



AN ESAB BRAND

Cigweld Autocraft AL5356

Cigweld Pty Ltd

Chemwatch: 8155-69

Version No: 7.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 23/12/2022

Print Date: 20/01/2023

L.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Cigweld Autocraft AL5356
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	721221, 722224, 722226, 722227, 723224

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Aluminium - nominal 5% magnesium alloy wire suitable for Gas Metal Arc (GMA) welding of cast and wrought aluminium alloys containing 5% magnesium and wrought alloys of a lower magnesium content.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	Cigweld Pty Ltd
Address	71 Gower Street Victoria 3072 Australia
Telephone	+613 9474 7400 +1 1300 654 674
Fax	Not Available
Website	www.cigweld.com.au
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Chemwatch Hazard Ratings

Cigweld Autocraft AL5356

	Min	Max
Flammability	0	
Toxicity	2	
Body Contact	0	
Reactivity	0	
Chronic	4	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Inhalation) Category 4, Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H332	Harmful if inhaled.
H350	May cause cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and protective clothing.
P261	Avoid breathing dust/fumes.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		aluminium alloy wire which upon use generates
Not Available	>60	<u>welding fumes</u>
Not Available		including
7429-90-5.		<u>aluminium fumes</u>
1309-48-4		<u>magnesium oxide fume</u>
1309-37-1.		<u>iron oxide fume</u>

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CAS No	%[weight]	Name
69012-64-2		<u>silica welding fumes</u>
7439-96-5.		<u>manganese fume</u>
7440-47-3		<u>chromium fume</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<ul style="list-style-type: none"> ▸ Particulate bodies from welding spatter may be removed carefully. ▸ DO NOT attempt to remove particles attached to or embedded in eye. ▸ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▸ Seek urgent medical assistance, or transport to hospital. ▸ For "arc eye", i.e. welding flash or UV light burns to the eye: ▸ Place eye pads or light clean dressings over both eyes. ▸ Seek medical assistance.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor.
Ingestion	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract

Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<p>Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals.</p> <p>Welding arc and metal sparks can ignite combustibles.</p>
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire. ▸ Prevent, by any means available, spillage from entering drains or water courses.
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	<ul style="list-style-type: none"> ▶ Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered to be a significant fire risk, however containers may burn. ▶ In a fire may decompose on heating and produce toxic / corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<p>Wear impervious gloves. Clean up all spills immediately. Avoid contact with skin and eyes. Place in suitable containers for disposal.</p>
Major Spills	<p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment if risk of overexposure exists.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>Earth all lines and equipment.</p> <ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with incompatible materials.
Other information	<ul style="list-style-type: none"> ▶ Keep dry. ▶ Store under cover. ▶ Protect containers against physical damage. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Check that containers are clearly labelled ▶ Packaging as recommended by manufacturer. <p>Multi-wall paper container NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse.</p>
Storage incompatibility	<p>Welding electrodes should not be allowed to come into contact with strong acids or other substances which are corrosive to metals. Welding arc and metal sparks can ignite combustibles.</p>

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	welding fumes	Welding fumes (not otherwise classified)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium fumes	Aluminium, pyro powders (as Al)	5 mg/m3	Not Available	Not Available	Not Available

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	aluminium fumes	Aluminium (welding fumes) (as Al)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium fumes	Aluminium (metal dust)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	magnesium oxide fume	Magnesium oxide (fume)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	iron oxide fume	Iron oxide fume (Fe2O3) (as Fe)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	iron oxide fume	Rouge dust	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	manganese fume	Manganese, fume (as Mn)	1 mg/m3	3 mg/m3	Not Available	Not Available
Australia Exposure Standards	chromium fume	Chromium (metal)	0.5 mg/m3	Not Available	Not Available	Not Available

Emergency Limits


Ingredient	TEEL-1	TEEL-2	TEEL-3
magnesium oxide fume	30 mg/m3	120 mg/m3	730 mg/m3
iron oxide fume	15 mg/m3	360 mg/m3	2,200 mg/m3
silica welding fumes	45 mg/m3	500 mg/m3	3,000 mg/m3
manganese fume	3 mg/m3	5 mg/m3	1,800 mg/m3
chromium fume	1.5 mg/m3	17 mg/m3	99 mg/m3

Ingredient	Original IDLH	Revised IDLH
welding fumes	Not Available	Not Available
aluminium fumes	Not Available	Not Available
magnesium oxide fume	750 mg/m3	Not Available
iron oxide fume	2,500 mg/m3	Not Available
silica welding fumes	Not Available	Not Available
manganese fume	500 mg/m3	Not Available
chromium fume	250 mg/m3	Not Available

MATERIAL DATA

None assigned. Refer to individual constituents.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>If risk of inhalation or overexposure exists, wear SAA approved respirator or work in fume hood.</p>
Personal protection	
Eye and face protection	<p>Welding helmet with suitable filter. Welding hand shield with suitable filter.</p> <ul style="list-style-type: none"> ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. ▶ Goggles or other suitable eye protection shall be used during all gas welding or oxygen cutting operations. Spectacles without side shields, with suitable filter lenses are permitted for use during gas welding operations on light work, for torch brazing or for inspection. ▶ For most open welding/brazing operations, goggles, even with appropriate filters, will not afford sufficient facial protection for operators. Where possible use welding helmets or handshields corresponding to EN 175, ANSI Z49:12005, AS 1336 and AS 1338 which provide the maximum possible facial protection from flying particles and fragments.

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Skin protection	See Hand protection below
Hands/feet protection	Welding Gloves Safety footwear
Body protection	See Other protection below
Other protection	Overalls ‣ Eyewash unit. Aprons, sleeves, shoulder covers, leggings or spats of pliable flame resistant leather or other suitable materials may also be required in positions where these areas of the body will encounter hot metal.

Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3 Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Solid silvery bright drawn metallic wire.		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Applicable
Melting point / freezing point (°C)	640	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	‣ Unstable in the presence of incompatible materials. ‣ Product is considered stable. ‣ Hazardous polymerisation will not occur.

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Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled. Aluminium fume, as aluminium oxide, is a respiratory tract irritant. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise.
Ingestion	Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract
Skin Contact	Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert. Arc rays can burn skin
Eye	Fumes from welding/brazing operations may be irritating to the eyes. Arc rays can injure eyes
Chronic	Principal route of exposure is inhalation of welding fumes from electrodes and workpiece. Reaction products arising from electrode core and flux appear as welding fume depending on welding conditions, relative volatilities of metal oxides and any coatings on the workpiece. Studies of lung cancer among welders indicate that they may experience a 30-40% increased risk compared to the general population. Since smoking and exposure to other cancer-causing agents, such as asbestos fibre, may influence these results, it is not clear whether welding, in fact, represents a significant lung cancer risk.

	TOXICITY	IRRITATION
Cigweld Autocraft AL5356	Not Available	Not Available
welding fumes	Not Available	Not Available
aluminium fumes	Inhalation(Rat) LC50: >2.3 mg/l4h ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
magnesium oxide fume	Not Available	Not Available
iron oxide fume	Oral (Rat) LD50: >5000 mg/kg ^[1]	Not Available
silica welding fumes	Dermal (rabbit) LD50: >5000 mg/kg ^[2] Oral (Rat) LD50: 3160 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
manganese fume	Inhalation(Rat) LC50: >5.14 mg/l4h ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit) 500mg/24H Mild Eye: no adverse effect observed (not irritating) ^[1] Skin (rabbit) 500mg/24H Mild Skin: no adverse effect observed (not irritating) ^[1]
chromium fume	Inhalation(Rat) LC50: >5.41 mg/l4h ^[1] Oral (Rat) LD50: >5000 mg/kg ^[1]	Not Available

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Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

WELDING FUMES	<p>Most welding is performed using electric arc processes - manual metal arc, metal inert gas (MIG) and tungsten inert gas welding (TIG) – and most welding is on mild steel.</p> <p>In 2017, an IARC working group has determined that "sufficient evidence exists that welding fume is a human lung carcinogen (Group 1).</p> <p>A complicating factor in classifying welding fumes is its complexity. Generally, welding fume is a mixture of metal fumes (i.e., iron, manganese, chromium, nickel, silicon, titanium) and gases (i.e., carbon monoxide, ozone, argon, carbon dioxide). Welding fume can contain varying concentrations of individual components that are classified as human carcinogens, including hexavalent chrome and nickel. However the presence of such metals and the intensity of exposure to each differ significantly according to a number of variables, including the type of welding technique used and the composition of the base metal and consumable.</p> <p>WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.</p> <p>Not available. Refer to individual constituents.</p>
MAGNESIUM OXIDE FUME	<p>Substance has been investigated as a tumorigen; found to be an equivocal tumorigenic agent by RTECS criteria in rodents. The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p>
SILICA WELDING FUMES	<p>For silica amorphous:</p> <p>Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.</p> <p>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]</p>
CHROMIUM FUME	<p>For chrome(III) and other valence states (except hexavalent):</p> <p>For inhalation exposure, all trivalent and other chromium compounds are treated as particulates, not gases. The mechanisms of chromium toxicity are very complex, and although many studies on chromium are available, there is a great deal of uncertainty about how chromium exerts its toxic influence. Much more is known about the mechanisms of hexavalent chromium toxicity than trivalent chromium toxicity. There is an abundance of information available on the carcinogenic potential of chromium compounds and on the genotoxicity and mutagenicity of chromium compounds in experimental systems. The consensus from various reviews and agencies is that evidence of carcinogenicity of elemental, divalent, or trivalent chromium compounds is lacking. No significant acute toxicological data identified in literature search.</p>
SILICA WELDING FUMES & CHROMIUM FUME	<p>The substance is classified by IARC as Group 3:</p> <p>NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Cigweld Autocraft AL5356	Not Available	Not Available	Not Available	Not Available	Not Available

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welding fumes	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
aluminium fumes	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	>100mg/l	1
	EC50	72h	Algae or other aquatic plants	0.2mg/l	2
	EC50	48h	Crustacea	1.5mg/l	2
	LC50	96h	Fish	0.078-0.108mg/l	2
magnesium oxide fume	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	18mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
iron oxide fume	NOEC(ECx)	504h	Fish	0.52mg/l	2
	LC50	96h	Fish	0.05mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	100mg/l	2
silica welding fumes	EC50	72h	Algae or other aquatic plants	~250mg/l	2
	LC50	96h	Fish	>100mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
manganese fume	NOEC(ECx)	504h	Algae or other aquatic plants	0.05-3.7mg/l	4
	EC50	72h	Algae or other aquatic plants	2.8mg/l	2
	EC50	48h	Crustacea	>1.6mg/l	2
	LC50	96h	Fish	>3.6mg/l	2
chromium fume	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	48h	Crustacea	<0.001mg/l	2
	EC50	72h	Algae or other aquatic plants	0.026-0.208mg/L	4
	EC50	48h	Crustacea	<0.001mg/l	2
	LC50	96h	Fish	0.106mg/L	4
chromium fume	EC50	96h	Algae or other aquatic plants	36mg/L	4
	Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data			

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

Continued...

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal. ▸ Bury residue in an authorised landfill. ▸ Recycle containers if possible, or dispose of in an authorised landfill.
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SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
welding fumes	Not Available
aluminium fumes	Not Available
magnesium oxide fume	Not Available
iron oxide fume	Not Available
silica welding fumes	Not Available
manganese fume	Not Available
chromium fume	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
welding fumes	Not Available
aluminium fumes	Not Available
magnesium oxide fume	Not Available
iron oxide fume	Not Available
silica welding fumes	Not Available
manganese fume	Not Available
chromium fume	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

welding fumes is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans

aluminium fumes is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

Australian Inventory of Industrial Chemicals (AIIC)

magnesium oxide fume is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

iron oxide fume is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

silica welding fumes is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

manganese fume is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

chromium fume is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL)
Values for Manufactured Nanomaterials (MNMS)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (aluminium fumes; magnesium oxide fume; iron oxide fume; silica welding fumes; manganese fume; chromium fume)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (aluminium fumes; manganese fume; chromium fume)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (silica welding fumes)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	26/06/2005

SDS Version Summary

Version	Date of Update	Sections Updated
6.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
7.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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