
welding fumes	Not Available

## SECTION 15 Regulatory information

**Safety, health and environmental regulations / legislation specific for the substance or mixture****lead is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**tin is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**zinc is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**lead fumes is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**zinc oxide fume is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**tin fume is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

**welding fumes is found on the following regulatory lists**

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

**National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (lead; tin; zinc; lead fumes; zinc oxide fume; tin fume)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (lead; tin; zinc; lead fumes; tin fume)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes

## CIGWELD Comweld Galvanising Bar

National Inventory	Status
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	08/11/2006

## SDS Version Summary

Version	Date of Update	Sections Updated
7.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
8.1	23/12/2022	Classification review due to GHS Revision change.

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AII: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory  
 KECI: Korea Existing Chemicals Inventory  
 NZIoC: New Zealand Inventory of Chemicals  
 PICCS: Philippine Inventory of Chemicals and Chemical Substances  
 TSCA: Toxic Substances Control Act  
 TCSI: Taiwan Chemical Substance Inventory  
 INSQ: Inventario Nacional de Sustancias Químicas  
 NCI: National Chemical Inventory  
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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