

PRODUCT INFORMATION

Product / Tradename	Comweld Galvanising Rod	Certificate No.	38402
Standard / Classification		Date	11/12/23
		Batch No.	
		Part Number	321695
		Consumable Type	Brazing Rod
Size	6.3 mm	Country of Origin	Australia

[2.2] – TYPICAL CHEMICAL ANALYSIS

TYPICAL DATA: ACC TO EN 10204 2.2

C	Mn	Si	P	S	Ni	Cr	Mo	V	Cu	Nb	Ti	Al	B	Zr

Notes

Zn: 10% - Sn: 32.5% -Pb: 57.5% - Aprox Melting Point - 300 deg C

[2.2] – TYPICAL MECHANICAL PROPERTIES

TYPICAL DATA: ACC TO EN 10204 2.2

TENSILE PROPERTIES

Condition	As Welded	Shielding	
Test Temp	R _p 0.2% 0.2% Yield	R _m UTS	A ₅ Elongation
Ambient			

IMPACT PROPERTIES

TYPICAL DATA: ACC TO EN 10204 2.2

Temp	Impact Value	Lateral Expansion

OTHER MECHANICAL PROPERTIES – TYPICAL AVG.

Hardness	
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OTHER PROPERTIES / INFORMATION

Diffusible Hydrogen (typical) ml H/100g weld metal		Radiographic Soundness	
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COMPLIANCE

Cigweld Pty. Ltd. certifies that the material listed in the certificate conforms to the listed specifications and this product is supplied under a QA Program fulfilling the EN ISO 9001 standard

This certificate is produced electronically and is valid without signature.

Issued by
Vida Mokhtar
Quality Manager

Reviewed by
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Senior Brand Manager - Consumables

Company Details

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