



AN ESAB BRAND

# CIGWELD Tin/Lead Solder Wire

## Cigweld Pty Ltd

Chemwatch Hazard Alert Code: 3

Chemwatch: 46923

Issue Date: 23/12/2022

Version No: 7.1

Print Date: 31/01/2023

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

S.GHS.AUS.EN.E

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	CIGWELD Tin/Lead Solder Wire
Chemical Name	Not Applicable
Synonyms	Comweld 50/50 soft solder 40/60 soft solder
Chemical formula	Not Applicable
Other means of identification	322220, 322222, 322305, 322306, 322310, 322313, 322317, 322318, 322319

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	General purpose solder for general sheetmetal work, plumbing and auto radiator repairs.
--------------------------	---

#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Cigweld Pty Ltd
Address	71 Gower Street Victoria 3072 Australia
Telephone	+613 9474 7400   +1 1300 654 674
Fax	Not Available
Website	<a href="http://www.cigweld.com.au">www.cigweld.com.au</a>
Email	Not Available

#### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.


#### Chemwatch Hazard Ratings

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	0	
Reactivity	0	
Chronic	3	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Reproductive Toxicity Category 1A, Reproductive Toxicity Effects on or via Lactation
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## Label elements

Hazard pictogram(s)	
---------------------	---

Signal word	<b>Danger</b>
-------------	---------------

## Hazard statement(s)

<b>H360Df</b>	May damage the unborn child. Suspected of damaging fertility.
<b>H362</b>	May cause harm to breast-fed children.

## Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P260</b>	Do not breathe dust/fume.
<b>P263</b>	Avoid contact during pregnancy and while nursing.
<b>P280</b>	Wear protective gloves and protective clothing.

## Precautionary statement(s) Response

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/ attention.
------------------	---

## Precautionary statement(s) Storage

<b>P405</b>	Store locked up.
-------------	------------------

## Precautionary statement(s) Disposal

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
-------------	--

## SECTION 3 Composition / information on ingredients

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
Not Available		solder wire alloy consisting of
7440-31-5	40-50	<u>tin</u>
7439-92-1	50-60	<u>lead</u>
Not Available		Resin-cored wire contains
8050-09-7	^	<u>rosin-colophony</u>
Not Available		Acid cored wire, in addition, contains
7646-85-7	^	<u>zinc chloride</u>
Not Available		In use produces soldering volatiles as
7646-85-7		<u>zinc chloride fume</u>
7440-31-5		<u>tin fume</u>
7439-92-1.		<u>lead fumes</u>

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; \* EU IOELVs available

## SECTION 4 First aid measures

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"><li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li><li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li><li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li><li>▶ Seek medical attention without delay.</li></ul>
--------------------	---

<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul> <p>In case of burns:</p> <ul style="list-style-type: none"> <li>▶ Quickly immerse affected area in cold running water for 10 to 15 minutes.</li> <li>▶ Bandage lightly with a sterile dressing. Treat for shock if required.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract

### Indication of any immediate medical attention and special treatment needed

- ▶ Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- ▶ Particles of less than 1 µm diameter are substantially absorbed by the alveoli following inhalation.
- ▶ Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- ▶ Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- ▶ Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 µg/dL.
- ▶ British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 µg/dL; stop CaNa2EDTA if blood lead decreases below 40 µg/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 µg/100 ml	Not Critical	
2. Lead in urine	150 µg/gm creatinine	Not Critical	B
3. Zinc protoporphyrin in blood	250 µg/100 ml erythrocytes OR 100 µg/100 ml blood	After 1 month exposure	B

B: Background levels occur in specimens collected from subjects **NOT** exposed.

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	No known incompatibility with normal range of industrial materials
-----------------------------	--

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> </ul>
<b>Fire/Explosion Hazard</b>	<p>Melts readily and may produce acrid fumes. If involved in a fire emits toxic fumes of lead oxides from the solder, formaldehyde, carbon dioxide and carbon monoxide from the resin core.</p> <ul style="list-style-type: none"> <li>▶ Non combustible.</li> <li>▶ Not considered to be a significant fire risk, however containers may burn.</li> <li>▶ In a fire may decompose on heating and produce toxic / corrosive fumes.</li> </ul>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 Accidental release measures

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	Sweep up. Place in suitable containers for disposal.
<b>Major Spills</b>	<ul style="list-style-type: none"><li>▶ Clean up all spills immediately.</li><li>▶ Secure load if safe to do so.</li><li>▶ Bundle/collect recoverable product.</li><li>▶ Collect remaining material in containers with covers for disposal.</li></ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"><li>▶ Limit all unnecessary personal contact.</li><li>▶ Wear protective clothing when risk of exposure occurs.</li><li>▶ Use in a well-ventilated area.</li><li>▶ <b>When handling DO NOT eat, drink or smoke.</b></li></ul>
<b>Other information</b>	<ul style="list-style-type: none"><li>▶ Keep dry.</li><li>▶ Store under cover.</li><li>▶ Protect containers against physical damage.</li><li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li></ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"><li>▶ Check that containers are clearly labelled</li><li>▶ Packaging as recommended by manufacturer.</li></ul> <p>Multi-wall paper container <b>NOTE:</b> Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse.</p>
<b>Storage incompatibility</b>	None known

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	tin	Tin, metal	2 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	lead	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	zinc chloride	Zinc chloride (fume)	1 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>	Not Available	Not Available
Australia Exposure Standards	zinc chloride fume	Zinc chloride (fume)	1 mg/m <sup>3</sup>	2 mg/m <sup>3</sup>	Not Available	Not Available
Australia Exposure Standards	tin fume	Tin, metal	2 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	lead fumes	Lead, inorganic dusts & fumes (as Pb)	0.05 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
tin	6 mg/m <sup>3</sup>	67 mg/m <sup>3</sup>	400 mg/m <sup>3</sup>
lead	0.15 mg/m <sup>3</sup>	120 mg/m <sup>3</sup>	700 mg/m <sup>3</sup>
rosin-colophony	72 mg/m <sup>3</sup>	790 mg/m <sup>3</sup>	1,500 mg/m <sup>3</sup>
zinc chloride	2 mg/m <sup>3</sup>	800 mg/m <sup>3</sup>	4,800 mg/m <sup>3</sup>
zinc chloride fume	2 mg/m <sup>3</sup>	800 mg/m <sup>3</sup>	4,800 mg/m <sup>3</sup>
tin fume	6 mg/m <sup>3</sup>	67 mg/m <sup>3</sup>	400 mg/m <sup>3</sup>

Ingredient	TEEL-1	TEEL-2	TEEL-3
lead fumes	0.15 mg/m3	120 mg/m3	700 mg/m3

Ingredient	Original IDLH	Revised IDLH
tin	Not Available	Not Available
lead	Not Available	Not Available
rosin-colophony	Not Available	Not Available
zinc chloride	50 mg/m3	Not Available
zinc chloride fume	50 mg/m3	Not Available
tin fume	Not Available	Not Available
lead fumes	Not Available	Not Available

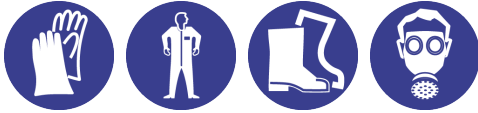
#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
rosin-colophony	E	≤ 0.01 mg/m <sup>3</sup>

#### Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Excessively hot soldering irons with overuse of flux will cause generation of irritant fume. Control measures in form of thermostat controlled irons and the use of wire with correct type and amount of flux may be required.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields; or as required,</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	Wear physical protective gloves, e.g. leather
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ Eyewash unit.</li> </ul> <p>Ensure ready access to a burns first aid kit</p>

### Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Silver white alloy wires.		
<b>Physical state</b>	Manufactured	<b>Relative density (Water = 1)</b>	8.9-9.3
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Applicable
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	212 50/50; 234 40/60	<b>Viscosity (cSt)</b>	Not Applicable
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Applicable	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Not Applicable
<b>Vapour pressure (kPa)</b>	Not Applicable	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Applicable	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	Product is considered stable and hazardous polymerisation will not occur.
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

### Information on toxicological effects

<b>Inhaled</b>	Lead fume is toxic and acts as a cumulative poison. Regular blood testing should be considered for workers who are regularly exposed.
<b>Ingestion</b>	Not normally a hazard due to physical form of product.
<b>Skin Contact</b>	Molten material is capable of causing severe thermal burns Skin contact does <b>not</b> normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.
<b>Eye</b>	Molten material is capable of causing severe burns The vapour from heated material is discomfoting if exposure is prolonged
<b>Chronic</b>	At normal reflow temperatures the amount of lead in the fume is low. Lead, in large amounts, can affect the blood, nervous system, heart, glands, immune system and digestive system. Anaemia may occur. There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

<b>CIGWELD Tin/Lead Solder Wire</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>tin</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50: >4.75 mg/l4h <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
<b>lead</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50: >5.05 mg/l4h <sup>[1]</sup>	
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
<b>rosin-colophony</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >1000 mg/kg <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>zinc chloride</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Oral (Rat) LD50: 350 mg/kg <sup>[2]</sup>	
<b>zinc chloride fume</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Oral (Rat) LD50: 350 mg/kg <sup>[2]</sup>	
<b>tin fume</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation(Rat) LC50: >4.75 mg/l4h <sup>[1]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
<b>lead fumes</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50: >5.05 mg/l4h <sup>[1]</sup>	
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>LEAD</b>	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.
<b>ROSIN-COLOPHONY</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p> <p>No evidence of a sensitization response was observed in the Gum roins key study, a guideline Local Lymph Node Assay conducted in mice, or in ten supporting studies conducted in guinea pigs according to the GPMT or Buehler methods. Gum Rosin is not classified for dermal sensitization according to the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS). Gum Rosin is currently classified for Skin Sensitization according to Annex I to Directive 67/548/EEC as R43: May cause sensitization by skin contact. Gum Rosin is also classified according to EU Classification, Labelling and Packaging of Substances and Mixtures (CLP) Regulation (EC) No. 1272/2008.</p> <p>Different rosin types are used interchangeably and are often chemically modified.. Colophony (rosin) is the nonvolatile fraction of the exudates from coniferous trees, and its main constituent is abietic acid. Abietic acid has been described as the allergenic constituent. Because it is not an electrophile, its sensitizing capacity was questioned when investigations regarding the allergenic properties of colophony started many years ago.</p>
<b>ZINC CHLORIDE</b>	<p>Mutation DNA Damage Human. Equivocal tumorigenic agent by RTECS criteria.</p> <p>For acid mists, aerosols, vapours</p> <p>Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there).</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>

<b>LEAD FUMES</b>	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
<b>TIN &amp; TIN FUME</b>	No significant acute toxicological data identified in literature search.
<b>ZINC CHLORIDE &amp; ZINC CHLORIDE FUME</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✗	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✗	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 Ecological information

### Toxicity

CIGWELD Tin/Lead Solder Wire	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

tin	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	168h	Crustacea	<0.005mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.0192mg/l	2
	LC50	96h	Fish	>0.0124mg/l	2

lead	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	672h	Fish	0.00003mg/l	4
	EC50	96h	Algae or other aquatic plants	0.282-0.864mg/l	4
	EC50	72h	Algae or other aquatic plants	0.0205mg/l	2
	LC50	96h	Fish	0.0079mg/l	2
EC50	48h	Crustacea	0.029mg/l	2	

rosin-colophony	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	48h	Crustacea	2.15mg/l	1
	EC50	96h	Algae or other aquatic plants	0.031mg/l	2
	EC50	72h	Algae or other aquatic plants	>10<20mg/l	2
	LC50	96h	Fish	1.5mg/l	2
EC50	48h	Crustacea	4.5mg/l	1	

zinc chloride	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1680h	Fish	58-116	7
	NOEC(ECx)	96h	Algae or other aquatic plants	0.05mg/l	1
	EC50	96h	Algae or other aquatic plants	0.026mg/l	4
	EC50	72h	Algae or other aquatic plants	0.011mg/L	4
	LC50	96h	Fish	0.023-0.031mg/l	4
EC50	48h	Crustacea	0.011-0.094mg/l	4	

zinc chloride fume	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1680h	Fish	58-116	7
	NOEC(ECx)	96h	Algae or other aquatic plants	0.05mg/l	1
	EC50	96h	Algae or other aquatic plants	0.026mg/l	4
	EC50	72h	Algae or other aquatic plants	0.011mg/L	4
LC50	96h	Fish	0.023-0.031mg/l	4	



	EC50	48h	Crustacea	0.011-0.094mg/l	4
tin fume	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	NOEC(ECx)	168h	Crustacea	<0.005mg/l	2
	EC50	72h	Algae or other aquatic plants	>0.0192mg/l	2
	LC50	96h	Fish	>0.0124mg/l	2
lead fumes	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	NOEC(ECx)	672h	Fish	0.00003mg/l	4
	EC50	96h	Algae or other aquatic plants	0.282-0.864mg/l	4
	EC50	72h	Algae or other aquatic plants	0.0205mg/l	2
	LC50	96h	Fish	0.0079mg/l	2
	EC50	48h	Crustacea	0.029mg/l	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
rosin-colophony	HIGH	HIGH
zinc chloride	HIGH	HIGH
zinc chloride fume	HIGH	HIGH

### Bioaccumulative potential

Ingredient	Bioaccumulation
rosin-colophony	HIGH (LogKOW = 6.4607)
zinc chloride	HIGH (BCF = 16000)
zinc chloride fume	HIGH (BCF = 16000)

### Mobility in soil

Ingredient	Mobility
rosin-colophony	LOW (KOC = 21990)
zinc chloride	LOW (KOC = 23.74)
zinc chloride fume	LOW (KOC = 23.74)

## SECTION 13 Disposal considerations

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▸ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▸ Consult State Land Waste Management Authority for disposal.</li> <li>▸ Bury residue in an authorised landfill.</li> <li>▸ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
-------------------------------------	--

## SECTION 14 Transport information

### Labels Required

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
tin	Not Available
lead	Not Available
rosin-colophony	Not Available
zinc chloride	Not Available
zinc chloride fume	Not Available
tin fume	Not Available
lead fumes	Not Available

### Transport in bulk in accordance with the ICG Code

Product name	Ship Type
tin	Not Available
lead	Not Available
rosin-colophony	Not Available
zinc chloride	Not Available
zinc chloride fume	Not Available
tin fume	Not Available
lead fumes	Not Available

## SECTION 15 Regulatory information

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### tin is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### lead is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### rosin-colophony is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### zinc chloride is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

#### zinc chloride fume is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

#### tin fume is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

#### lead fumes is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tin; lead; rosin-colophony; zinc chloride; zinc chloride fume; tin fume; lead fumes)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin; lead; rosin-colophony; tin fume; lead fumes)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

## SECTION 16 Other information

<b>Revision Date</b>	23/12/2022
<b>Initial Date</b>	28/03/2004

## SDS Version Summary

Version	Date of Update	Sections Updated
6.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
7.1	23/12/2022	Classification review due to GHS Revision change.

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average

PC—STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.