

CIGWELD

AN ESAB BRAND



SYNERGIC GASLESS MIG

BLUEVENOM MG130

GASLESS MIG WELDER



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MIG SYNERGIC
PLATE THICKNESS
SELECTION
UP TO 6mm

SOMETIMES ALL YOU NEED TO GET YOUR JOB DONE IS A BASIC, USER FRIENDLY, YET INTUITIVE WELDING MACHINE THAT YOU SIMPLY PLUG IN AND WELD AWAY...

Delivering 130Amps of pure BlueVENOM, the MG130 is a compact and lightweight unit at 4.5Kg, and is ready to take on all those light welding jobs around the home, farm and building site. The perfect welder for people just starting out in welding or those building trades people (electricians, plumbers, builders and carpenters) who require simplicity with excellent results for smaller jobs.

Some typical applications include the welding of; pipes, tubes, RHS, SHS, angle-iron, plates and sheet metal used for making fences, gates, supports, brackets, racking, crates, automotive panel repairs etc, plus artistic sculptures and all the other projects you dream up! Being a Gasless MIG machine, you don't need to worry about renting or buying shielding-gas or the costs that go with it –using CIGWELD's tried and tested Gasless MIG wire, the MG130 is ready whenever you need it to be!

**130A
POWER**

**SYNERGIC MIG
WITH PLATE THICKNESS SELECTION**

**230/240V 10A
PLUG & PLAY**

**LIGHT
WEIGHT**

**2 YEAR
WARRANTY**



BLUEVENOM MG130

PACKAGE INCLUDES

BLUEVENOM MG130
POWER SOURCE

FEED ROLL: 0.8/0.9mm
GASLESS - KNURLED

DIRECT CONNECT MIG GUN
WITH GASLESS NOZZLE, 2.2m

CARRY STRAP

200A WORK CLAMP,
1.5m LEAD

CONTACT TIPS:
0.8mm (FITTED) & 0.9mm

FEATURES



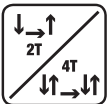
MIG (FCAW): 130A @ 20%
0.8-0.9mm Gasless MIG wires.



Plate Thickness Control (QuickSet)
Reduce setup time. Welding parameters are automatically set based on wire diameter and plate thickness.



Up to 6mm Plate Thickness
Power source is suitable to weld a maximum plate thickness of up to 6mm.



Trigger Mode Selection
2T for standard On/Off mode.
4T for locking on the trigger for long runs - cruise control for welding!



3.5" Blue LED Screen
Bright screen allows for greater clarity in various welding conditions.

TECHNICAL SPECIFICATIONS

Power Supply (Voltage):	Single-Phase 230V/240V +/- 10%
Australian Standard:	AS 60974.1:2020
Nominal Supply Frequency:	50/60Hz
Supply Lead and Plug supplied:	10 Amp
Minimum Single Phase Generator Recommendation:	6kVA (at 0.8 Power Factor) at Max Amps
Amperage Range (MIG):	30 - 130A
Voltage Range (MIG):	10.5 - 23.5V
MIG (GMAW) Duty Cycle @ 40°C, 10 minutes:	130 Amps @ 20%
	75 Amps @ 60%
	58 Amps @ 100%
Nominal DC Open Circuit Voltage in MIG Mode:	43V
Weight of Power Source:	4.5kg
Power Source Dimensions (mm):	L: 350 x W: 140 x H: 225
Weight of Full Package:	6.6kg
Full Package Dimensions (mm):	L: 420 x W: 220 x H: 270
Protection Class:	IP 21S

FEATURES



BLUEVENOM MG130
PACKAGE
P/N: W1202130

670133-01-N23



WARRANTY PERIOD

2-Year conditional warranty. See terms and conditions at cigweld.com.au or in the Operating Manual, included with the machine.



CIGWELD BlueVENOM MG130 V1-2023
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In the interest of continuous improvements, CIGWELD Pty Ltd ABN 56 007 226 815 (An ESAB Brand) reserves the right to change specifications or design on any of its products without prior notice.