

CIGWELD

AN **ESAB** BRAND

WeldSkill

135 MIG



MIG

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The CIGWELD WeldSkill 135 MIG is a single phase compact power source designed specifically for handymen or tradesmen that require high quality welding performance. This constant voltage power source provides excellent arc performance with solid or flux cored welding wires. It is ideal for welding a wide range of materials including stainless and mild steel, and is suitable for the welding of mild steel up to 5mm thick (when used with appropriate consumables).

PACKAGE CONTENTS

WeldSkill 135 MIG power source

MIG Torch and Work Lead (fitted)

Chipping hammer/wire brush

Welding faceshield with lens

0.8mm mild steel gasless wire

Spare feed rolls and torch consumables

Operating Manual can be downloaded at cigweld.com.au/manuals

FEATURES



PLUG & PLAY - Suitable for use with any standard 10amp power point! 240 Volt, 50/60Hz, 10 Amp Supply Lead Fitted to Power Source



Current Range
Current Range for this Power Source is 38 to 135A of DC Welding Output.



MIG (GAW / FCAW): 120A @ 10%
0.8mm Solid Wires & 0.8mm Gasless Wires. 1.0mm: Aluminium Wires.



Fan Cooled
For improved duty cycle and welding performance.



Integrated Wire Feed Unit
Spools up to 5kg or 200mm.



Recommended Generator
6.5 kVA*
*Refer to operating manual for further information.



Over Temperature Protection
Cut Out Protection has been fitted to Power Source.



Compliance
Fully compliant to AS 60974.6:2006. Enclosure rated to IP21S.



Warranty
1 Year Limited Warranty*
*Refer to operating manual for further details.



Wire Type
Suitable for Gas and Gasless Wires.

SPECIFICATIONS

Input Voltage	240 Volts, +/- 15% (10A plug)
Input Frequency	50 Hz
Generator requirement	6.5 kVA
Output range	38 – 120 amps (135A max)
Rated Output @ Duty Cycle	120A @ 10%, 20.0V
Dimensions (HxWxD) mm	375H x 245W x 420Dmm
Weight (Power Source)	20 kg

ORDERING INFORMATION

WeldSkill 135 MIG Part No: W1004135

OPTIONAL ACCESSORIES

Feed Roll 0.6/0.8mm	W4012900
Feed Roll 0.8/1.0mm	W4012901
Feed Roll 1.0/1.2mm	W4012902
WeldSkill Argon Regulator/Flowmeter (2 Gauge)	210254
WeldSkill Welding Equipment Trolley	W4011501



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